SMITHCO

Wayne, Pennsylvania 19087

PARTS & SERVICE MANUAL

SUPER STAR 2 WHEEL DRIVE

Model 42-001-D Bunker Rake

SUPER STAR 3 WHEEL DRIVE

Model 42-000-D Bunker Rake

Starting Serial #12663 (2WD) **February, 2003**
Starting Serial #4765 (3WD)

SMITHCO PRODUCT SUPPORT
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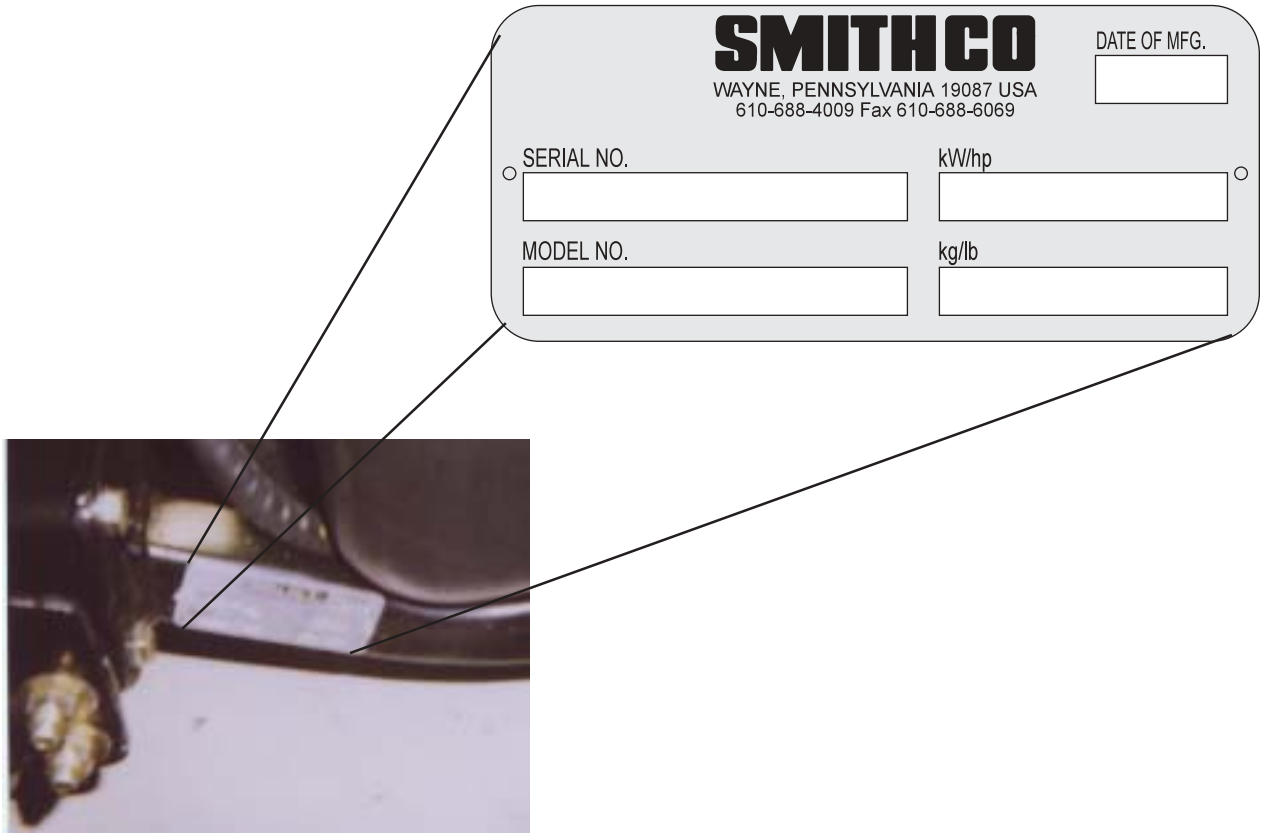
Thank you for purchasing a **SMITHCO** product.

Read this manual and all other manuals pertaining to the Super Star carefully as they have safety, operating, assembly and maintenance instructions. Failure to do so could result in personal injury or equipment damage.

Keep manuals in a safe place after operator and maintenance personnel have read them. Right and left sides are from the operator's seat, facing forward.

All **SMITHCO** machines have a Serial Number and Model Number. Both numbers are needed when ordering parts. The serial number plate on the Super Star is located on the rear axle. Refer to engine manual for placement of engine serial number.

For easy access record your Serial and Model numbers here.



Information needed when ordering replacement parts:

1. Model Number of machine
2. Serial Number of machine
3. Name and Part Number of part
4. Quantity of parts

SAFE PRACTICES

1. It is your responsibility to read this manual and all publications associated with this machine (engine, accessories and attachments).
2. Never allow anyone to operate or service the machine or its attachments without proper training and instructions. Never allow minors to operate any equipment.
3. Learn the proper use of the machine, the location and purpose of all the controls and gauges before you operate the equipment. Working with unfamiliar equipment can lead to accidents.
4. Wear all the necessary protective clothing and personal safety devises to protect your head, eyes, ears, hands and feet. Operate the machine only in daylight or in good artificial light.
5. Inspect the area where the equipment will be used. Beware of overhead obstructions and underground obstacles. Stay alert for hidden hazards.
6. Never operate equipment that is not in perfect working order or without decals, guards, shields, or other protective devices in place.
7. Never disconnect or bypass any switch.
8. Carbon monoxide in the exhaust fumes can be fatal when inhaled, never operate a machine without proper ventilation.
9. Fuel is highly flammable, handle with care.
10. Keep engine clean. Allow the engine to cool before storing and always remove the ignition key.
11. After engine has started, machine must not move. If movement is evident, the neutral mechanism is not adjusted correctly. Shut engine off and readjust so the machine does not move when in neutral position.
13. Never use your hands to search for oil leaks. Hydraulic fluid under pressure can penetrate the skin and cause serious injury.
14. This machine demands your attention. To prevent loss of control or tipping of the vehicle:
    A. Use extra caution in backing up the vehicle. Ensure area is clear.
    B. Do not stop or start suddenly on any slope.
    C. Reduce speed on slopes and in sharp turns. Use caution when changing directions on slopes.
    D. Stay alert for holes in the terrain and other hidden hazards.
15. Before leaving operator's position for any reason:
    A. Disengage all drives.
    B. Lower all attachments to the ground.
    C. Shut engine off and remove the ignition key.
16. Keep hands, feet and clothing away from moving parts. Wait for all movement to stop before you clean, adjust or service the machine.
17. Keep the area of operation clear of all bystanders.
18. Never carry passengers.
19. Stop engine before making repairs/adjustments or checking/adding oil to the crankcase.
20. Use parts and materials supplied by SMITHCO only. Do not modify any function or part.

These machines are intended for professional maintenance on golf courses, sports turf, and any other area maintained turf and related trails, paths and lots. No guaranty as to the suitability for any task is expressed or implied.

WEIGHTS AND DIMENSIONS

Length	64" (163 cm)
Width	57" (145 cm)
Height	47" (119 cm)
Wheel Base	41" (104 cm)
Weight	950 lbs. (451 kg)

SOUND LEVEL

At Ear Level	85 dB
At 3ft (.914 m)	83 dB
At 30 ft (9.14 m)	73 dB

ENGINE	2 WHEEL DRIVE	3 WHEEL DRIVE
Make	Briggs and Stratton Vanguard	Briggs and Stratton Vanguard
Model#	303447	350447
Type / Spec#	1131E1	1109E1
Horsepower	16 hp (11.9 kW)	18 hp (13.4 kW)
Fuel	Unleaded 87 Octane Gasoline Minimum	
Cooling System	Air Cooled	
Lubrication System	Full Pressure	
Alternator	16 amp	

WHEELS & TIRE	Three: 22 X 11 - 10.0 Knobby Tires 5 psi (.35 bar) Front tire fluid filled to 80 lbs. total 45.5 pints of windshield washer fluid or equivalent.

Speed

Forward Speed	0 to 11 m.p.h. (0-18 kph)
Reverse Speed	0 to 5 m.p.h. (0-8 kph)

BATTERY	Automotive Type 45-12 Volt
BCI Group	Size 45
Cold Cranking Amps	480
Ground Terminal Polarity	Negative (-)
Maximum Length	9" (23 cm)
Maximum Width	5.38" (14 cm)
Maximum Height	9" (23 cm)

FLUID CAPACITY

Crankcase Oil	See Engine Manual
Fuel	20 quarts (18.93 liters)
Hydraulic Fluid	20 quarts (18.93 liters)
Grade of Hydraulic Fluid	SAE 10W-40 API Service SJ or higher Motor Oil

OPTIONAL EQUIPMENT

42-200	Super Star Baseball Field Groomer
13-319	Fan Rake Kit
42-011	Front Mounted Manual Plow
43-003	Hydraulic Sand Plow
42-136	Front Mounted 60" Manual Plow
43-002	Flex Action Field Finisher with Brush
42-178	Infield Scarifier (w/ Straight Blades & Castor Wheels)
42-179	Infield Scarifier (w/ Chisel Blades & Castor Wheels)
42-008	Sand Cultivator
42-010	Construction Leveling Blade
13-438	Rake Assembly with Finishing Blades
13-684	Brush Kit (for 13-438 and 13-606)
13-606	Rake Assembly with Lexan Blades
42-128	Stainless Steel Tournament Rake 72"
42-026	Stainless Steel Tournament Rake 84"
43-043	Brush Kit for 26-008
42-700	Leaf and Debris Blower
13-298	Fan Rake Attachment
34-191	Box Grader
42-582	Spiker (needs 42-586 main frame)
26-007	Professional Infield Finisher
26-008	Flex Action Field Finisher
42-185	Drag Mat Kit
42-188	Drag Mat Carrier (only)
42-223	Edger Kit
42-315	Light Kit
42-750	Razor Edger Kit
42-569	RBS Mount Kit for Super Star
42-550	Greens Star Roller, Brush, Spiker System with Main Frame
42-210	Grader Blade Kit
42-285	Scarifier w/ Vertical BLades

CAUTION **Before servicing or making adjustments to machine, stop engine and remove key from ignition.**

NOTE: **Use all procedures and parts prescribed by the manufacturer's. Read the engine manual.**

LUBRICATION

Use No. 2 General purpose Lithium Base Grease and lubricate every 100 hours. The Super Star has two grease fittings. One is located on the shift idler arm and one on the rod end of the attachment lift cylinder.

AIR CLEANER ON ENGINE

1. Unhook clips on both sides of cover and remove cover.
2. Carefully slide pre-cleaner of cartridge. To service pre-cleaner, wash in liquid detergent and water. Squeeze dry in clean cloth. Saturate in engine oil. Squeeze in clean absorbent cloth to remove excess oil. Replace if very dirty or damaged.
3. Remove knob and plate. Carefully remove cartridge to prevent debris form entering carburetor. To service cartridge, clean by tapping gently on flat surface. Do not oil cartridge. Replace if very dirty or damaged.

NOTE: **Do not use petroleum solvents, e.g.., kerosene, which will cause cartridge to deteriorate. Do not use pressurized air to clean cartridge. Pressurized air can damage cartridge.**

4. Reinstall cartridge, plate and knob.
5. Reassemble pre-cleaner on cartridge.
6. Replace cover and reattach clips to body.

REMOTE AIR CLEANER

1. Unclip the two clips, remove the cover and pull out the element.
2. To service, clean by tapping gently on flat surface. Do not oil. Replace if very dirty or damaged.
3. Clean out the inside of the body and cover.
4. Place the element into the body and put the cover back on.

TOWING

When it is necessary to move the Super Star without engine running, bypass valve built into hydrostatic pump must be "open" by turning it counterclockwise. The valve is located on the right side of the pump. An "open" valve allows fluid to pass through the wheels freely. When normal, driven, operation is desired, valve should be "closed by turning it clockwise. Failure to "close" the valve with engine running means no power to wheels. The machine can be moved for a short distance with the engine off, but we **do not** recommend this as a standard procedure. When towing **do not** tow the machine faster than 2-3 MPH (3-5 km/h) because the drive system may be damaged. The tires may lock up if the machine is towed too fast. If this occurs, stop towing the machine. If the machine must be moved a considerable distance, transport it on a truck or trailer.

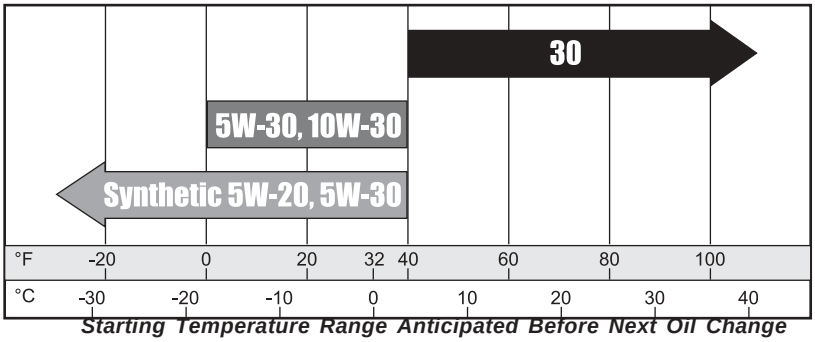
TIRE PRESSURE

Caution must be used when inflating a low tire to recommended pressure. Over inflating can cause tires to explode. Tires should be 5 psi (0.35 bar). Improper inflation will reduce tire life considerably.

ENGINE

Change and add oil according to chart below. Do not overfill. Use a high quality detergent oil classified "For Service SJ or higher" SAE 30 oil. Use no special additives with recommended oils. Do not mix oil with gasoline.

SAE VISCOSITY GRADES



Starting Temperature Range Anticipated Before Next Oil Change

Air cooled engine run hotter than automotive engines. Use of multi-viscosity oils (10W-30, etc.) above 40° F (4° C) will result in high oil consumption and possible engine damage. Check oil level more frequently if using these types of oils.

SAE 30 oil, if used below 40° F (4° C), will result in hard starting and possible engine bore damage due to inadequate lubrication.

HYDRAULIC OIL

1. Use SAE 10W-40 API Service SJ or higher motor oil.
2. For proper warranty, change oil every 500 hours or annually, which ever is first and change filter after the first 20 hours, then at 100 hours, then every 250 hours thereafter.
3. The oil level should be 2" to $2^{1}/_{2}$" from top of tank when fluid is cold. Do not overfill.
4. After changing oil and/or filter, run the machine for a few minutes. Check oil level and for leaks.
5. Always use caution when filling hydraulic oil tank or checking level to keep system free of contaminants. Check and service more frequently when operating in extremely cold, hot or dusty conditions.
6. If natural color of fluid is black or smells burnt, it is possible that an overheating problem exists.
7. If fluid becomes milky, water contamination may be a problem.
8. If either of the above conditions happen, change oil and filter immediately after fluid is cool and find cause. Take fluid level readings when system is cold.
9. In extreme temperatures you can use straight weight oil. We recommend SAE 30W API Service SJ or higher when hot (above 90°F (33°C)) and SAE 10W API Service SJ or higher when cold (below 32°F (0°C) ambient temperature. Use either motor oil or hydraulic oil, but do not mix.
10. Oil being added to the system must be the same as what is already in the tank. Mark tank fill area as to which type you put in.

MAINTENANCE

WHEEL MOUNTING PROCEDURE

1. Turn machine off and remove key.
2. Block one of the other wheels.
3. Loosen nuts slightly on wheel to be removed.
4. Jack up machine being careful not to damage underside of machine.
5. Remove nuts. Remove wheel.
5. Place new wheel on hub lining up bolt holes.
6. Torque nuts to 64-74 ft/lb (87-100 Nm) using a cross pattern. Re-torque after first 10 hours and every 200 hours thereafter.
7. Lower machine to ground and remove blocks and jack.

BATTERY

Batteries normally produce explosive gases which can cause personal injury. Do not allow flames, sparks or any ignited object to come near the battery. When charging or working near battery, always shield your eyes and always provide proper ventilation.

Battery cable should be disconnected before using "Fast Charge".

Charge battery at 15 amps for 10 minutes or 7 amps for 30 minutes. Do not exceed the recommended charging rate. If electrolyte starts boiling over, decrease charging.

Always remove grounded (-) battery clamp first and replace it last. Avoid hazards by:

1. Filling batteries in well-ventilated areas.
2. Wear eye protection and rubber gloves.
3. Avoid breathing fumes when electrolyte is added.
4. Avoid spilling or dripping electrolyte.

WARNING **Battery Electrolyte is an acidic solution and should be handled with care. If electrolyte is splashed on any part of your body, flush all contact areas immediately with liberal amounts of water. Get medical attention immediately.**

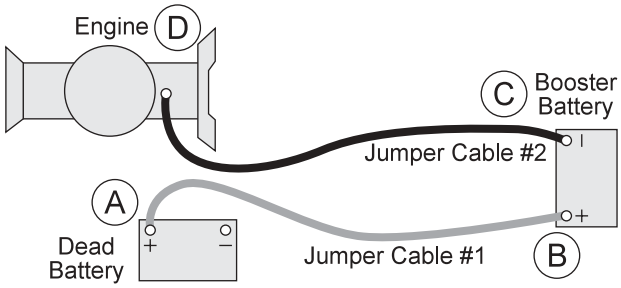
JUMP STARTING

WARNING **Use of booster battery and jumper cables. Particular care should be used when connecting a booster battery. Use proper polarity in order to prevent sparks.**

To jump start (negative grounded battery):

1. Shield eyes.
2. Connect ends of one cable to positive (+) terminals of each battery, first (A) then (B).
3. Connect one end of other cable to negative (-) terminal of "good" battery (C).
4. Connect other end of cable (D) to engine block on unit being started (NOT to negative (-) terminal of battery)

To prevent damage to other electrical components on unit being started, make certain that engine is at idle speed before disconnecting jumper cables.



Before servicing or making adjustments to the machine, stop engine, set park break, block wheels and remove key from ignition.

NOTE: **Follow all procedures and ONLY use parts prescribed by the manufacturer. Read the engine manual before maintenance.**

	Daily	As Required	100 Hours	200 Hours	250 Hours	300 Hours	400 Hours	Every 500 Hours/Yearly
¤£ Engine Oil	C	R	R	R	R	R	R	R
¤ Engine Oil Filter			R	R		R	R	R
Engine for Leaks and Loose Parts	C		C	C		C	C	C
‡ Air Cleaner (Paper Element)		R	C	C		C	C	R
‡ Pre-Cleaner (Every 25 hours)		R	C	C		C	C	R
Spark Plugs							C	R
Valve Clearance								C
Idle Speed		C						C
Air Cooling System	C		C	C		C	C	C
Hoses	C				C			C
* Tire Pressure	C		C	C		C	C	C
Visual Inspection of Tires	C		C	C		C	C	C
Fuel Level	C	C						
Fuel Filter		R						R
Hydraulic Oil	C		C	C		C	C	R
† Hydraulic Oil Filter					R			R
Hydraulic System for Leaks and Loose Parts	C		C	C		C	C	C
Battery Electrolyte Level			C	C		C	C	C
Clean Battery Terminals					C			C
§ Torque Lug Nuts				C			C	C
Belt Tension and Visual Inspection			C	C		C	C	C
Lubricate			C	C		C	C	C

C=Check or Clean at specified intervals
R=Replace at specified intervals
**** Tire pressure: 5 psi (0.35 bar)***
† Replace hydraulic filters after the first 20, 100, and every 250 there after.
§ Torque tire nuts after the first 10 hours and every 200 hours there after (64 to 74 ft/lb (87-100 Nm))
¤ Change Oil and Filter after first 8 hours.
£ Change oil every 25 hours when operating under heavy load or in high ambient temperatures.
‡ Clean more often under dusty conditions or when airborne debris is present , replace air cleaner parts, if very dirty.

The suggested maintenance checklist is not offered as a replacement for the manufacturer's engine manual but as a supplement. You must adhere to the guidelines established by the manufacturer for warranty coverage. In adverse conditions such as dirt, mud or extreme temperatures, maintenance should be more frequent.

END USER'S SERVICE CHART

	Daily	As Required	25 Hours	50 Hours	100 Hours	200 Hours	250 Hours	Every 500 Hours/Yearly
¤£Engine Oil (Change every 50 hours)								
¤ Engine Oil Filter								
Engine for Leaks and Loose Parts								
‡Air Cleaner (Paper Element)								
‡Pre-Cleaner (Every 25 hours)								
Spark Plugs								
Valve Clearance								
Idle Speed								
Belt Tension and Visual Inspection								
Air Cooling System								
Hoses								
*Tire Pressure								
Visual Inspection of Tires								
Fuel Level								
Fuel Filter								
†Hydraulic Oil								
Hydraulic System for Leaks and Loose Parts								
Battery Electrolyte Level								
Clean Battery Terminals								
§Torque Lug Nuts								
Lubricate								

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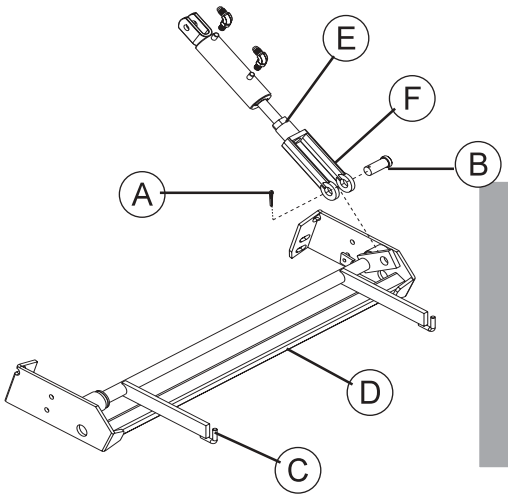
£ Change oil every 25 hours when operating under heavy load or in high ambient temperatures.
‡ Clean more often under dusty conditions or when airborne debris is present , replace air cleaner parts, if very dirty.

RAKE LIFT CYLINDER

Completely lower Rake Lift. Remove cotter pin (A) and clevis pin (B). Place attachment lift arms (C) at $^{1}/_{16}$" above cross member (D) on Rake Lift. Loosen jam nut (E). Twist cylinder extension (F) so clevis pin end of cylinder extension lines up with holes in attachment lift arm. Replace clevis and cotter pins. Tighten jam nut. Raise and lower Rake Lift to check for proper clearance.

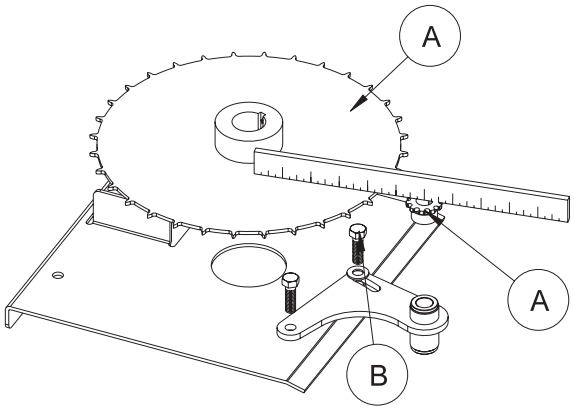


CAUTION

When the rear rake attachment is lowered while the machine is in forward motion, the forward speed of the machine will slow drastically. Operator should be prepared for a rapid change in speed.

STEERING CHAIN ADJUSTMENT

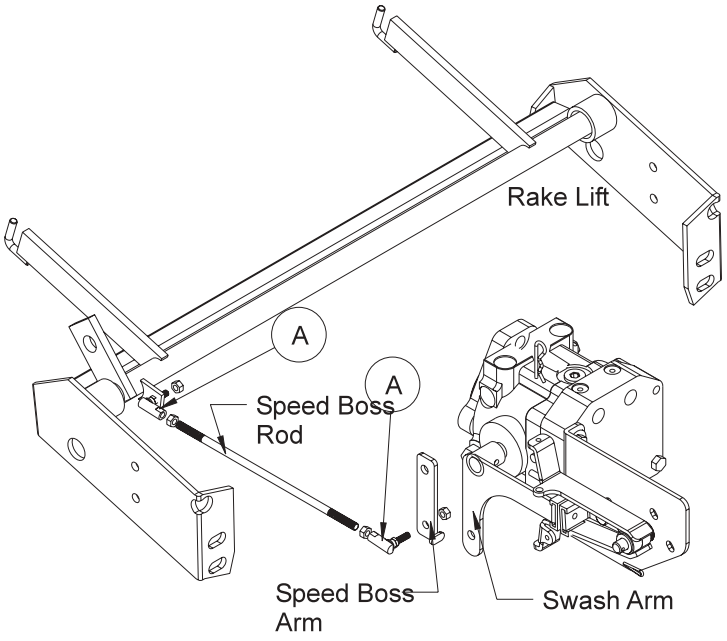
You will have to remove the nose cone assembly to get a t steering sprockets. Steering Sprockets (A) should be level with each other. Check with straight edge. Make any adjustments. Adjust the chain tensioner bolt (B) so that the chain is snug. Tighten all nuts and bolts in place.



SPEED BOSS

Speed Boss allows the machine to operate at a proper speed while raking sand traps on golf courses. This speed boss has been factory set at an average speed of 3-4 m.p.h. (5-6.5 kph). The Speed Boss will only limit the speed while the rake is lowered into the operating position. The speed setting may be adjusted by turning the Ball Joint (A) counterclockwise to make the machine operate slower or turn clockwise to go faster. Tighten jam nut. Check to make sure nothing is binding and test drive to check desired speed.

For RBS System, Spiker and Grader Box remove the speed boss arm and the speed boss rod from machine so it does not interfer with other operations.

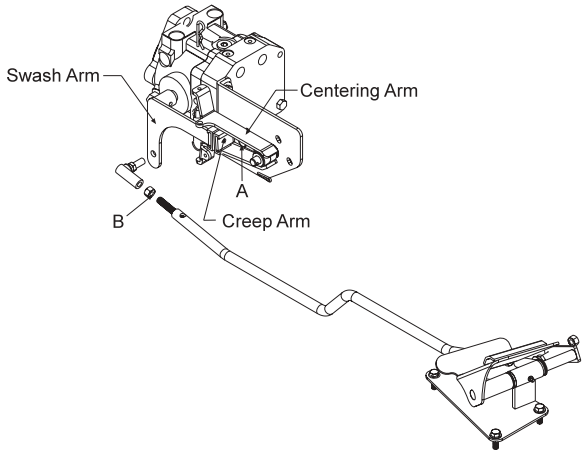


ADJUSTMENTS (CONTINUED)

WHEEL 'CREEP' ADJUSTMENT

'Creep' is when engine is running and hydrostatic transmission is in neutral, but due to inadequate alignment, wheels still move. Do the following procedures to stop this motion.

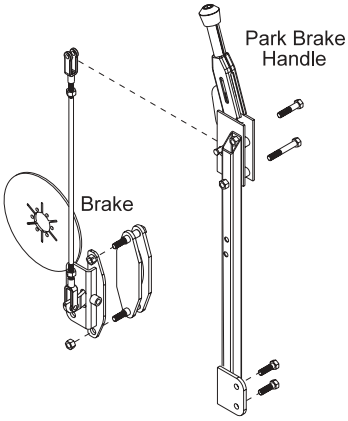
1. Lift up and support machine so all wheels are off the ground and can turn freely.
2. On the side of the pump there is a creep arm inside a centering arm. Loosen bolt (A).
3. With engine running adjust the creep arm up or down in slot so centering arm centers on the swash arm.
4. Tighten all fasteners and test by using foot pedal linkage to see that the "creep" is removed.
5. Turn engine off and lower machine.



PARK BRAKE

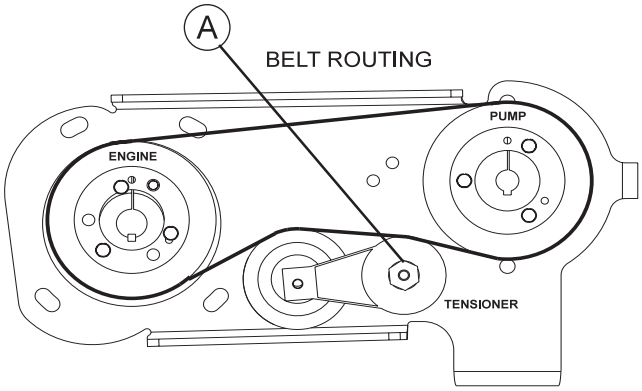
The park brake is located on the right hand side of the machine and operates a brake on the right rear wheel. Push lever forward to engage and pull back to disengage.

To adjust turn the knob on the end of the handle. For further adjustment you may turn the yokes (A) clockwise to tighten and counter clockwise to loosen.



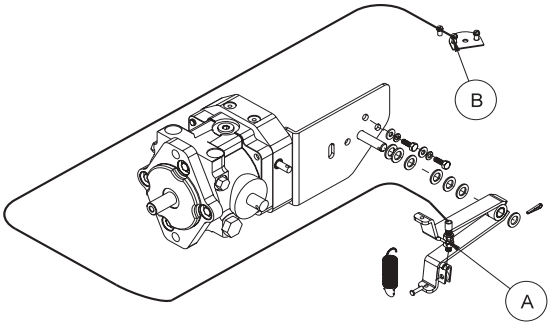
ADJUSTMENT OF BELT TENSIONER

The belt tensioner controls the tension on the belt from the engine to the pump. The proper tension of the idler should be in the second notch on the side of the tensioner. Over tightening the belt will shorten the life of the belt and the machine may not perform to the best of its ability. To adjust belt tensioner, loosen the bolt holding the tensioner (A). Bring idler pulley tight to the belt and turn tensioner into belt to the second notch. Tighten bolt on tensioner.



TO ADJUST FOOT PEDAL THROTTLE CABLE

1. Jack up unit so that all drive wheel are off the ground. (Use jack stands)
2. Start the engine, make certain that the hand throttle is in the idle position (1200 engine RPM).
3. Engine speed must increase as soon as the foot pedal begins to move in either direction. At the full forward position, the engine RPM must be 3600 RPM ± 100.
4. Minor adjustment can be made by backing out (un-screwing) (Ref A) until you reach full engine RPM with the foot pedal fully depressed in the forward position. Be sure to recheck after the nuts are fully tightened.
5. Major adjustment needs to be made at (Ref B) by pulling the slack out of the cable. Loosen the screw in the wire block that is clamped onto the end of the cable and sliding it up to the cable block that is through the throttle plate. Do not let the throttle plate move to increase idle speed. Tighten the screw.
6. Test run to determine that there is no binding and that engine idle speed is 1200 RPM and that it is 3600 RPM at full forward position of the foot pedal.

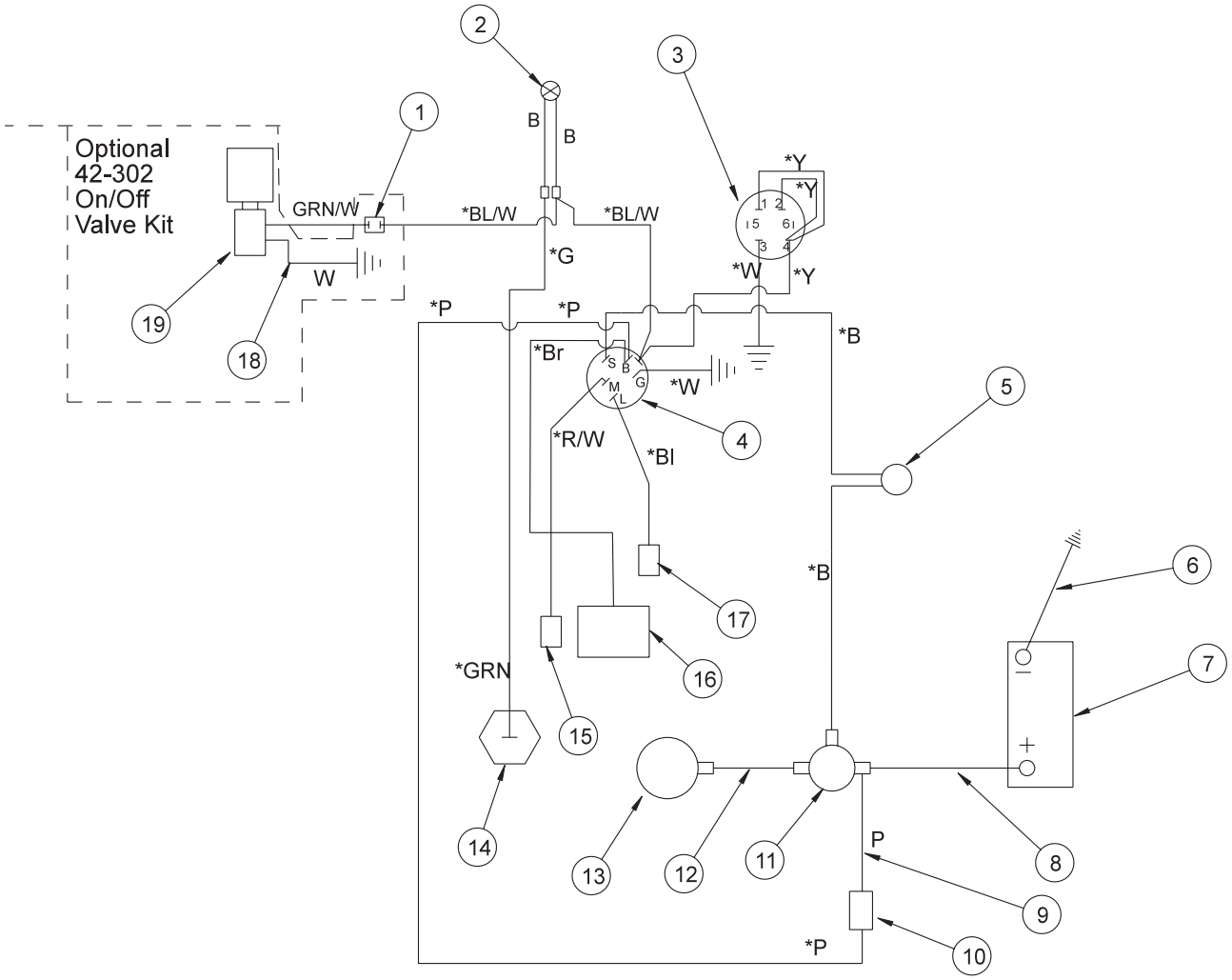


STORAGE

When storing, remove the key from the key switch to avoid unauthorized persons from operating machine.

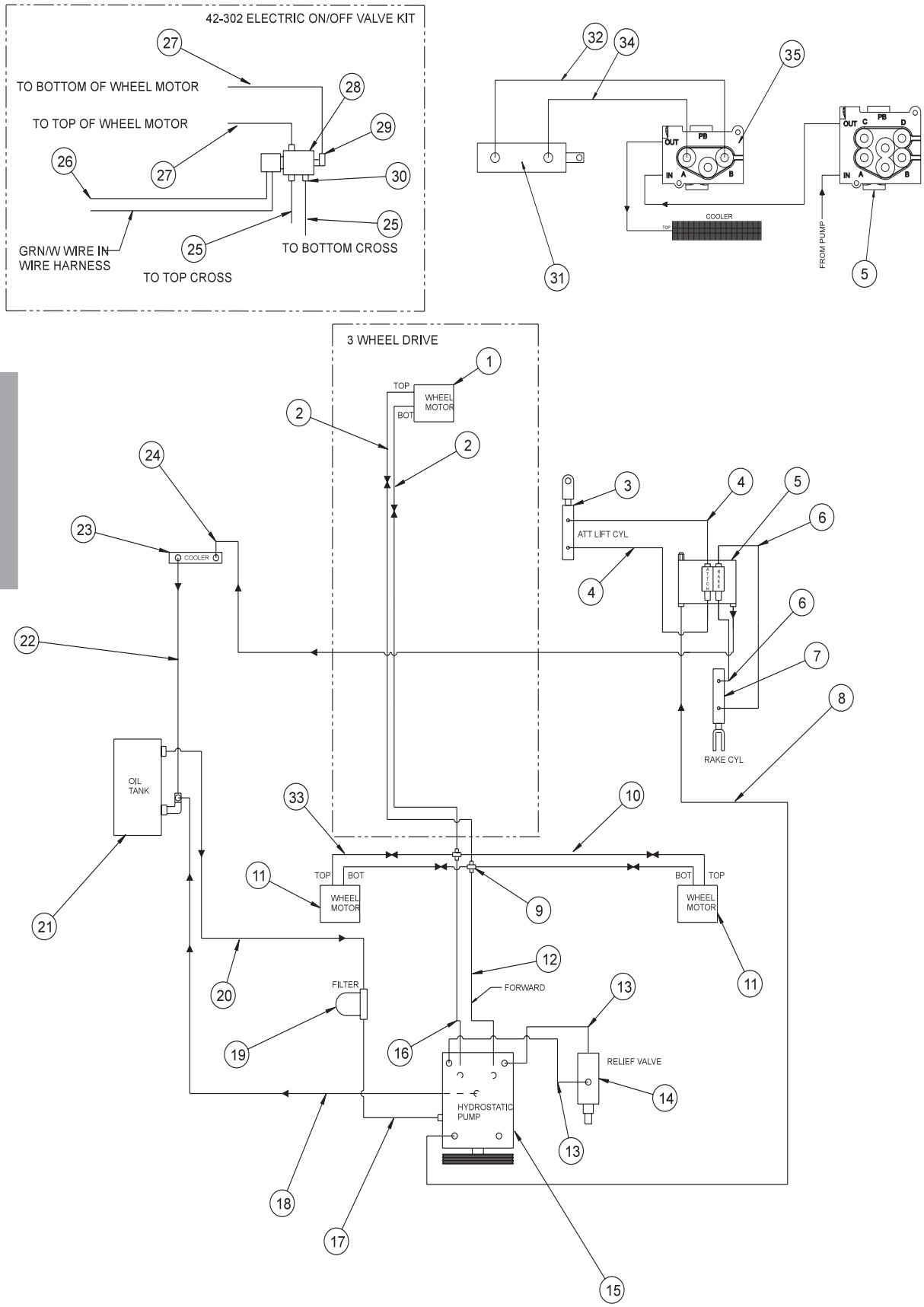
1. Before storing clean machine thoroughly.
2. Check bolts and nuts, tighten as necessary.
3. Make all repairs that are needed and remove any debris.
4. Remove the battery, adjust the electrolyte level and recharge it. Store the battery in a dry, dark place.
5. Store in a clean and dry area, but NOT near a stove, furnace or water heater which uses a pilot light or any device that can create a spark.
6. Engines stored over 30 days need to be protected or drained of fuel to prevent gum from forming in a fuel system or on essential carburetor parts. Check the engine manual and follow the instructions for the storage of the engine.

Color Code Chart	
Bl	Blue
Br	Brown
Y	Yellow
Grn	Green
O	Orange
R	Red
B	Black
P	Purple
W	White



REF #	PART #	DESCRIPTION	QUANTITY
1	12-003	Toggle Switch (part of 42-302 Kit)	1
	15-472	Switch Boot	1
2	50-359	Oil Pressure Warning Light	1
3	42-064	Hour/ Volt Meter Combo	1
4	13-488	Ignition Switch (B & S# 496603)	1
	76-310	Key Set (comes with 13-488)	1
5	14-272	Seat Switch	1
6	76-327	Ground Battery Cable	1
7		Battery (not included)	
8	75-518	Battery Cable	1
9	42-252	Wire, Circuit Breaker to Solenoid	1
10	8975	30 Amp Circuit Breaker	1
	8977	Circuit Breaker Boot	1
11	13-492	Solenoid (B & S# 807829)	1
12	22-017	Cable Black	1
13		Starter (on engine)	1
14	13-491	Oil Sender (on engine B & S# 491657)	1
15		Stop Switch Terminal (on engine)	1
16		Rectifier (on engine)	1
17		After Fire Solenoid (on engine)	1
18	76-260	Ground Wire (part of 42-302 Kit)	1
19	42-118	Electric On/Off Valve (part of 42-302 Kit)	1
	42-763	Wire Harness (includes all wire colors with *)	1

HYDRAULIC DRAWING

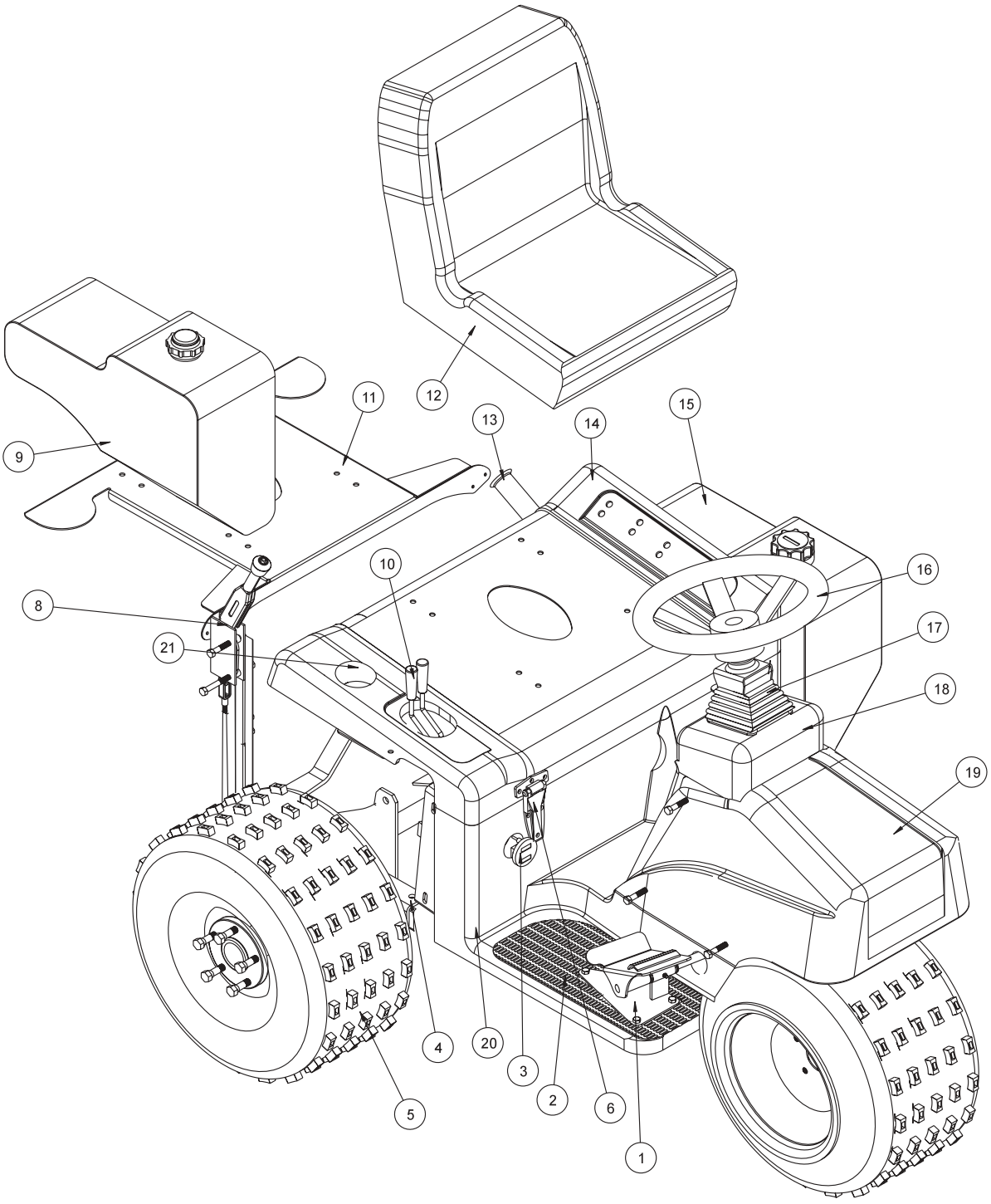


REF #	PART #	DESCRIPTION	QUANTITY
1	42-039	Front Wheel Motor (3 wheel drive only)	1
2	42-262	Hydraulic Hose (3 wheel drive only)	2
3	10-135	Hydraulic Cylinder	1
	18-154	Rod End	1
	HNJ-58-18	Jam Nut $^5/_8$ - 18	1
4	42-047	Hydraulic Hose	2
5	13-729	2 - Bank Hydraulic Valve	1
	78-417	Valve Handle	2
6	42-048	Hydraulic Hose	2
7	13-357	Hydraulic Cylinder	1
	42-040	Yoke End	1
	HNJ-34-16	Jam Nut $^3/_4$ - 16	1
8	42-044	Hydraulic Hose	1
9	18-342	Cross	2
10	42-261	Hydraulic Tube	2
11	42-002	Rear Wheel Motor	2
12	42-259	Hydraulic Hose 10$^3/_4$"	1
13	42-260	Hydraulic Hose	2
14	42-192	Relief Valve	2
15	34-109	Variable Pump	1
16	42-258	Hydraulic Hose 9"	1
17	8832-45	Suction Hose	1
	18-222	Hose Clamp	2
18	42-787	Hydraulic Hose	1
19	23-006	Oil Filter	1
	23-031	Replacement Filter Only	
20	8832-24	Suction Hose	1
	18-222	Hose Clamp	2
21	42-005	Oil Tank	1
	13-586	Filler Breather	1
22	42-256	Hydraulic Hose	1
23	42-265	Aluminum Oil Cooler	1
24	42-045	Hydraulic Hose	1
33	42-304	Hydraulic Tube	2
42-302 ELECTRIC ON/OFF VALVE KIT			
25	42-263	Hydraulic Hose	2
26	76-260	Ground Wire	1
27	42-264	Hydraulic Hose	2
28	42-118	Electric On/Off Valve	1
29	18-185	Elbow 90°	1
30	18-341	Elbow 45°	3
HYDRAULIC PLOW			
31	13-292	Hydraulic Cylinder	1
32	43-049	Hydraulic Hose 18"	1
34	43-048	Hydraulic Hose 20"	1
35	13-731	Single Bank Valve	1

HYDRAULIC PRESSURES

Pump Displacement	.913 in^3/rev	Charge Pump Displacement	.33 in^3/rev
Pump Input Speed (up to)	3600 rpm	Max. Inlet Vacuum	5 in. Hg
Max. Operating Pressure	3500 psi, 2500 peak psi	Max. Case Pressure	25 psi
Implement Setting	700-1000 psi	Relief Valve Pressure (set at)	2500 psi
13-729 Hydraulic Valve (2 bank)	900 psi		

MAIN FRAME COMMON DRAWING



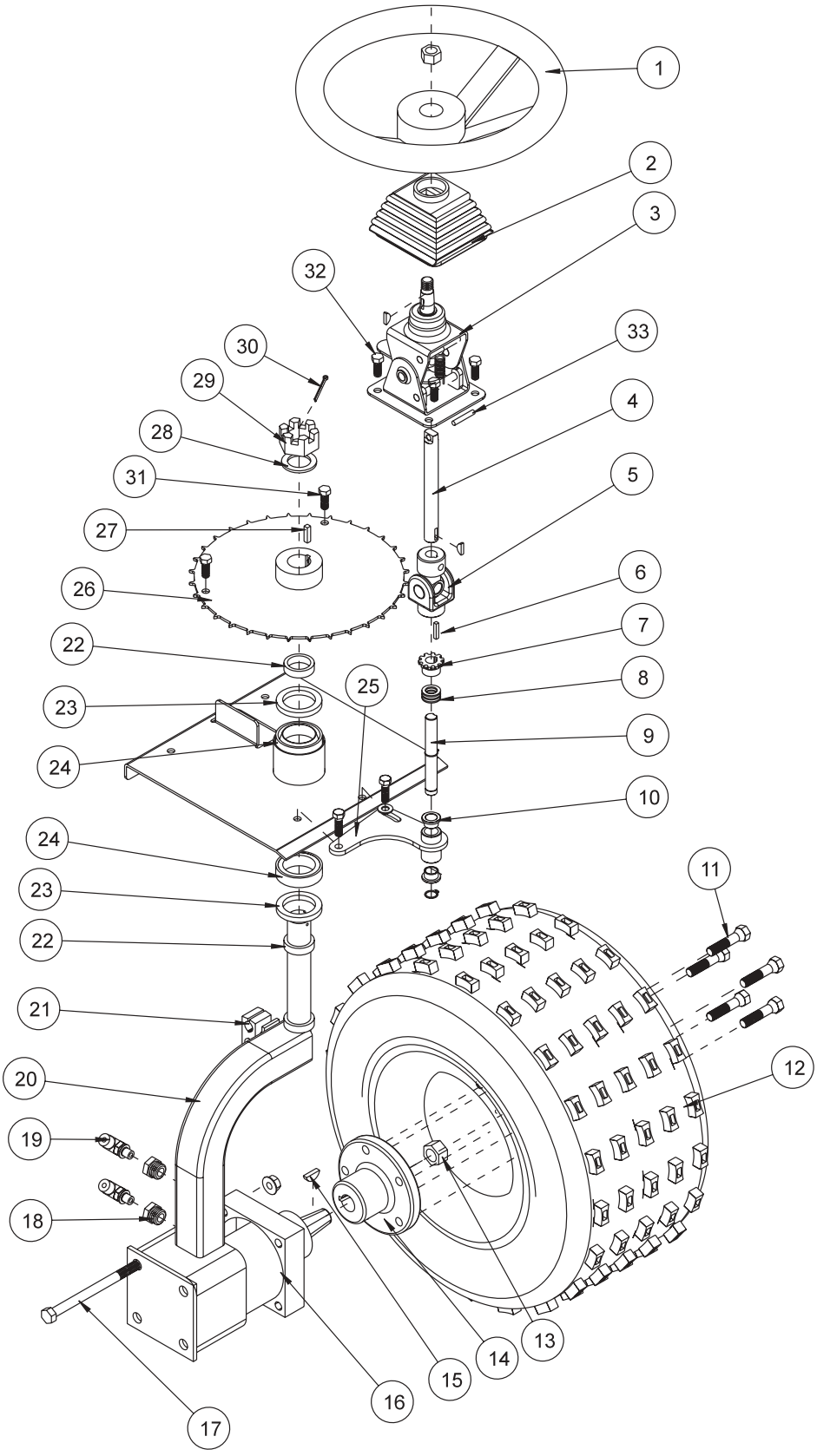
REF#	PART#	DESCRIPTION	QUANTITY
1	42-777	Foot Pedal	1
2	42-767	Right Floor Mat	1
	42-768	Left Floor Mat	1
3	42-064	Volt/Hour Meter	1
4	42-775	Main Frame	1
5*	42-161	Knobby Tire and Wheel	3
	42-161-01	Tire 22 x 11 - 10 Knobby Type	3
	42-161-02	Wheel	3
6	27-055	Hinge	2
8	60-106	Park Brake Lever	1
9	42-006	Gas Tank	1
	42-014	Cap	1
10	78-417	Valve Handle	2
11	42-772	Seat Panel	1
	8803-17	Trim w/ Black Lace	1
12	14-269	Adjustable Low Back Seat	1
13	42-030	Rake Holder	1
14	42-779	Seat Panel (fiberglass)	1
15	42-005	Oil Tank	1
	13-586	Filler Breather	1
16	13-718	Steering Wheel	1
17	76-364	90° Black Boot (comes with 76-362)	1
	76-362	Tilt Steering Mechanism	1
18	42-782	Console (fiberglass)	1
19	42-781	Nose Cone (fiberglass)	1
	HST-14-20-075	Truss Head Screw $^1/_4$ - 20 x $^3/_4$	6
	78-274	Cage Nuts	2
	HNTL-14-20	Lock Nut $^1/_4$ - 20	4
20	42-780	Floor Panel (fiberglass)	1
21	42-786	Plastic Cup Holder	1

* Front tire and wheel are fluid filled to 80 lbs. total.

Optional Tires

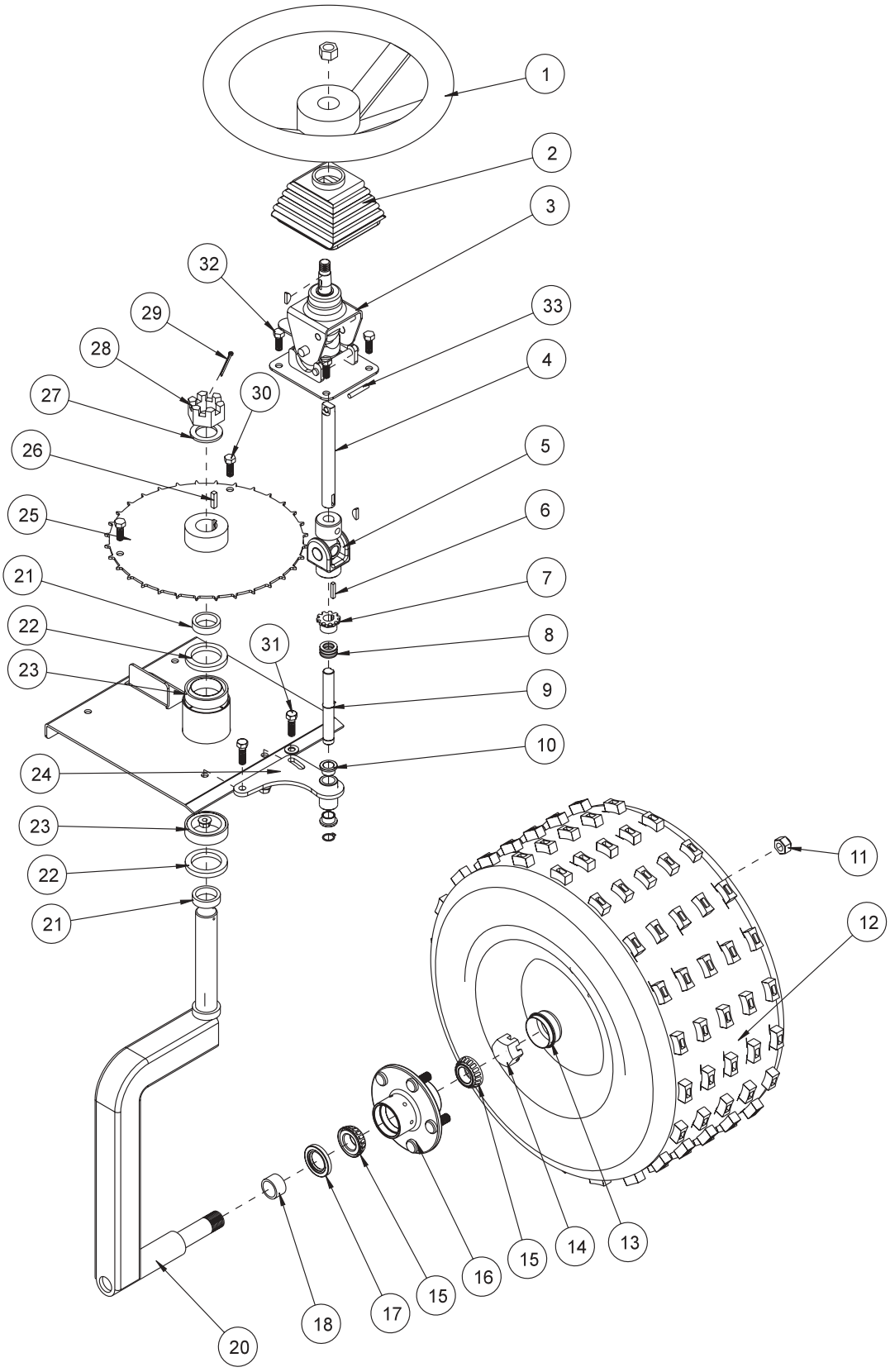
42-158	Tires and Wheel	
42-158-01	Tire 23 x 10.5 x 12; 4 ply multitrack	
42-158-02	Wheel	
8839	Windshield Washer Fluid or Equivalent	45.5 pints

3 WHEEL DRIVE FRONT FORK DRAWING



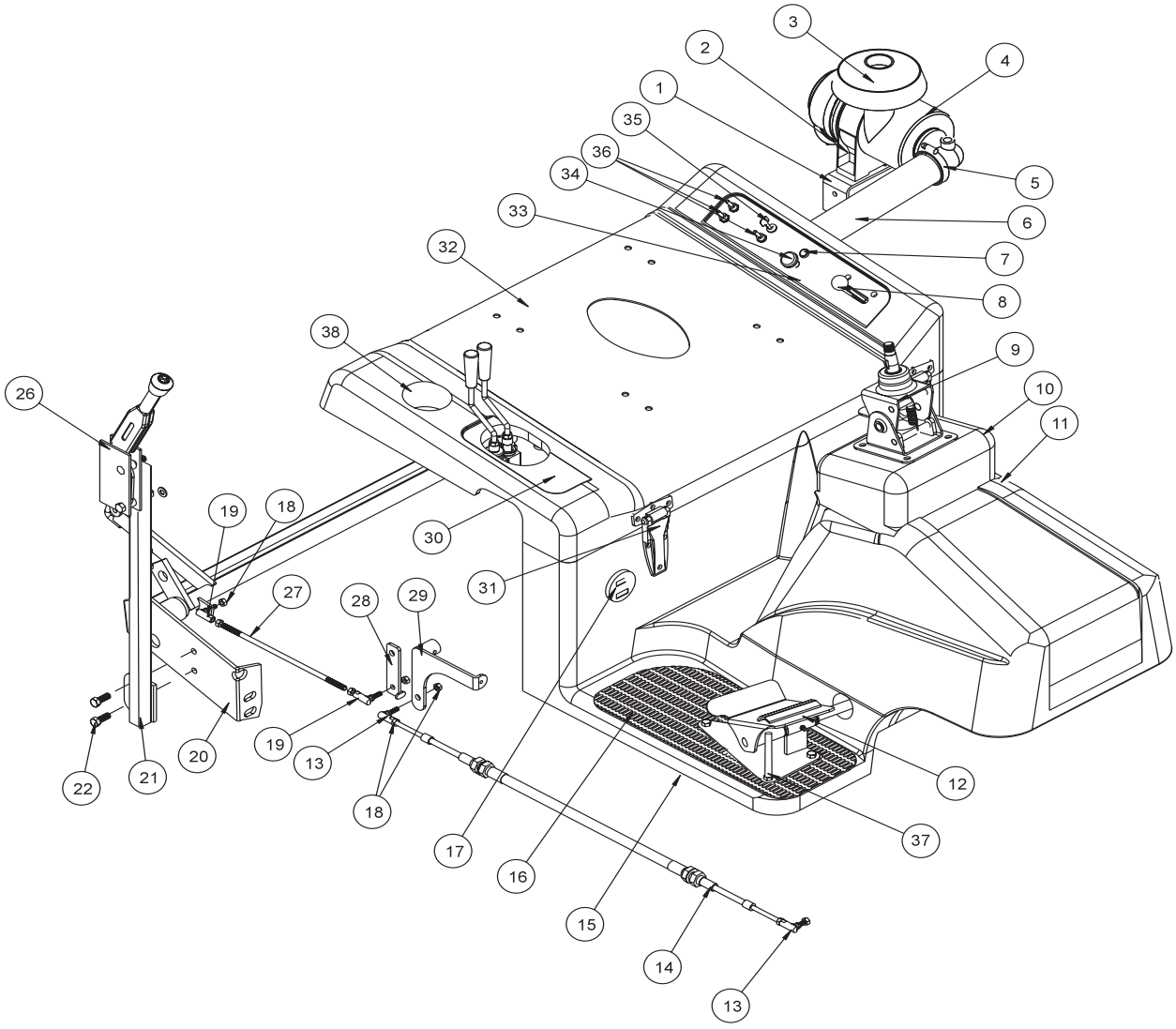
REF#	PART#	DESCRIPTION	QUANTITY
1	13-718	Steering Wheel 13"	1
	13-726	Center Cap	1
	27-077	Decal, Smithco Round	1
	HNJ-58-11	Jam Nut 5/8 - 11	1
	HWK-316-075	Woodruff Key 3/16 x 3/4	1
2	76-364	Tilt Steering Boot (comes with 76-362)	1
3	76-362	Tilt Steering Mechanism	1
4	42-760	Top Steering Shaft	1
	HWK-316-075	Woodruff Key 3/16 x 3/4	1
5	60-300	U-Joint	1
6	HKSQ-316-100	Machine Key 3/16 x 3/16 x 1	2
7	60-298	Sprocket	1
8	HMB-58-14	Machine Bushing 5/8 x 14 GA	3
9	42-034	Bottom Steering Shaft	1
	HRR-58	Snap Ring 5/8	2
10	76-128	Flange Bushing (part of 42-266)	2
11	60-268	Lug Bolts 1/2 - 20 x 1 5/16	5
12	42-161	Knobby Tire and Wheel	1
	42-161-01	Tire 22 x 11 - 10 Knobby Type	1
	42-161-02	Wheel	1
	8839	Windshield Washer Fluid or Equivalent	43.5 pints
13	42-002-12	Nut 3/4 - 16 (part of 42-039)	1
14	42-007	Hub	1
15	HWK-14-100	Woodruff Key 1/4 - 1 (part of 42-039)	1
16	42-039	Wheel Motor	1
	18-350	90° Seal Lok Elbow	2
17	HB-12-13-650	Bolt 1/2 - 13 x 6 1/2	4
	HNTL-12-13	Lock Nut 1/2 - 13	4
18	18-172	Reducer	2
19	18-171	Seal Lock Elbow	2
20	42-022	Front Fork	1
21	13-652	Hose Clamp	1
22	20-141	Spacer	2
23	20-142	Oil Seal	2
24	20-143	Bearing	2
25	42-266	Chain Tensioner	1
	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	2
	HW-38	Washer 3/8	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	2
26	42-295	Steering Sprocket	1
	8834-37.5	#35 Roller Chain	1
	18-114	Master Link	1
27	HKSQ-14-100	Square Key 1/4 x 1/4 x 1	1
28	HMB-114-10	Machine Bushing 1 1/4 x 10GA	1
29	HNA-114-12	Axle Nut 1 1/4 - 12	1
30	HP-18-200	Cotter Pin 1/8 x 2	1
31	HB-38-16-100	Bolt 3/8 - 16 x 1	2
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	2
32	HB-516-18-125	Bolt 5/16 - 18 x 1 1/4	2
	HNTL-516-18	Lock Nut 5/16 - 18	2
31	HRP-14-150	Roll Pin 1/4 x 1 1/2	1

2 WHEEL DRIVE FRONT FORK DRAWING



REF#	PART#	DESCRIPTION	QUANTITY
1	13-718	Steering Wheel 13"	1
	13-726	Center Cap	1
	27-077	Decal, Smithco Round	1
	HNJ-58-11	Jam Nut 5/8 - 11	1
	HWK-316-075	Woodruff Key 3/16 x 3/4	1
2	76-364	Tilt Steering Boot (comes with 76-362)	1
3	76-362	Tilt Steering Mechanism	1
4	42-760	Top Steering Shaft	1
	HWK-316-075	Woodruff Key 3/16 x 3/4	1
5	60-300	U-Joint	1
6	HKSQ-316-100	Machine Key 3/16 x 3/16 x 1	2
7	60-298	Sprocket	1
8	HMB-58-14	Machine Bushing 5/8 x 14 GA	3
9	42-034	Bottom Steering Shaft	1
	HRR-58	Snap Ring 5/8	2
10	76-128	Flange Bushing (part of 42-266)	2
11	HNL-12-20	Lug Nut 1/2 - 20	5
12	42-161	Knobby Tire and Wheel	1
	42-161-01	Tire 22 x 11 - 10 Knobby Type	1
	42-161-02	Wheel	1
	8839	Windshield Washer Fluid or Equivalent	43.5 pints
13	80-167	Dust Cap	1
14	HNA-100-14	Jam Nut 1 - 14	1
	HP-18-150	Cotter Pin 1/8 x 1 1/2	1
15	11-043	Bearing	2
16	80-019	Hub (includes bearings, seal, dust cap, lug nuts, and studs)	1
	27-022-02	Stud 1/2 - 20	5
17	11-041	Seal	1
18	11-042	Spacer	1
20	13-448	Front Fork	1
21	20-141	Spacer	2
22	20-142	Oil Seal	2
23	20-143	Bearing	2
24	42-266	Chain Tensioner	1
25	42-295	Steering Sprocket	1
	8834-37.5	Roller Chain	1
	18-114	Master Link	1
26	HKSQ-14-100	Square Key 1/4 x 1/4 x 1	1
27	HMB-114-10	Machine Bushing 1 1/4 x 10GA	1
28	HNA-114-12	Axle Nut 1 1/4 - 12	1
29	HP-18-200	Cotter Pin 1/8 x 2	1
30	HB-38-16-100	Bolt 3/8 - 16 x 1	2
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	2
31	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	2
	HW-38	Washer 3/8	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	2
32	HB-516-18-125	Bolt 5/16 - 18 x 1 1/4	2
	HNTL-516-18	Lock Nut 5/16 - 18	2
31	HRP-14-150	Roll Pin 1/4 x 1 1/2	1

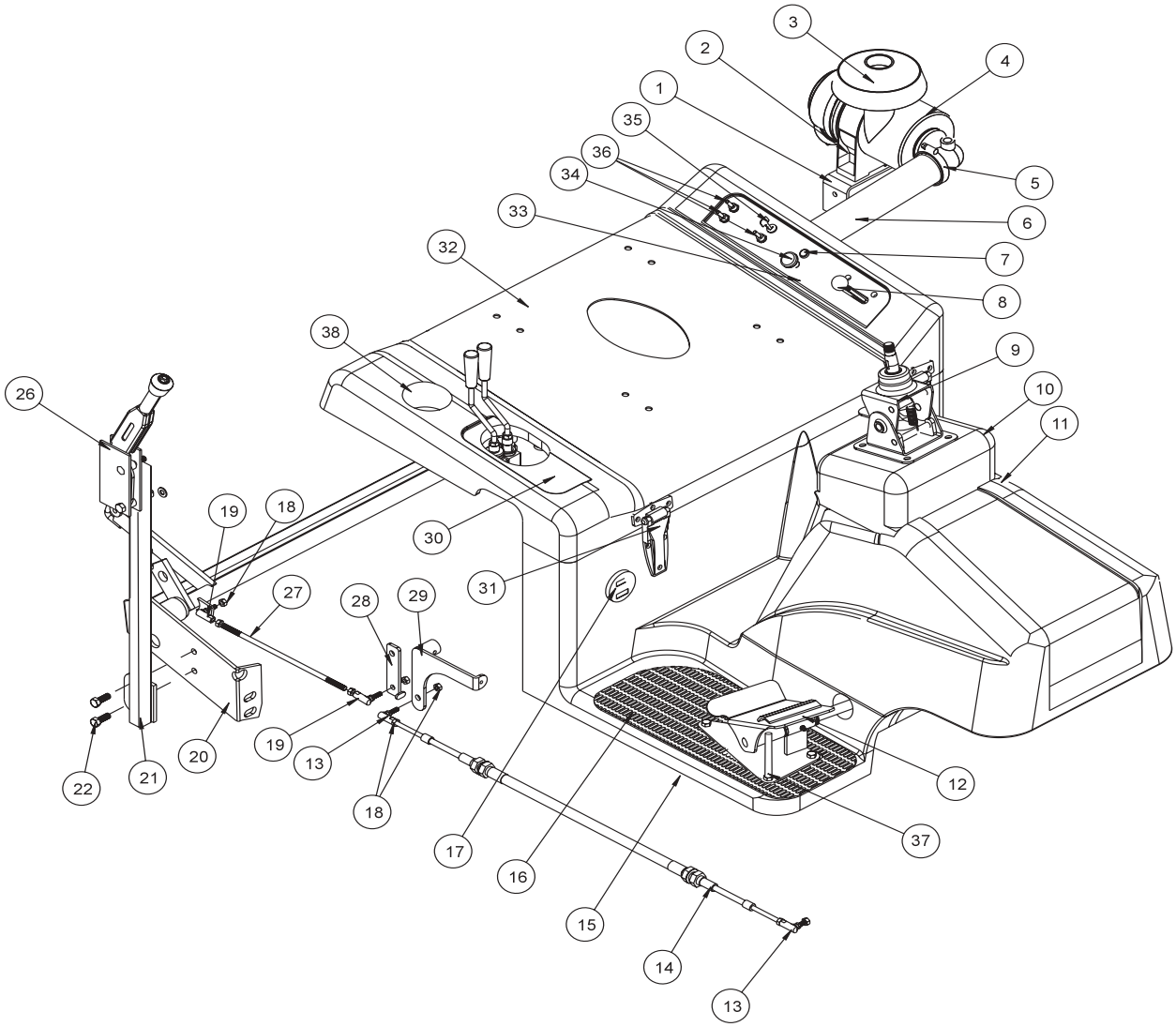
LINKAGE DRAWING



REF#	PART#	DESCRIPTION	QUANTITY
1	42-769	Oil Tank Bracket	1
	HB-516-18-100	Bolt 5/16 - 18 x 1	2
	HNFL-516-18	Flange Whiz Lock Nut 5/16 - 18	2
2	42-076-01	Band	1
3	42-076-02	Hat	1
4	42-076	Air Cleaner	1
	42-076-03	Replacement Filter	
	13-603	Air Cleaner Base (comes with engine)	1
5	18-123	Hose Clamp	2
6	8959-26	Flex Hose x 26"	1
	27-113	Air Cleaner Hose Elbow	1
	42-776	Air Tube	1
7	50-359	Warning Light	1
8	42-789	Throttle Cable	1
	42-776	Throttle Bracket	1
	HSTP-14 -20-075	Phillips Truss Head Screw 1/4 - 20 x 3/4	2
	HNFL-14-20	Flange Whiz Lock Nut 1/4 - 20	2
9	76-362	Tilt Steering	1
	76-364	Boot Black (comes with 76-362)	1
10	42-782	Console (fiberglass)	1
11	42-781	Nose Cone (fiberglass)	1
12	42-777	Foot Pedal	1
	HG-14-28-180	Grease Fitting 1/4 - 28 x 180° (comes with)	1
	13-715	Pedal Pad	1
	HB-516-18-150	Bolt 5/16 - 18 x 1 1/2	2
	HW-516	Washer 5/16	2
	HNFL-516-18	Flange Whiz Lock Nut 5/16 -18	2
13	18-115	Ball Joint 1/4 - 28	2
14	27-132	Cable	1
15	42-780	Floorboard (fiberglass)	1
16	42-767	Right Floor Mat	1
	42-768	Left Floor Mat	1
17	42-064	Volt/Hour Meter	1
18	HN-14-28	Nut 1/4 -28	4
	HWL-14	Lockwasher 1/4	2
19	21-462	Ball Joint 5/16 - 24	2
20	42-024	Rake Lift	1
21	42-153	Park Brake Bracket	1
22	HB-38-16-100	Bolt 3/8 - 16 x 1	2
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	2
26	60-106	Park Brake Handle	1
27	42-267	Speed Boss Rod	1
28	42-249	Speed Boss Arm	1
29	42-308	Swash Arm	1
30	42-765	Decal, Lift Controls	1
31	27-055	Hinge	2
	HSMFCS-10-32-100	Machine Screw #10 - 32 x 1	6
	HSMFCS-10-32-088	Machine Screw #10 - 32 x 7/8	6
	HW-10	Washer #10	12
	HWL-10	Lock Washer #10	12
	HN-10-32	Nut #10 - 32	12

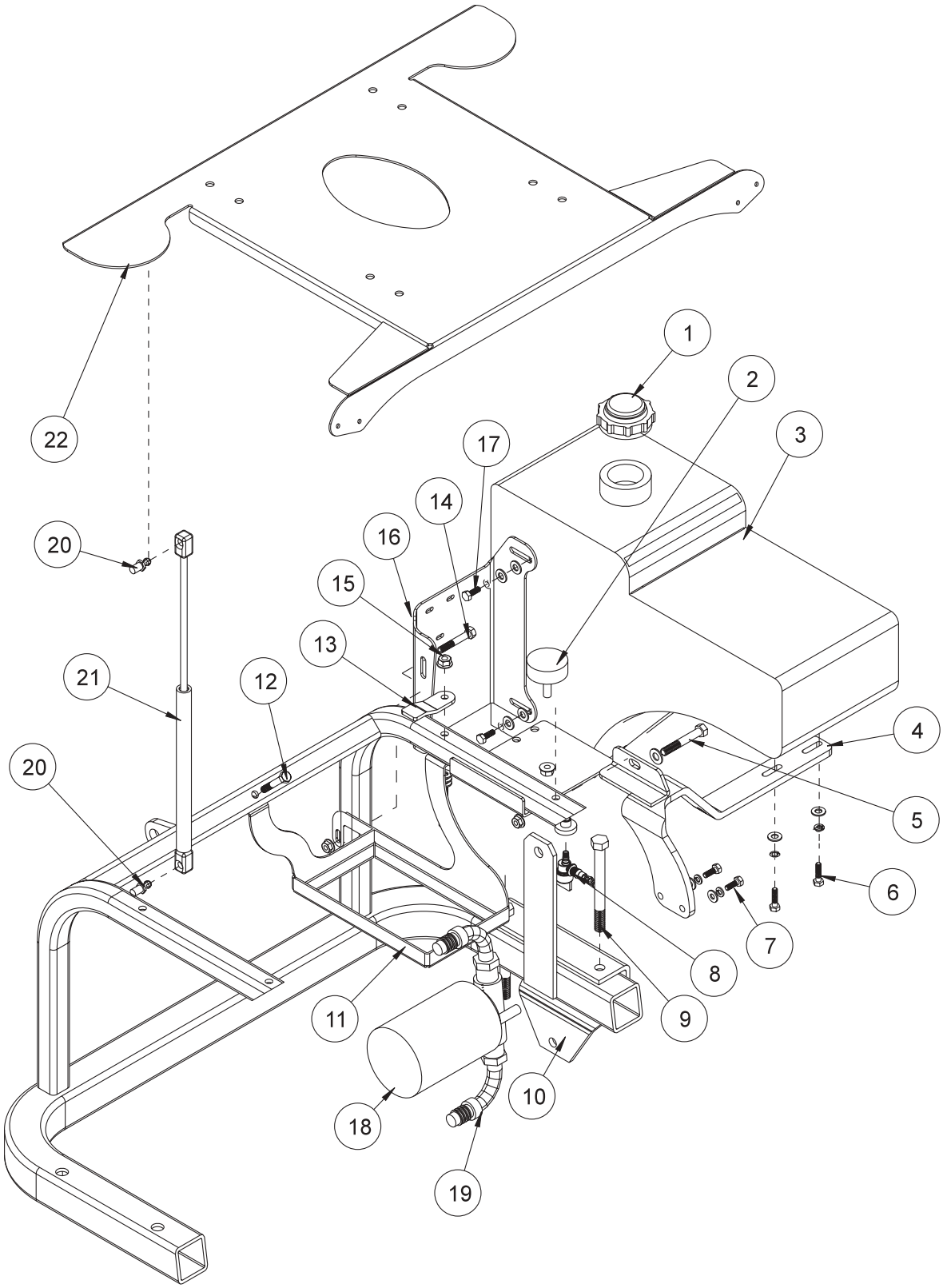
(Continued on next page)

LINKAGE DRAWING



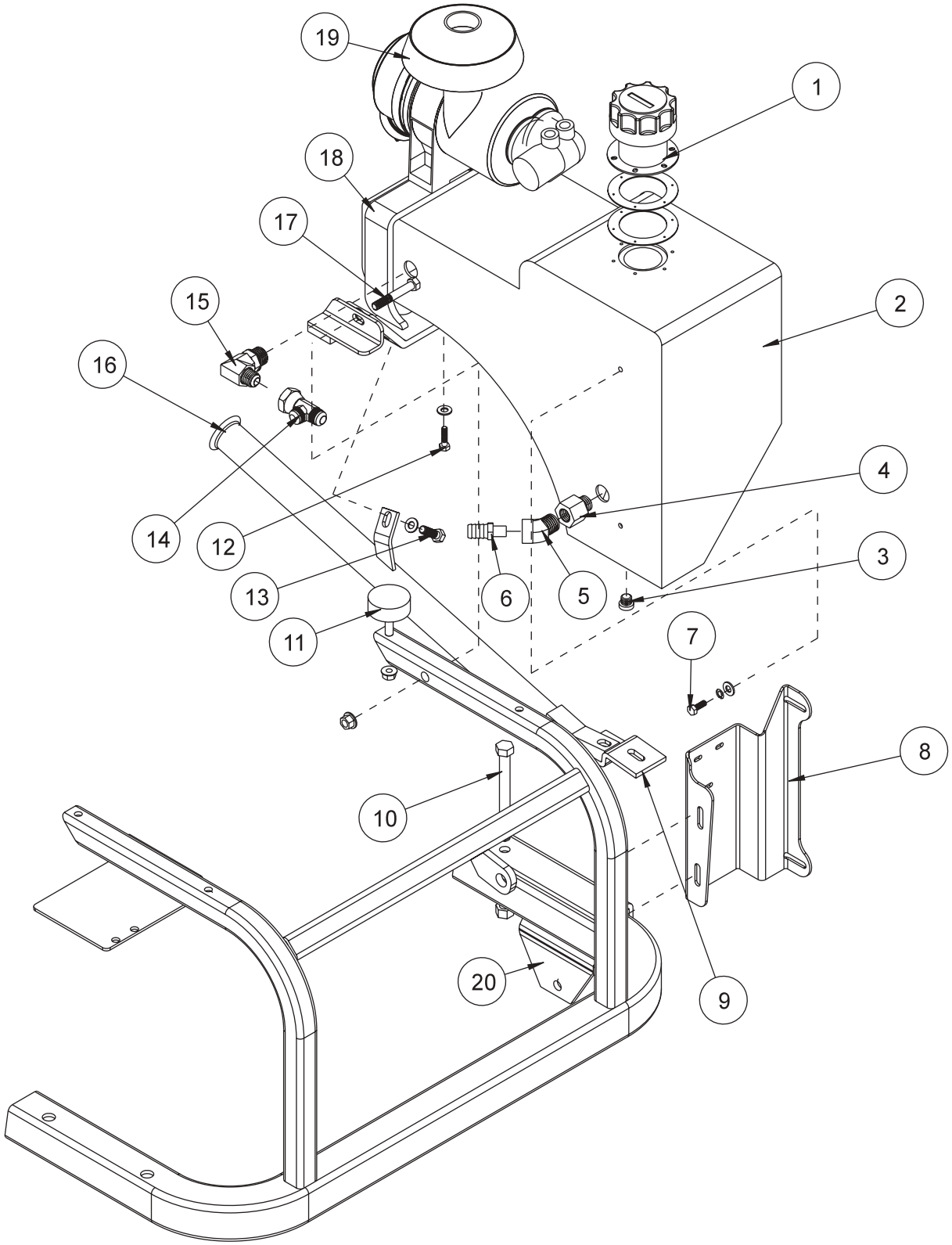
REF#	PART#	DESCRIPTION	QUANTITY
32	42-779	Seat Panel	
33	42-764	Decal, Control Panel	1
34	42-783	Choke	1
35	13-488	Key Switch (B&S 496603)	1
	76-310	Key Set	1
36*	12-003	2W/3W Toggle Switch	3
	15-472	Switch Boot	3
37	42-313	Pedal Stop	1
	HNFL-516-18	Flange Whiz Lock Nut $^{5}/_{16}$ - 18	2
38	42-786	Plastic Cup Holder	1
	*	Used with Blower Kit, On/Off Valve and Light Kit	

GAS TANK DRAWING



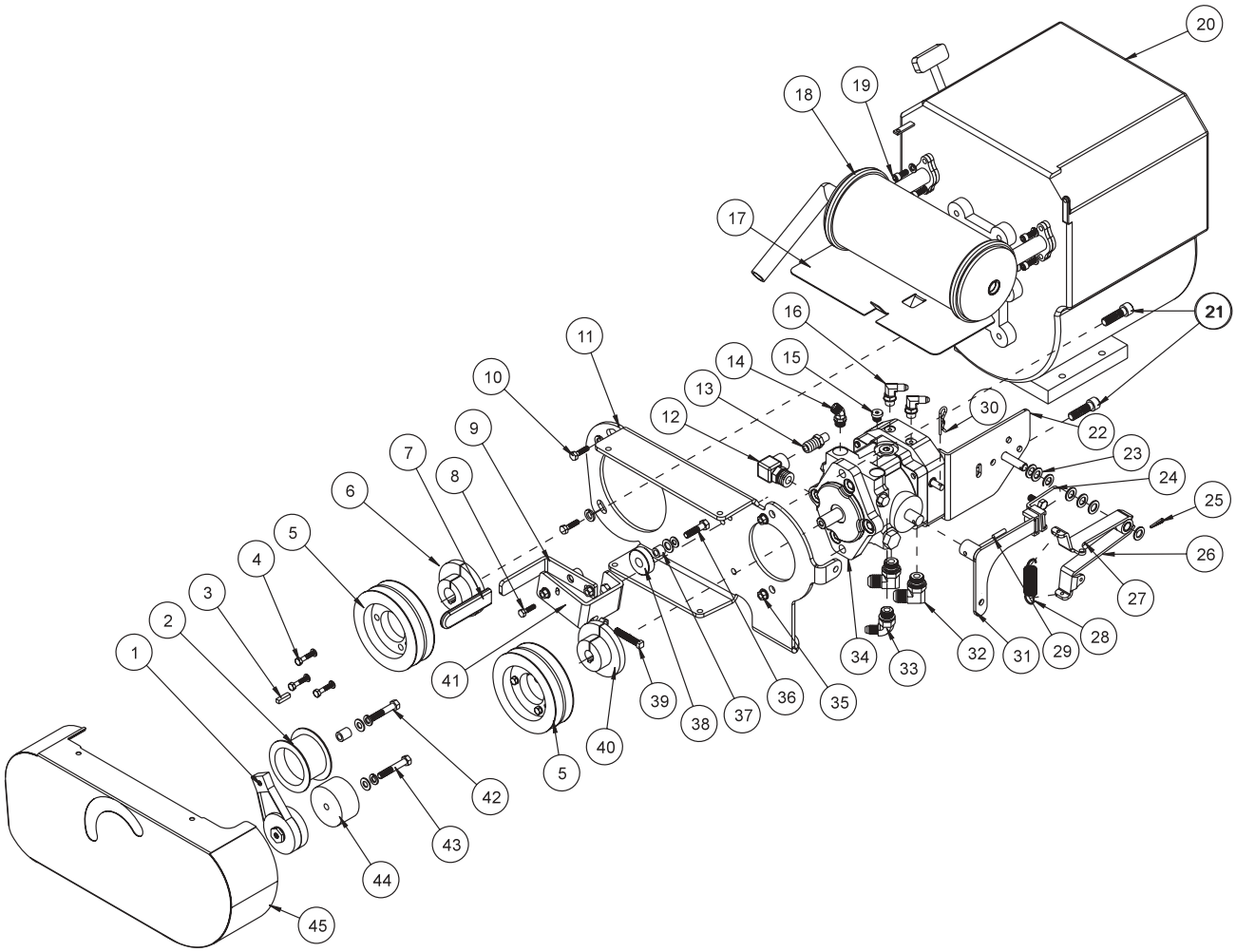
REF#	PART#	DESCRIPTION	QUANTITY
1	42-014	Cap	1
2	50-081	Rubber Bumper	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	1
3	42-006	Gas Tank	1
4	42-770	Right Tank Support	1
5	HB-38-16-250	Bolt 3/8 - 16 x 2 1/2	1
	HW-38	Washer 3/8	2
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	1
6	HB-14-20-100	Bolt 1/4 - 20 x 1	2
	HW-14	Washer 1/4	2
	HW-516	Washer 5/16	2
	HWL-14	Lock Washer 1/4	2
7	HB-14-20-075	Bolt 1/4 - 20 x 3/4	2
	HWL-14	Lockwasher 1/4	2
	HW-14	Washer 1/4	2
8	26-055	Fuel Shut Off (comes with 42-006)	1
	26-054	Rubber Grommet (comes with 42-006)	1
	8800-41	Fuel Hose	1
	18-186	Hose Clamp	2
9	HB-12-13-500	Bolt 1/2 - 13 x 5	2
	HNFL-12-13	Flange Whiz Lock Nut 1/2 - 13	2
10	42-015	Attachment Mount	1
11	42-273	Battery Box	1
12	HB-516-18-200	Bolt 5/16 - 18 x 1	1
	HNFL-516-18	Flange Whiz Lock Nut 5/16 - 18	1
13	42-248	Battery Hold-down	1
	15-020	Grip	1
14	HB-516-18-225	Bolt 5/16 - 18 x 2 1/4	2
	HNFL-516-18	Flange Whiz Lock Nut 5/16 - 18	2
15	HB-516-18-225	Bolt 5/16 - 18 x 2 1/4	1
	HW-516	Washer 5/16	3
	HNFL-516-18	Flange Whiz Lock Nut 5/16 - 18	1
16	42-773	Gas Tank Bracket	1
17	HB-14-20-075	Bolt 1/4 - 20 x 3/4	2
	HW-14	Washer 1/4	2
	HWL-14	Lock Washer 1/4	2
18	23-006	Oil Filter	1
	23-031	Replacement Filter	1
19	34-123	Elbow	2
20	26-034	Ball Stud	2
21	13-569	Gas Shock	1
22	42-772	Seat Panel	1

OIL TANK DRAWING

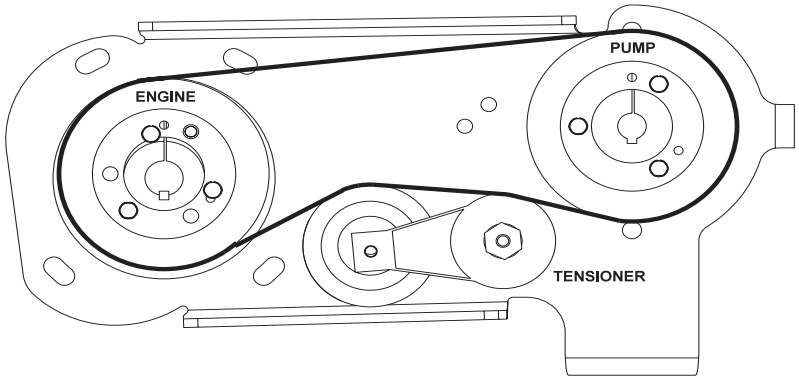


REF#	PART#	DESCRIPTION	QUANTITY
1	13-586	Filler Breather	1
	13-586-01	Cap Gasket	1
	13-586-02	Bottom Gasket	2
	HSM-8-32-050	Machine Screw #8 - 32 x 1/2	6
	HWS-8	Star Washer #8	6
2	42-005	Oil Tank	1
3	23-126	#6 Plug	1
4	18-240	Adapter	1
5	18-072	45° Elbow	1
6	18-133	Barb Fitting	1
7	HB-14-20-075	Bolt 1/4 - 20 x 3/4	2
	HW-14	Washer 1/4	2
	HWL-14	Lock Washer 1/4	2
8	42-774	Oil Tank Bracket	1
	HB-516-18-225	Bolt 5/16 - 18 x 2 1/4	2
	HNFL-516-18	Flange Whiz Lock Nut 5/16 - 18	2
9	42-035	Tank Support	1
10	HB-12-13-500	Bolt 1/2 - 13 x 5	2
	HNTL-12-13	Top Lock Nut 1/2 - 13	2
11	50-081	Rubber Bumper	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	1
12	HB-14-20-100	Bolt 1/4 - 20 x 1	2
	HW-516	Washer 5/16	2
	HW-14	Washer 1/4	2
	HWL-14	Lock Washer 1/4	2
13	HB-38-16-150	Bolt 3/8 - 16 x 1 1/2	1
	HW-38	Washer 3/8	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	1
14	18-337	Tee	1
15	23-189	90° Elbow	1
16	42-030	Rake Holder	1
17	HB-38-16-250	Bolt 3/8 - 16 x 2 1/2	1
	HW-38	Washer 3/8	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	1
18	42-769	Left Tank Bracket	1
19	42-076	Remote Air Cleaner	1
20	42-015	Attachment Mount	2

PUMP AND ENGINE DRAWING



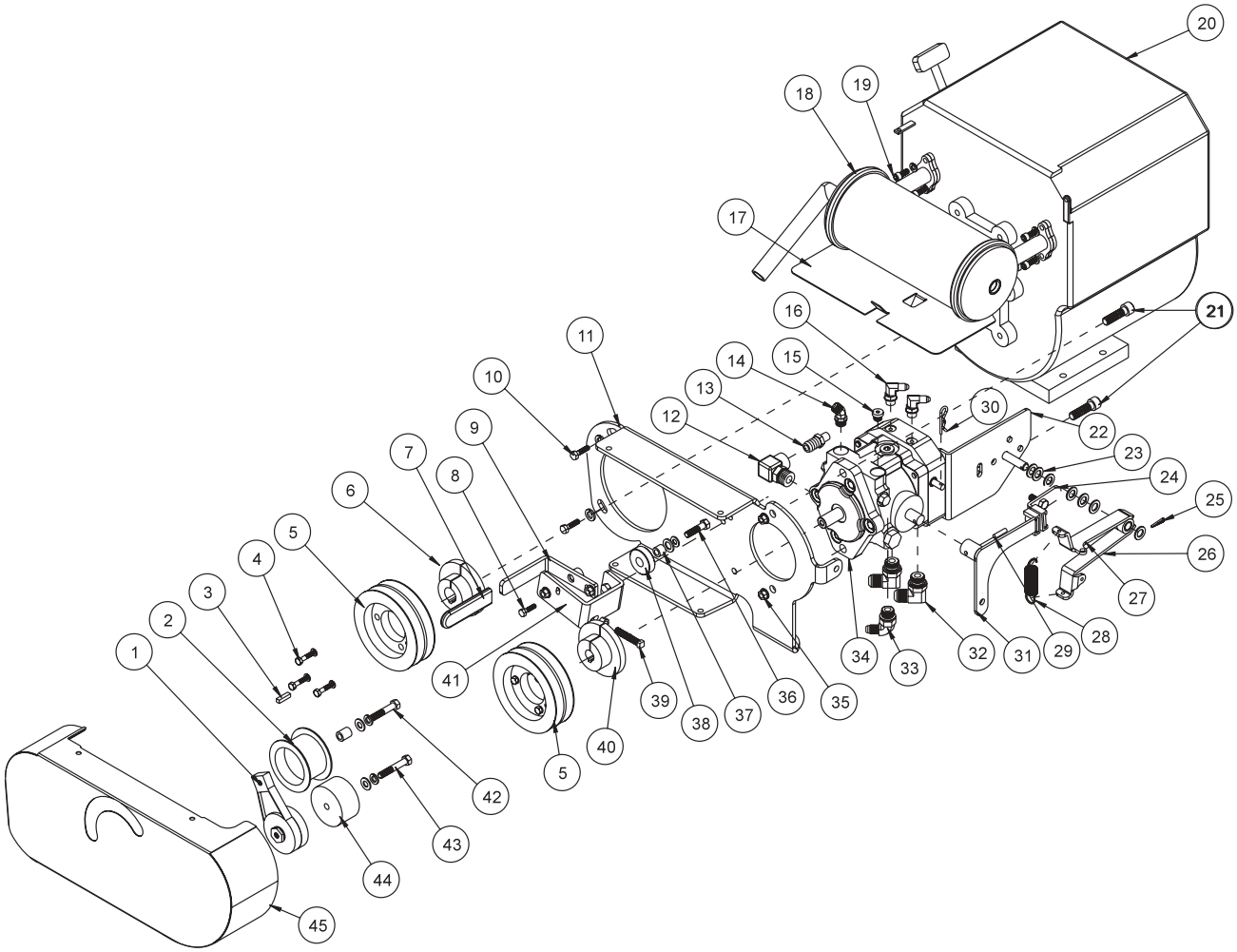
BELT ROUTING



REF#	PART#	DESCRIPTION	QUANTITY
1	42-327	Tensioner	1
2	16-013	Idler Pulley	1
	10-134	Spacer	1
	42-338	Oilite Bushing	1
3	HKSQ-14-100	Machine Key 1/4 x 1/4 x 1	1
4	HB-14-20-125	Bolt 1/4 - 20 x 1 1/4 (comes with 42-245)	3
	HW-14	Lockwasher (comes with 42-245)	3
5	42-331	Pulley	2
	42-175	Shoulder Bolt 3/8 x 1 1/2	1
	HW-516	Washer 5/16	1
	HNTL-516-18	Lock Nut 5/16 - 18	1
6	42-245	Hub 1"	1
7	15-020	Grip	1
8	HB-14-20-100	Bolt 1/4 - 20 x 1	1
	HNFL-14-20	Flange Whiz Lock Nut 1/4 - 20	1
9	42-333	Handle	1
10	HB-716-14-100	Bolt 7/16 - 14 x 1	4
	HWL-716	Lockwasher 7/16	4
11	42-335	Pump Mount	1
12	23-130	Elbow 90°	1
13	18-133	Barb Fitting	1
14	18-188	Elbow 45°	1
15	23-126	Plug	1
16	18-232	Elbow 90°	2
17	42-306	Heat Shield	1
	18-222	Hose Clamp	2
18	27-123	Muffler	1
	13-498	Muffler Clamp	1
	13-493	Tailpipe	1
19	HSSHSM-8-1.25-20	Metric Cap Screw M8 - 1.25 x 20	4
	HWLM-8	Lockwasher M8	4
20	43-024	Engine B&S 18 HP (3 wheel drive)	1
	15-165	Engine B&S 16 HP (2 wheel drive)	1
	15-165-01	Air Filter Element with Pre-Cleaner (comes with engine)	1
	13-531	Engine Oil Filter (comes with engine)	1
	13-491	Oil Switch (comes with engine)	1
	13-492	Solenoid	1
21	HSSHS-12-13-175	Socket Screw 1/2 - 13 x 1 3/4	2
22	42-279	Filter Mount	1
	HW-38	Washer 3/8	2
23	HMB-12-14	Machine Bushing 1/2 x 14 GA	7
24	42-247	Creep Arm	1
	8946-1.5	Wear Strip (part of 42-247)	1
	HRS-316-050	Rivet (part of 42-247)	1
	HB-38-16-100	Bolt 3/8 - 16 x 1	2
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	2
25	HP-18-100	Cotter Pin 1/8 x 1	1
26	42-312	Bottom Centering Arm	1
	18-234	Bushing (part of 42-312)	1
27	42-311	Top Centering Arm	1
	18-234	Bushing (part of 42-311)	1
NS	42-344	Belt	1

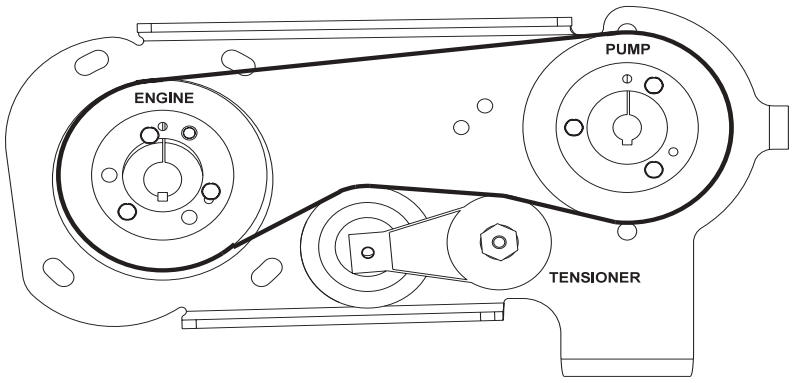
(Continued on next page)

PUMP AND ENGINE DRAWING



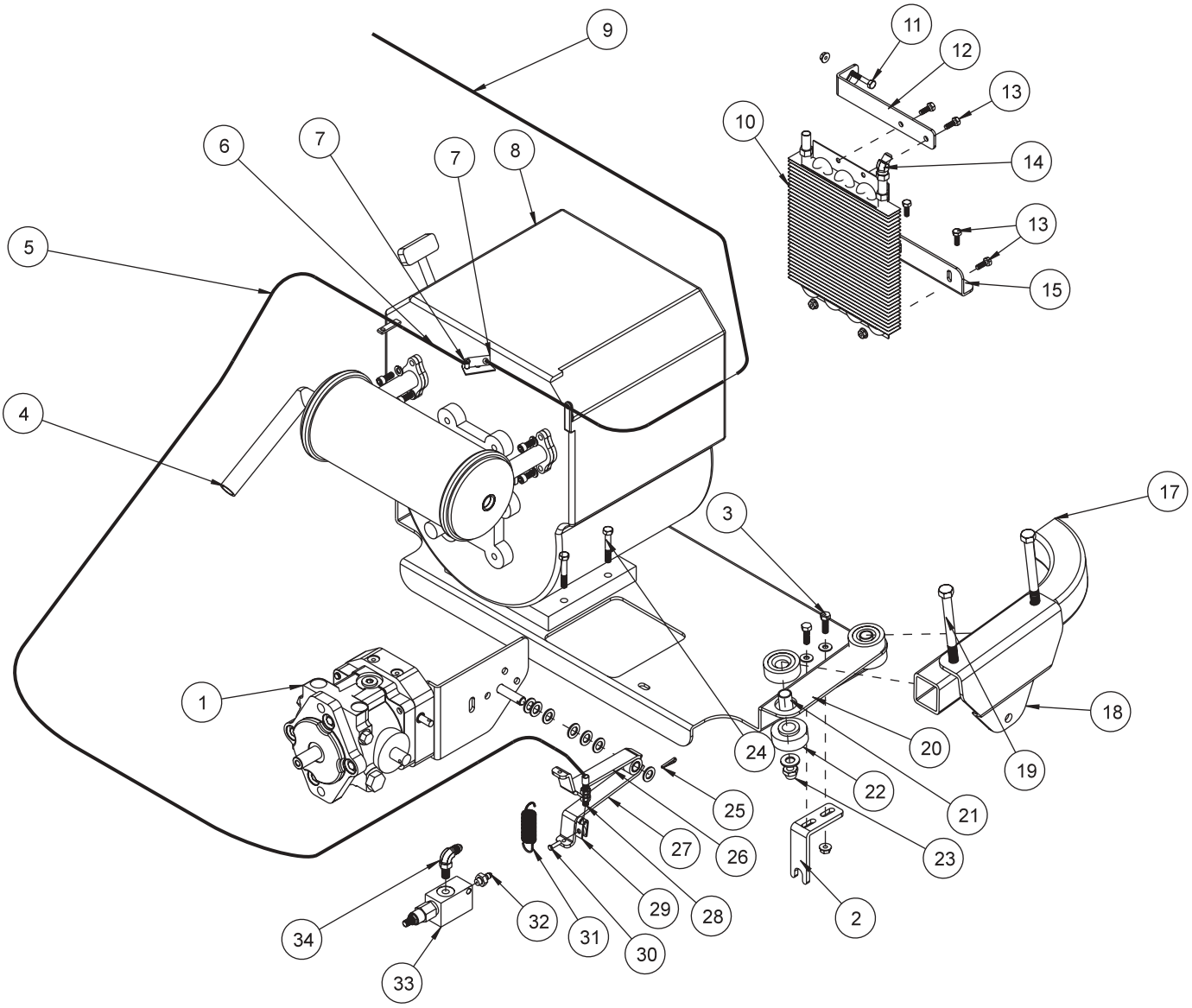
BELT ROUTING

BELT ROUTING



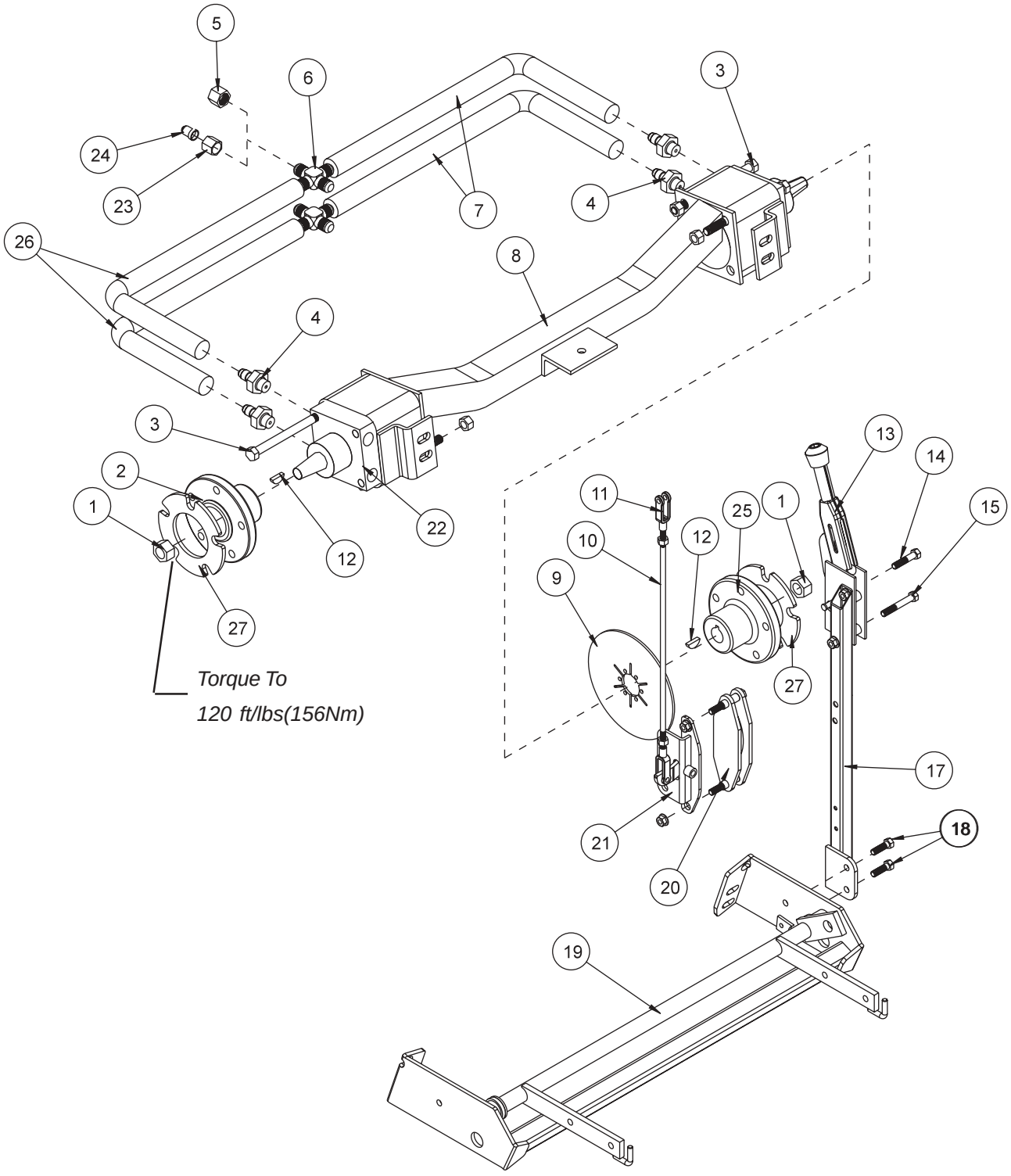
REF#	PART#	DESCRIPTION	QUANTITY
28	11-050	Extension Spring	1
29	HRP-14-100	Roll Pin 1/4 x 1	1
30	HHP-18	Bridge Pin 1/8	1
31	42-308	Swash Arm	1
	8946-1	Wear Strip (part of 42-308)	1
	HRS-316-050	Rivet (part of 42-308)	1
32	18-174	Elbow 90°	2
33	18-185	Elbow	1
34	34-109	Variable Pump	1
35	HNTL-12-13	Lock Nut 1/2 - 13	2
36	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	1
	HMB-12-14	Machine Bushing 1/2 x 14GA	1
	HW-38	Washer 3/8	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	1
37	18-270	Oilite Bushing	1
38	14-266	Bearing	1
39	HSSQ-38-16-200	Socket Head Square Screw 3/8 - 16 x 2	1
	HN-38-16	Nut 3/8 - 16	2
40	42-246	Hub 3/4	1
	HWK-316-075	Woodruff Key	1
41	42-334	Latch Bracket	1
	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	2
	HNTL-38-16	Top Lock Nut 3/8 - 16	2
42	HB-38-16-200	Bolt 3/8 - 16 x 2	1
	HW-38	Washer 3/8	1
	HWL-3/8	Lockwasher 3/8	1
43	HB-38-16-275	Bolt 3/8 - 16 x 2 3/4	1
	HW-38	Washer 3/8	1
	HWL-3/8	Lockwasher 3/8	1
44	42-329	Spacer	1
45	42-337	Belt Guard	1
NS	42-344	Belt	1

ENGINE DRAWING



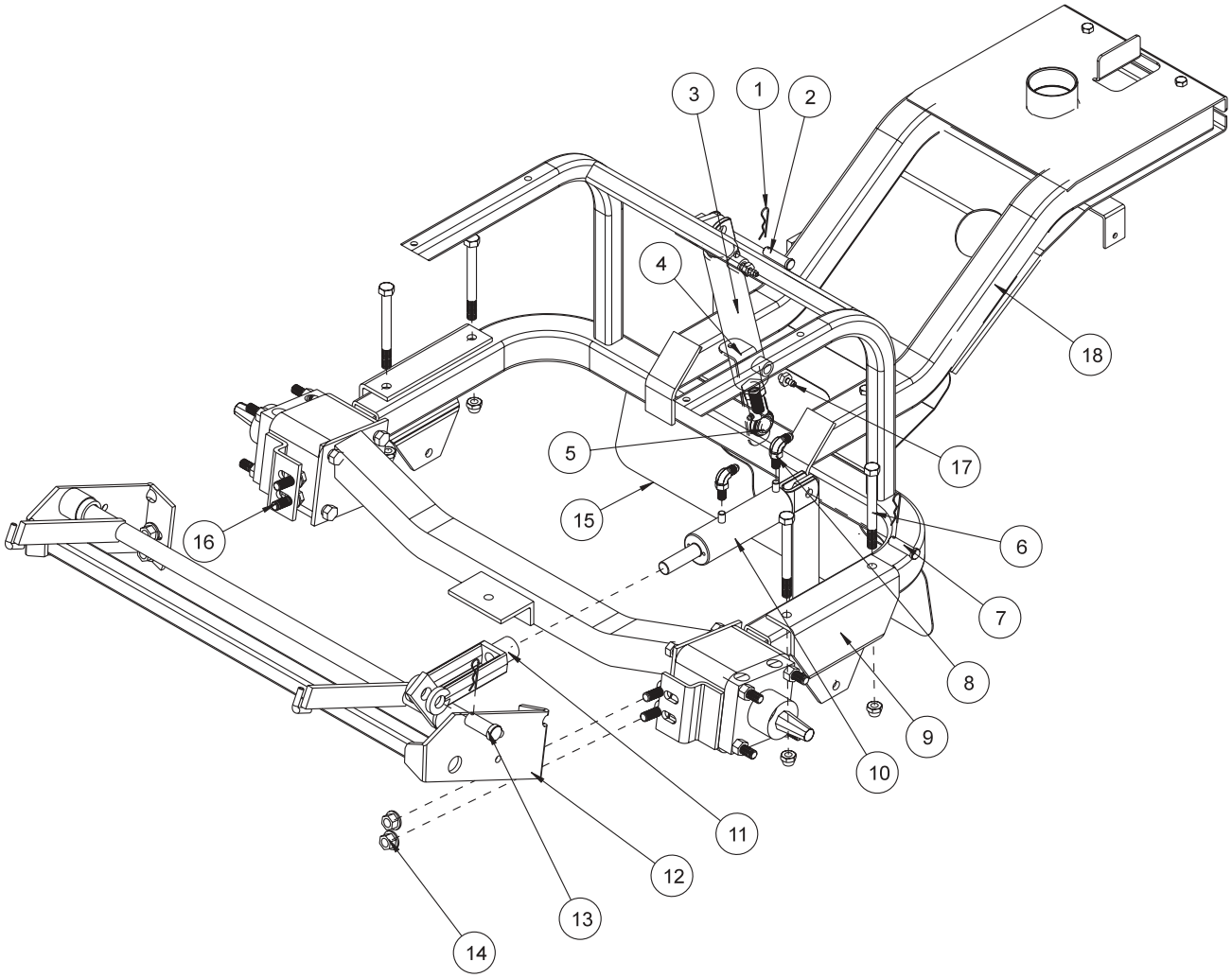
REF #	PART #	DESCRIPTION	QUANTITY
1	34-109	Variable Pump	1
2	42-307	Cable Bracket	1
3	HB-516-18-100	Bolt 5/16 - 18 x 1	2
	HW-516	Washer 5/16	2
	HNTL-516-18	Lock Nut 5/16 - 18	2
4	27-123	Muffler	1
5	17-152	Conduit	1
6	17-151	Cable	1
7	21-161	Wire Block	4
8	43-024	Engine B&S 18 hp (3 wheel drive)	1
	15-165	Engine B&S 16 hp (2 wheel drive)	1
9	42-789	Throttle (hand)	1
10	42-265	Aluminum Oil Cooler	1
11	HB-14-20-150	Bolt 1/4 - 20 x 1 1/2	1
	HNFL-14-20	Flange Whiz Lock Nut 1/4 -20	1
12	42-771	Top Cooler Bracket	1
13	HB-14-20-075	Bolt 1/4 - 20 x 3/4	4
	HNFL-14-20	Flange Whiz Lock Nut 1/4 - 20	4
14	18-214	Elbow 45°	1
15	42-275	Bottom Cooler Bracket	1
17		Main Frame	
18	42-015	Attachment Mount	2
19	HB-12-13-500	Bolt 1/2 -13 x 5	4
20	42-269	Engine Plate	1
21	60-168	Spacer	4
22	60-107	Rubber Bushing	8
23	HNTL-12-13	Lock Nut 1/2 - 13	4
	HW-12	Washer 1/2	4
24	HB-516-18-225	Bolt 5/16 - 18 x 2 1/4	4
	HNFL-516-18	Flange Whiz Lock Nut 5/16 - 18	4
25	HP-18-100	Cotter Pin 1/8 x 1	1
	HMB-12-14	Machine Bushing 1/2 x 14 GA	7
26	42-311	Top Centering Arm	1
	18-234	Bushing (part of 42-311)	1
27	42-312	Bottom Centering Arm	1
	18-234	Bushing (part of 42-312)	1
28	17-155	Retainer	1
	HN-516-24	Nut 5/16 - 24	2
29	17-153	Clevis	1
30	HCP-14-075	Clevis Pin 1/4 x 3/4	1
	HP-332-075	Cotter Pin 3/32 x 3/4	1
31	11-050	Extension Spring	1
32	18-169	Adapter	1
33	42-192	Relief Valve	1
34	18-168	Elbow	1

REAR AXLE DRAWING



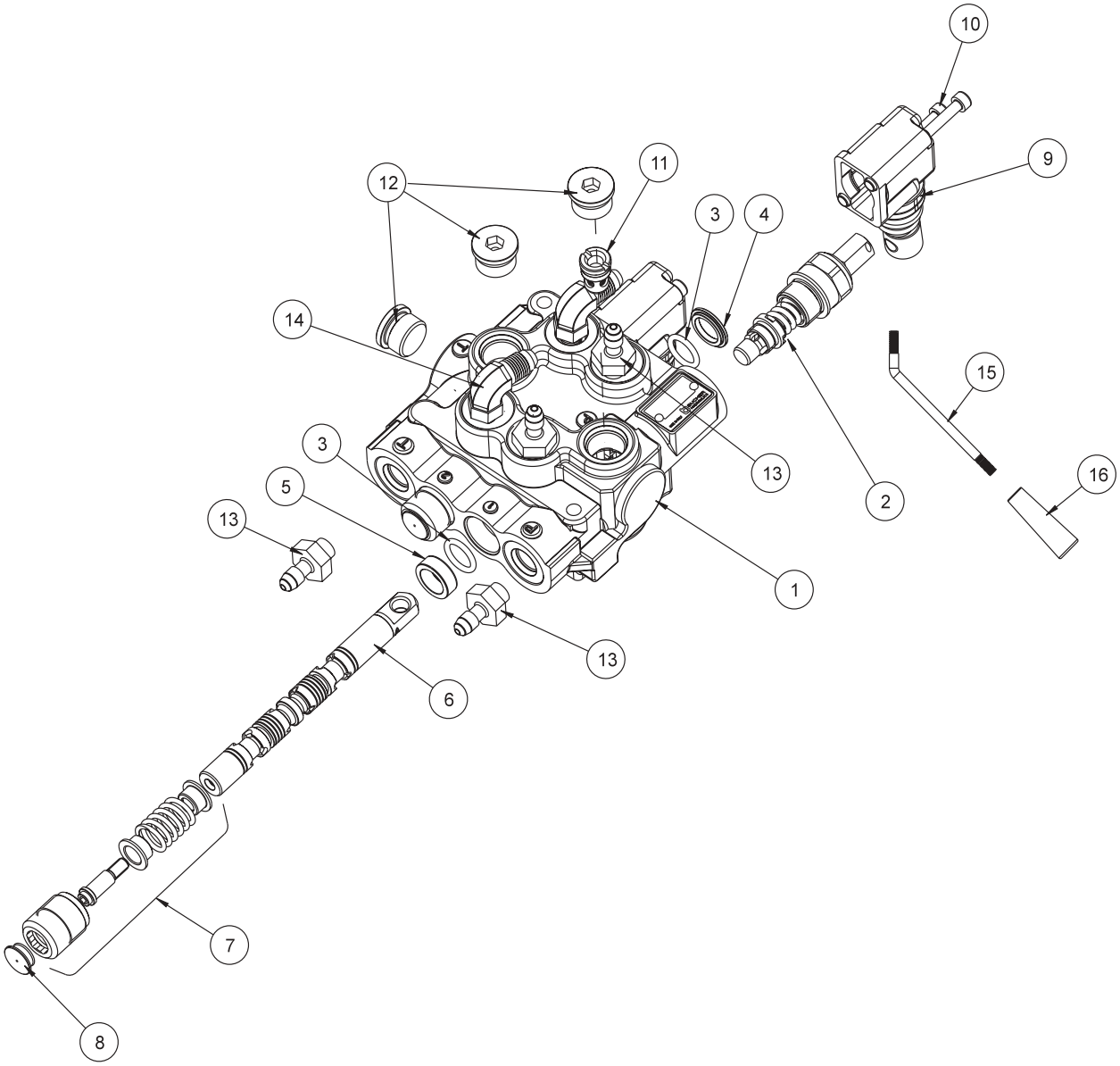
REF#	PART#	DESCRIPTION	QUANTITY
1	42-002-12	Nut 3/4 - 16 (part of 42-002)	2
2	42-007	Hub	1
3	HB-12-13-650	Bolt 1/2 - 13 x 6 1/2	8
	HNTL-12-13	Top Lock Nut 1/2 - 13	8
4	18-343	Adapters	4
5	18-344	Caps (2WD ONLY)	2
6	18-342	Cross	2
7	42-261	1/2" Hydraulic Tube x 27 1/2"	2
8	42-775	Main Frame	1
9	50-041	Brake Disk	1
	42-176	Low Head Cap Screw 1/4 - 20 x 3/4	6
10	42-155	Brake Rod	1
	HN-516-24	Nut 5/16 - 24	2
11	11-100	Linkage Yoke	2
	HCP-516-100	Clevis Pin 5/16 x 1	2
	HP-18-100	Cotter Pin 1/8 x 1	2
12	HWK-14-100	Woodruff Key 1/4 x 1 (part of 42-002)	2
13	60-106	Brake Lever	1
14	HB-38-16-175	Bolt 3/8 - 16 x 1 3/4	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	1
15	HB-38-16-250	Bolt 3/8 - 16 x 2 1/2	1
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	1
17	42-153	Park Brake Bracket	1
18	HB-38-16-100	Bolt 3/8 -16 x 1	2
	HNFL-38-16	Flange Whiz Lock Nut 3/8 - 16	2
19	42-024	Rake Lift	1
20	50-042	Brake Caliper	1
21	42-151	Brake Bracket	1
22	42-002	Wheel Motor	2
23	23-120	1/2" Tube Nut (3WD only)	2
24	34-128	Reducer (3WD only)	2
25	42-157	Right-hand Hub	1
26	42-304	1/2" Hydraulic Tube x 27"	2
27	42-305	Shim	2

RAKE LIFT DRAWING



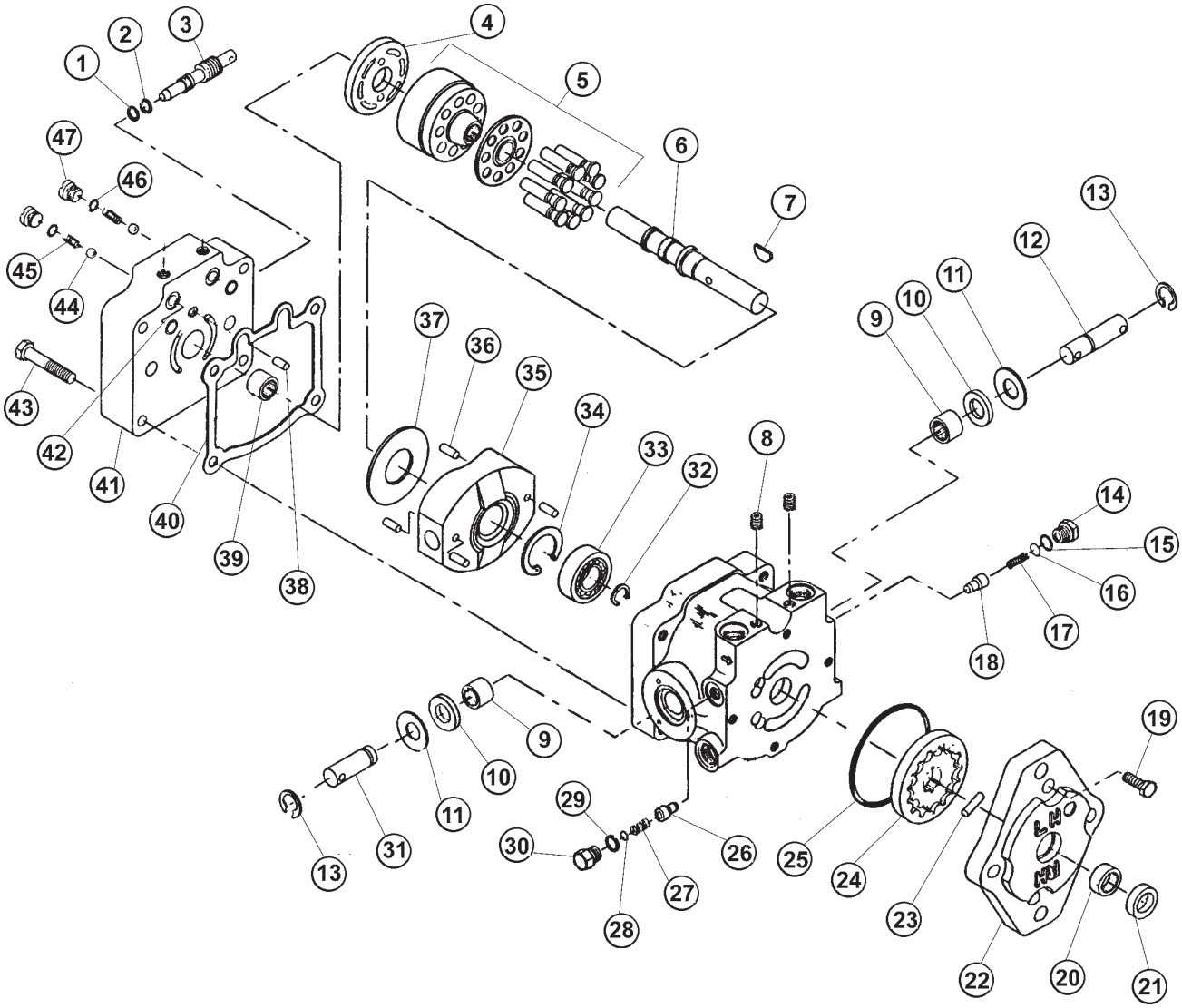
REF#	PART#	DESCRIPTION	QUANTITY
1	HHP-18	Bridge Pin 1/8	3
2	HCP-58-175	Clevis Pin 5/8 - 1 3/4	1
3	10-135	Hydraulic Cylinder	1
	HNJ-58-18	Jam Nut 5/8 - 18	1
4	42-217	Cylinder Mount	1
5	18-154	Rod End	1
	HG-14-28-180	Grease Fitting 1/4 - 28 x 180°	1
6	HB-12-13-500	Bolt 1/2 - 13 x 5	4
	HNTL-12-13	Top Lock Nut 1/2 - 13	4
7	HCP-12-150	Clevis Pin 1/2 - 1 1/2	1
8	18-168	90° Elbow	2
9	42-015	Attachment Mount	2
10	13-357	Hydraulic Cylinder	1
	HNJ-34-16	Jam Nut 3/4 - 16	1
11	42-040	Yoke	1
12	42-024	Rake Lift	1
13	HCP-34-200	Clevis Pin 3/4 x 2	1
14	HNFL-12-13	Flange Whiz Lock Nut 1/2 - 13	4
	HW-12	Washer 1/2	4
15	42-590	Mud Guard	1
16	HB-12-13-150	Bolt 1/2 - 13 x 1 1/2	4
17	18-169	Adapter	2
18	42-775	Main Frame	1

13-729 2-BANK HYDRAULIC VALVE DRAWING



REF #	PART #	DESCRIPTION	QUANTITY
1*	78-415-01	Body (complete with spacer and check valve)	1
2*	78-415-02	Spool HDM10	1
3*	78-415-03	O-Ring Seal	6
4*	78-415-04	Flanged Washer HDM10	3
5*	78-415-05	Spacer	3
6*	78-415-06	A Type Spool HDS11	3
7*	78-415-11	Positioner	2
8*	78-415-08	Plug	3
9*	78-415-09	Lever Group HDS11	3
10*	78-415-10	Metric Socket Screw M5 x .8 x 45	6
11*	78-415-12	Check Valve Assembly HDM12	1
12*	78-415-13	$^{3}/_{4}$ - 16 SAE 8 Screw Plug	3
13	18-166	Adapter $^{1}/_{4}$ - $^{3}/_{8}$ SAE	4
14	18-168	Elbow 3/8 Straight Thread	2
15	78-418	Bent Handle	2
16		Tapered Knob	3
*	13-729	2 – Bank Hydraulic Valve (includes all * items)	

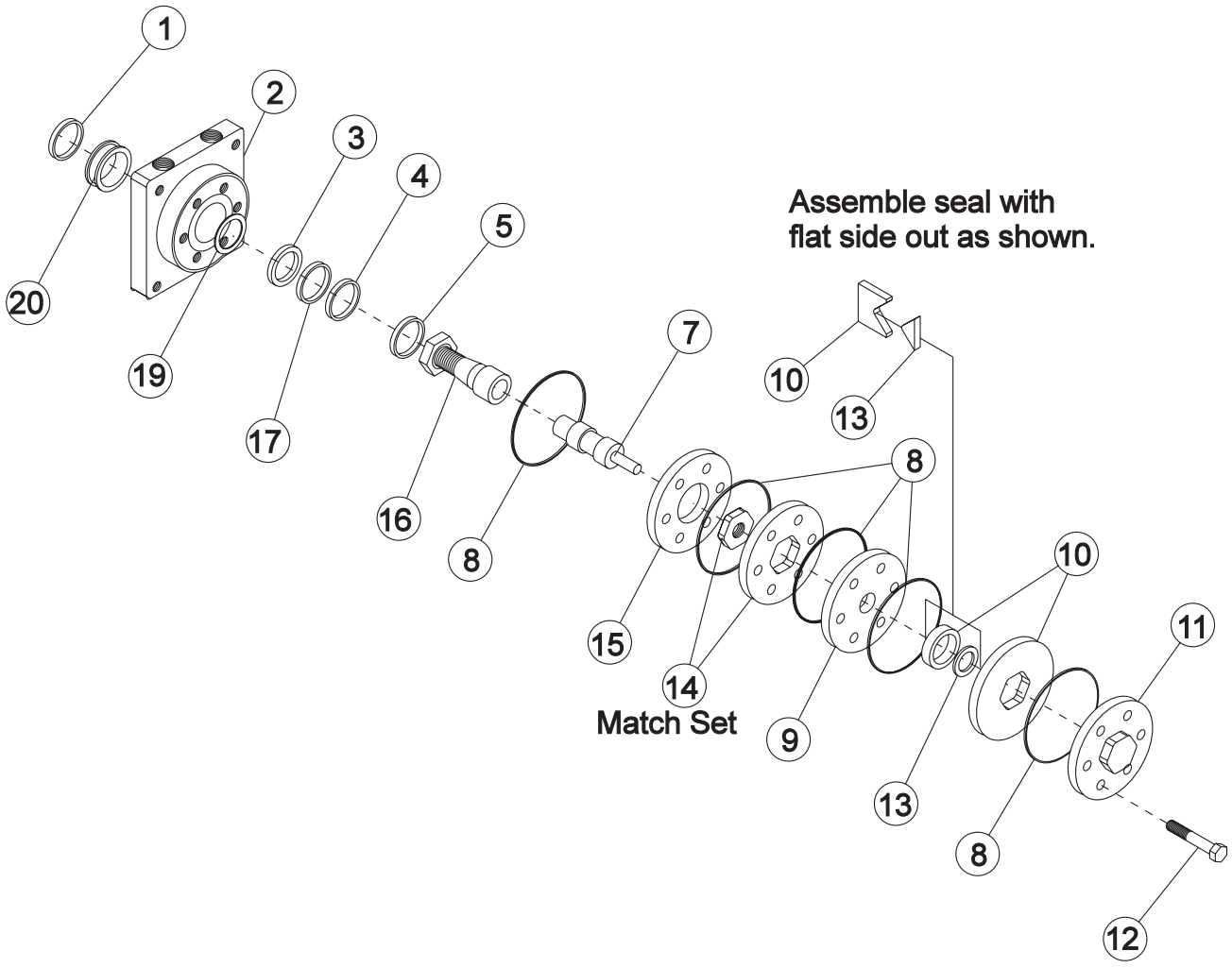
34-109 VARIABLE PUMP DRAWING



REF #	PART #	DESCRIPTION	QUANTITY
1	14-222	O-Ring	1
2	14-130	Ring	1
3	13-110-01	By-Pass Valve	1
4	34-109-01	Valve Plate	1
5†		Cylinder Block	1
6	14-084	Pump Shaft with Bearing	1
7	14-131	Woodruff Key	1
8	13-110-05	Pipe Plug	2
9	14-069	Needle Bearing	2
10*	14-014	Lip Seal	2
11	14-113	Washer	2
12	14-220	Truncated Shaft (long 2 holes)	1
13	14-105	Retaining Ring	2
14	13-110-10	Plug	1
15*		O-Ring	1
16	14-235	Shim Pack Kit	1
17	14-263	Release Valve Spring	1
18	13-110-11	Release Valve Cone	1
19§	13-110-14	Hex Head Screw	4
20§	14-129	Needle Bearing	1
21*§	14-054	Lip Seal	1
22§	13-110-13	Charge Pump Housing	1
23§	14-135	Straight Pin	1
24§	14-136	Gerotor Assembly	1
25*§		O-Ring	1
26	14-235	Release Valve Cone	1
27	14-234	Check Release Valve Spring	1
28	34-109-03	Shim Pack Kit	1
29*		O-Ring	1
30	13-110-10	Plug	1
31	14-212	Truncated Shaft (short 1 hole)	1
32	14-133	Retaining Ring	1
33	14-128	Ball Bearing	1
34	14-132	Retaining Ring	1
35	14-221	Variable Swash Plate	1
36	14-216	Spring Pin	3
37	14-114	Thrust Plate	1
38	14-215	Pin	1
39		Roller Bearing (comes with 14-084 Ref# 6)	1
40*	14-107	Gasket	1
41†		Pump End Cap	1
42*		O-Ring	2
43	13-110-04	Hex Head Screw	4
44¤	13-110-09	Ball	2
45¤	13-110-08	Check Valve Spring	2
46*¤		O-Ring	2
47¤	13-110-07	Check Valve Plug	2

*	14-098	Seal Kit	1
†	Parts are not available. Replace with new unit.		
§	13-110-15	Charge Pump	1
¤	13-110-16	Check Valve Kit	2

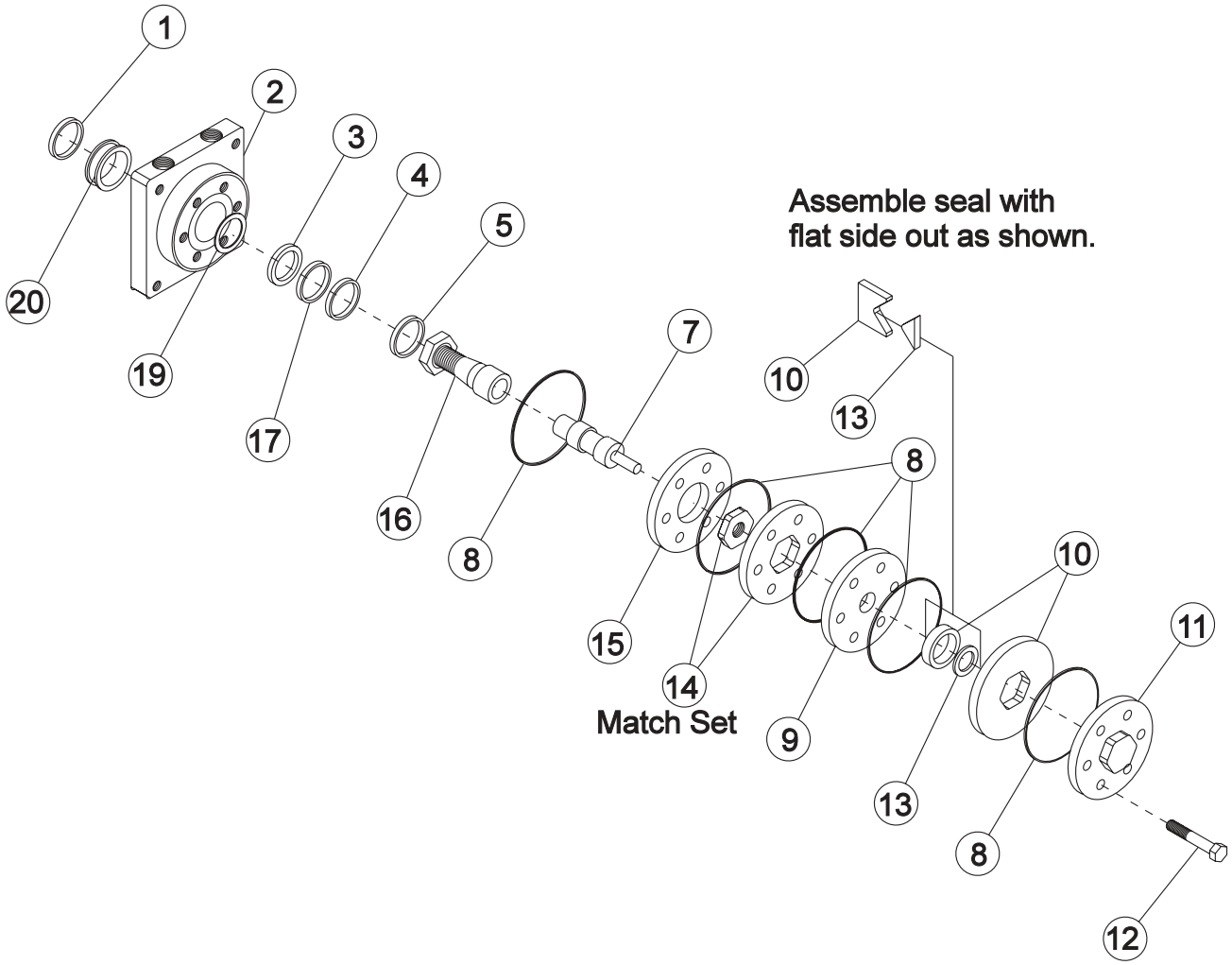
42-039 FRONT WHEEL MOTOR (4.0 C.I.) DRAWING



42-039 FRONT WHEEL MOTOR (4.0 C.I.) PARTS LIST

REF #	PART #	DESCRIPTION	QUANTITY
1*		Water & Dirt Seal	1
2	42-002-01	Service Housing Assembly	1
4	42-002-02	Thrust Bearing	1
5	42-002-03	Inner Bearing	1
7	42-039-01	Drive Link	1
8*		Ring Seal	5
9	42-002-05	Manifold	1
10	42-002-06	Commulator Assembly (matched set)	1
11	42-002-07	End Cap	1
12	42-039-02	Bolt	5
13*		Commulator Seal (matches with #10)	1
14	42-039-03	Rotor Set (matched set)	1
15	42-002-10	Wear Plate	1
16	42-002-11	Coupling Shaft	1
	HWK-14-100	Woodruff Key 1/4 x 1	1
	42-002-12	Nut 3/4 - 16	1
17	42-002-13	Thrust Washer	1
19*		Backup Ring	1
20	42-002-14	Outer Bearing	1
*	42-002-15	Seal Kit	1

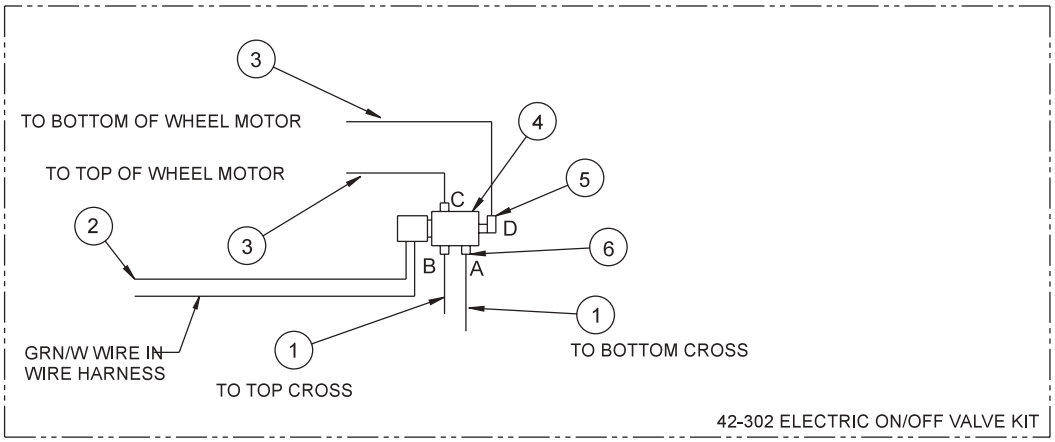
42-002 REAR WHEEL MOTOR (8.0 C.I.) DRAWING

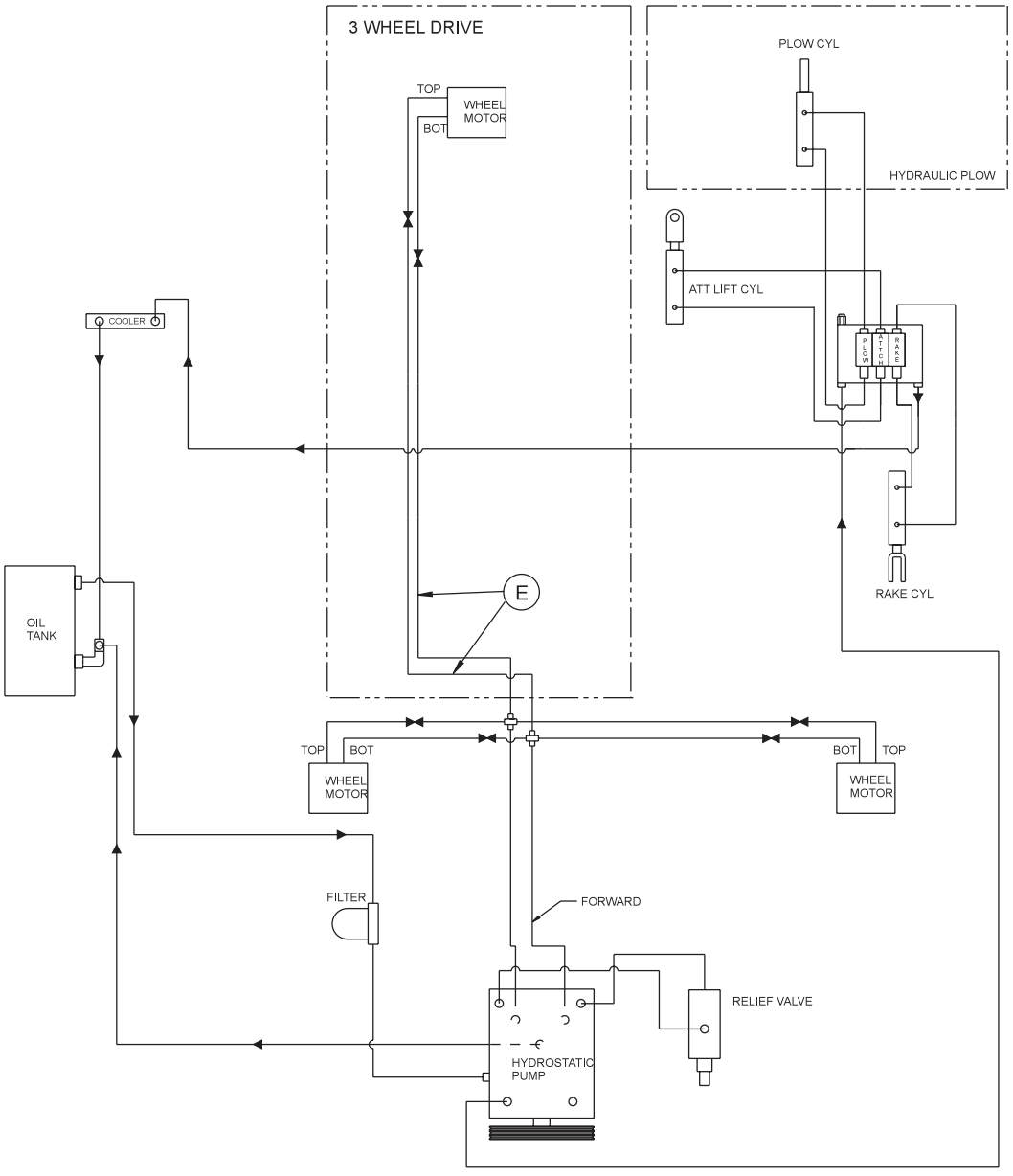


42-002 REAR WHEEL MOTOR (8.0 C.I.) PARTS LIST

REF #	PART #	DESCRIPTION	QUANTITY
1*		Water & Dirt Seal	1
2	42-002-01	Service Housing Assembly	1
4	42-002-02	Thrust Bearing	1
5	42-002-03	Inner Bearing	1
7	42-002-04	Drive Link	1
8*		Ring Seal	5
9	42-002-05	Manifold	1
10	42-002-06	Commulator Assembly (matched set)	1
11	42-002-07	End Cap	1
12	42-002-08	Bolt	5
13*		Commulator Seal (matches with #10)	1
14	42-002-09	Rotor Set (matched set)	1
15	42-002-10	Wear Plate	1
16	42-002-11	Coupling Shaft	1
	HWK-14-100	Woodruff Key 1/4 x 1	1
	42-002-12	Nut 3/4 - 16	1
17	42-002-13	Thrust Washer	1
19*		Backup Ring	1
20	42-002-14	Outer Bearing	1
*	42-002-15	Seal Kit	1

42-302 ELECTRIC ON - OFF VALVE DRAWING





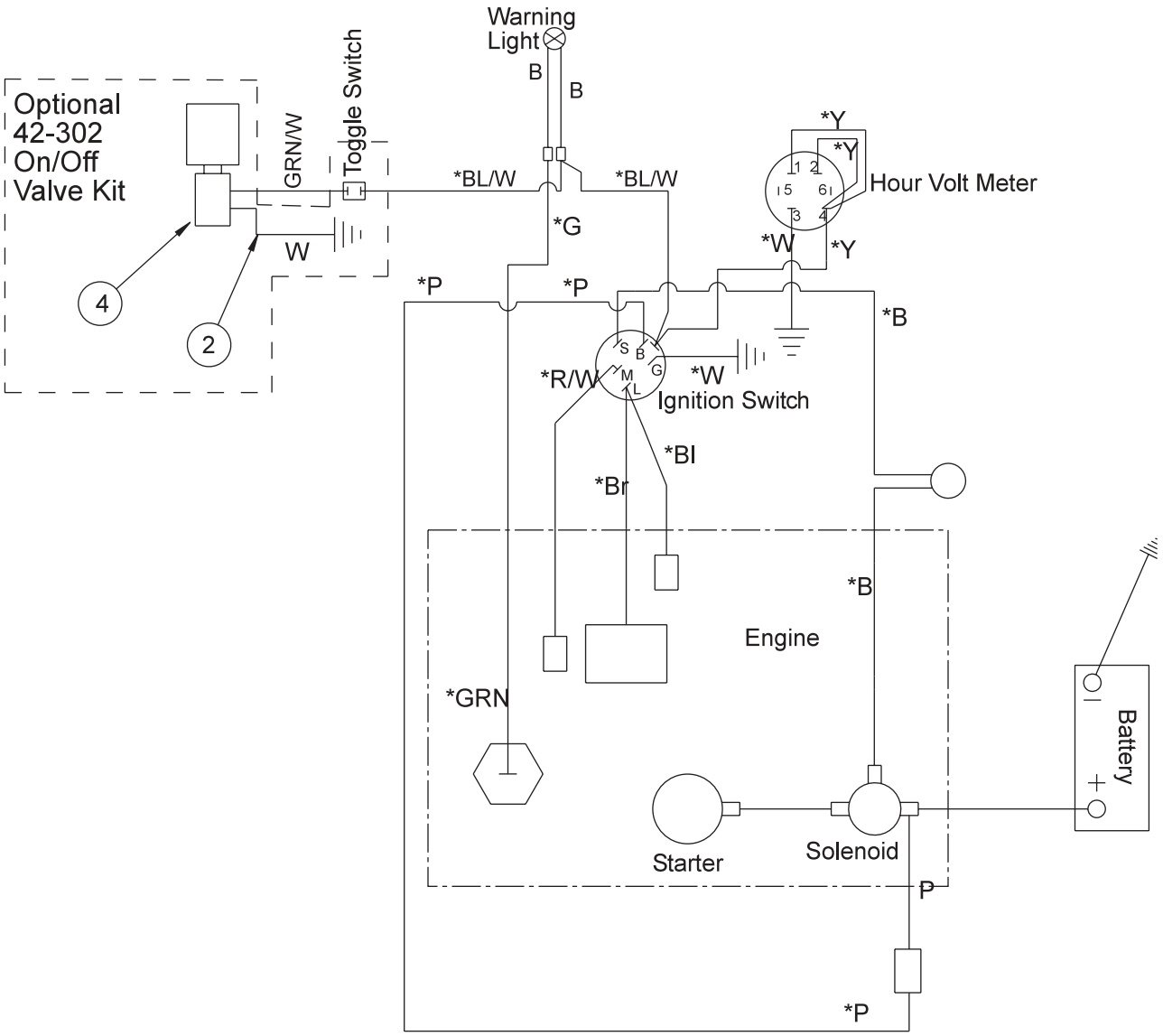
42-302 ELECTRIC ON - OFF VALVE PARTS LIST

REF #	PART #	DESCRIPTION	QUANTITY
1	42-263	Hydraulic Hose	2
2	76-260	Wire, Ground	1
3	42-264	Hydraulic Hose	2
4	42-118	Electric On/Off Valve	1
	HB-14-20-200	Bolt 1/4 - 20 x 2	2
	HNFL-14-20	Flange Whiz Lock Nut 1/4 - 20	2
5	18-185	Elbow 90°	1
6	18-341	Elbow 45°	3

INSTALLATION INSTRUCTIONS

1. Shut off machine and let engine cool. Remove key, disconnect negative (-) battery cable and pull spark plug wires..
2. Assemble the fittings into the electric on/off valve. With valve lying on bench with solenoid to the left, install the three 45° elbows (Ref 6) in the two ports closest to you and one port furthest from you. Install the one 90° elbow (Ref 5) in the right hand port.
3. Install two 42-264 hydraulic hoses (Ref 3) on C and D. Tighten.
4. Install two 42-263 hydraulic hoses (Ref 1) on A and B. Be sure straight end of hose is on the valve with the fitting going backward. Tighten.
5. Remove mud guard and place a drain pan under the cross fittings that the hoses from the front wheel motor go to.
6. Disconnect the two hoses going to the front wheel motor at the cross, then at the front wheel motor and remove.
7. Remove the cover plate from the fiber glass.
8. Feed two 42-264 hydraulic hoses (Ref 3) up through bearing plate, through the 3" hole, and out to the front fork. Connect to the front wheel motor with the hose from D to the bottom of the wheel motor and C to the top.
9. Bolt valve to bearing plate with solenoid to your left side. Use the 1/4-20 x 2 bolt and flange whiz lock nut. Be sure to fasten the ground wire on one of the mounting bolts and the other end on one terminal of the solenoid valve.
10. Connect the two 42-263 hydraulic hoses (Ref 1) from the valve to the cross with the hose from A to the bottom cross and B to the top cross.
11. Install toggle switch on control panel. Uncoil green and white stripe wire from frame and hook on end to the toggle switch and the other end to the terminal on electric on/off valve. Install the loose end of the blue/white wire to the toggle switch.
12. Route hose and secure with 22-069 nylon ties. Reinstall mud guard.
13. Reconnect the negative (-) ground battery cable to battery and spark plug wires.
14. Make sure that everything is clear of the machine. Start the machine, test on/off valve for proper operation.
15. Check for hydraulic leaks.
16. Shut off machine, double check all fastener and fittings, be sure they are tight.
17. Reinstall cover plate.
18. Check hydraulic fluid, level should be 2 to 2 1/2 inches below the top of the tank when cold. Add if necessary.

42-302 ELECTRIC ON - OFF VALVE WIRING



42-302 ELECTRIC ON - OFF VALVE PARTS LIST

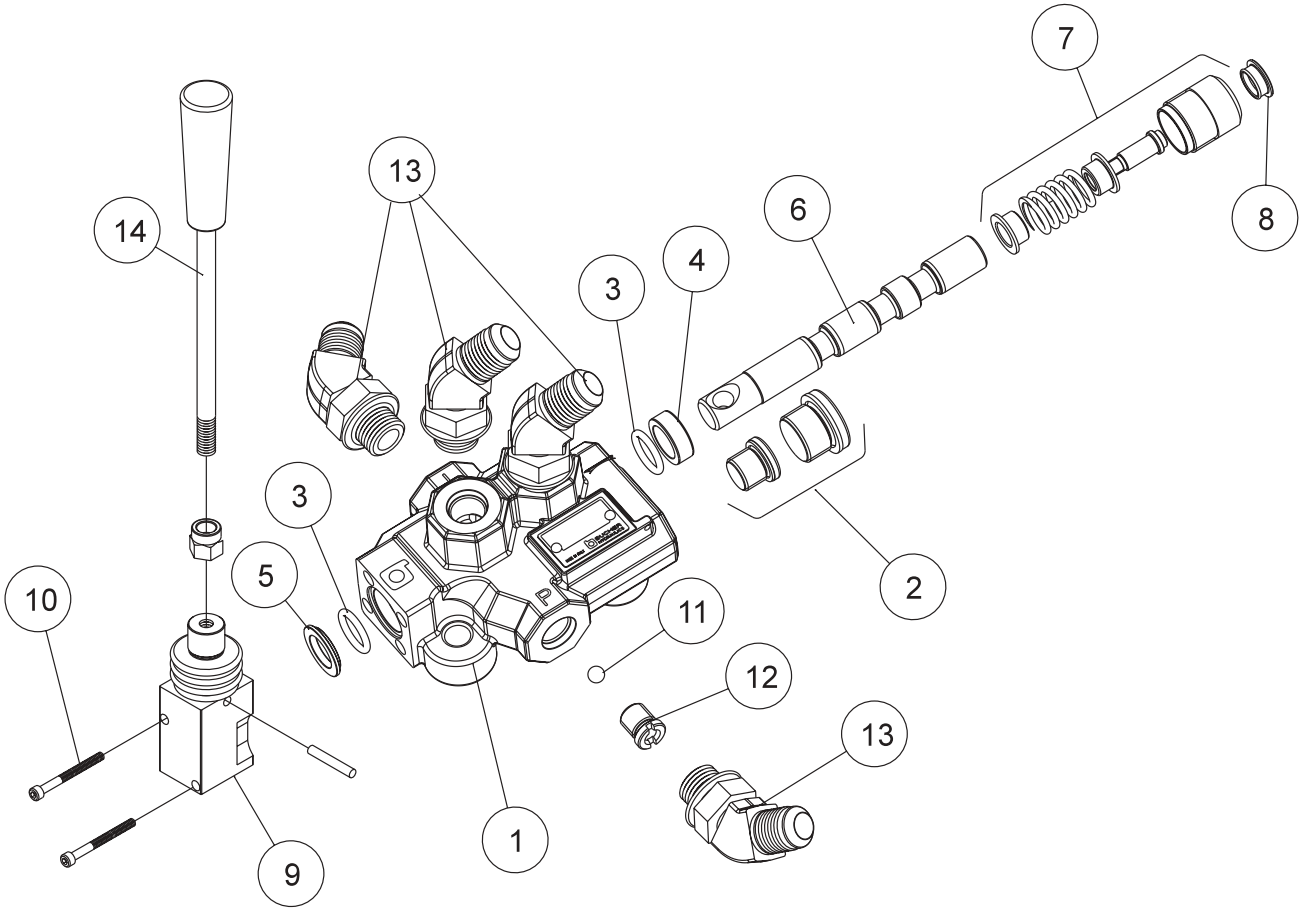
REF #	PART #	DESCRIPTION	QUANTITY
1	42-263	Hydraulic Hose	2
2	76-260	Wire, Ground	1
3	42-264	Hydraulic Hose	2
4	42-118	Electric On/Off Valve	1
	HB-14-20-200	Bolt 1/4 - 20 x 2	2
	HNFL-14-20	Flange Whiz Lock Nut 1/4 - 20	2
5	18-185	Elbow 90°	1
6	18-341	Elbow 45°	3

INSTALLATION INSTRUCTIONS

1.Shut off machine and let engine cool. Remove key, disconnect negative (-) battery cable and pull spark plug wires..

2. Assemble the fittings into the electric on/off valve. With valve lying on bench with solenoid to the left, install the three 45° elbows (Ref 6) in the two ports closest to you and one port furthest from you. Install the one 90° elbow (Ref 5) in the right hand port.
3. Install two 42-264 hydraulic hoses (Ref 3) on C and D. Tighten.
4. Install two 42-263 hydraulic hoses (Ref 1) on A and B. Be sure straight end of hose is on the valve with the fitting going backward. Tighten.
5. Remove mud guard and place a drain pan under the cross fittings that the hoses from the front wheel motor go to.
6. Disconnect the two hoses going to the front wheel motor at the cross, then at the front wheel motor and remove.
7. Remove the cover plate from the fiber glass.
8. Feed two 42-264 hydraulic hoses (Ref 3) up through bearing plate, through the 3" hole, and out to the front fork. Connect to the front wheel motor with the hose from D to the bottom of the wheel motor and C to the top.
9. Bolt valve to bearing plate with solenoid to your left side. Use the 1/4-20 x 2 bolt and flange whiz lock nut. Be sure to fasten the ground wire on one of the mounting bolts and the other end on one terminal of the solenoid valve.
10. Connect the two 42-263 hydraulic hoses (Ref 1) from the valve to the cross with the hose from A to the bottom cross and B to the top cross.
11. Install toggle switch on control panel. Uncoil green and white stripe wire from frame and hook on end to the toggle switch and the other end to the terminal on electric on/off valve. Install the loose end of the blue/white wire to the toggle switch.
12. Route hose and secure with 22-069 nylon ties. Reinstall mud guard.
13. Reconnect the negative (-) ground battery cable to battery and spark plug wires.
14. Make sure that everything is clear of the machine. Start the machine, test on/off valve for proper operation.
15. Check for hydraulic leaks.
16. Shut off machine, double check all fastener and fittings, be sure they are tight.
17. Reinstall cover plate.
18. Check hydraulic fluid, level should be 2 to 2 1/2 inches below the top of the tank when cold. Add if necessary.

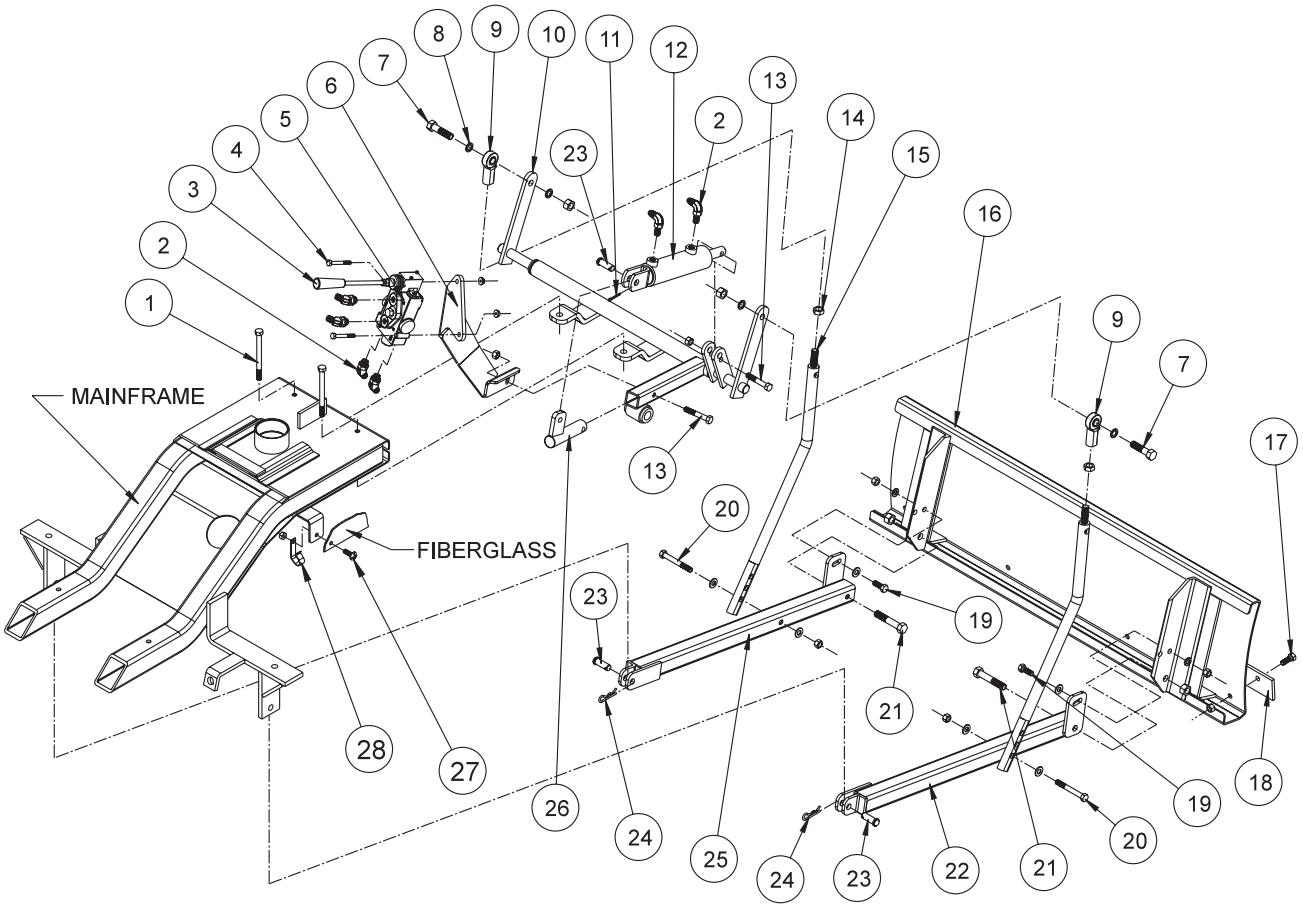
13-731 SINGLE BANK HYDRAULIC VALVE DRAWING



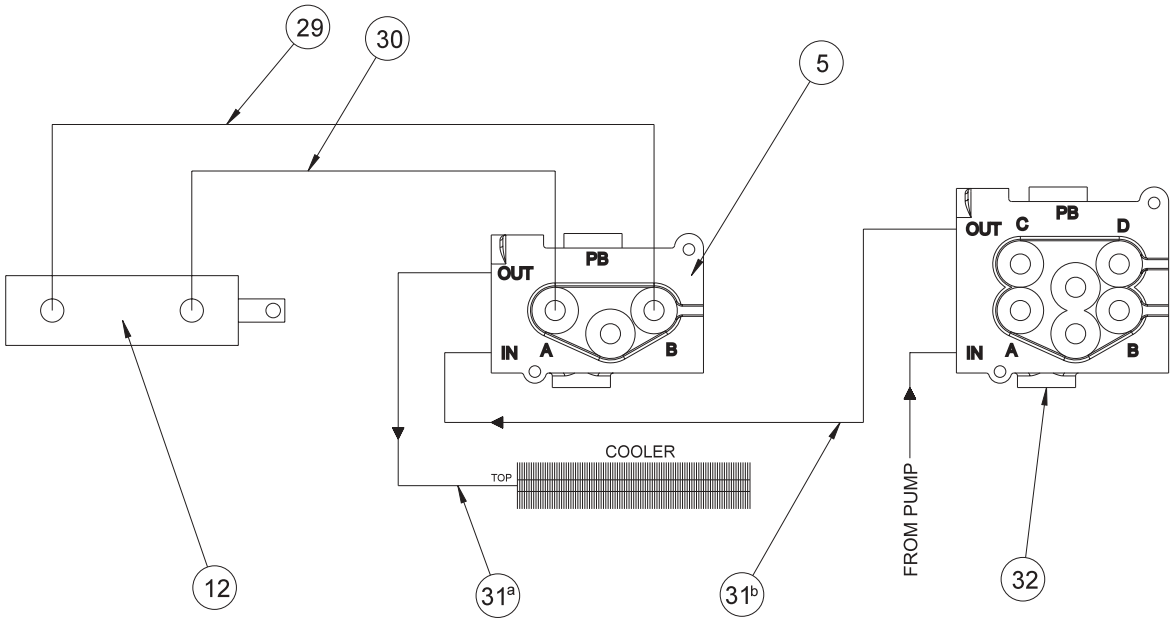
13-731 SINGLE BANK HYDRAULIC VALVE PARTS LIST

REF #	PART #	DESCRIPTION	QUANTITY
1*	13-731-01	Actuator Housing Assembly	1
2*	13-731-02	Valve Plug	1
3*†	78-415-03	O-Ring Seal	2
4*†	78-415-05	Spacer	3
5*	78-415-04	Flanged Washer HDM10	3
6*	13-731-03	Spool	1
7*	78-415-11	Positioner	1
8*	78-415-08	Plug	3
9*	78-415-09	Lever Group HDS11	3
10*	78-415-10	Metric Socket Screw M5 x .8 x 45	2
11*	13-731-04	1/4" Ball	1
12*†	13-731-05	Check Valve	1
13	18-188	45° ELbow	4
14	78-417	Straight Handle	1
*	13-731	Single Bank Hydraulic Valve (includes all * items)	
†	13-731-01	Actuator Housing Assembly	1 per Bank

43-003 HYDRAULIC SAND PLOW DRAWING



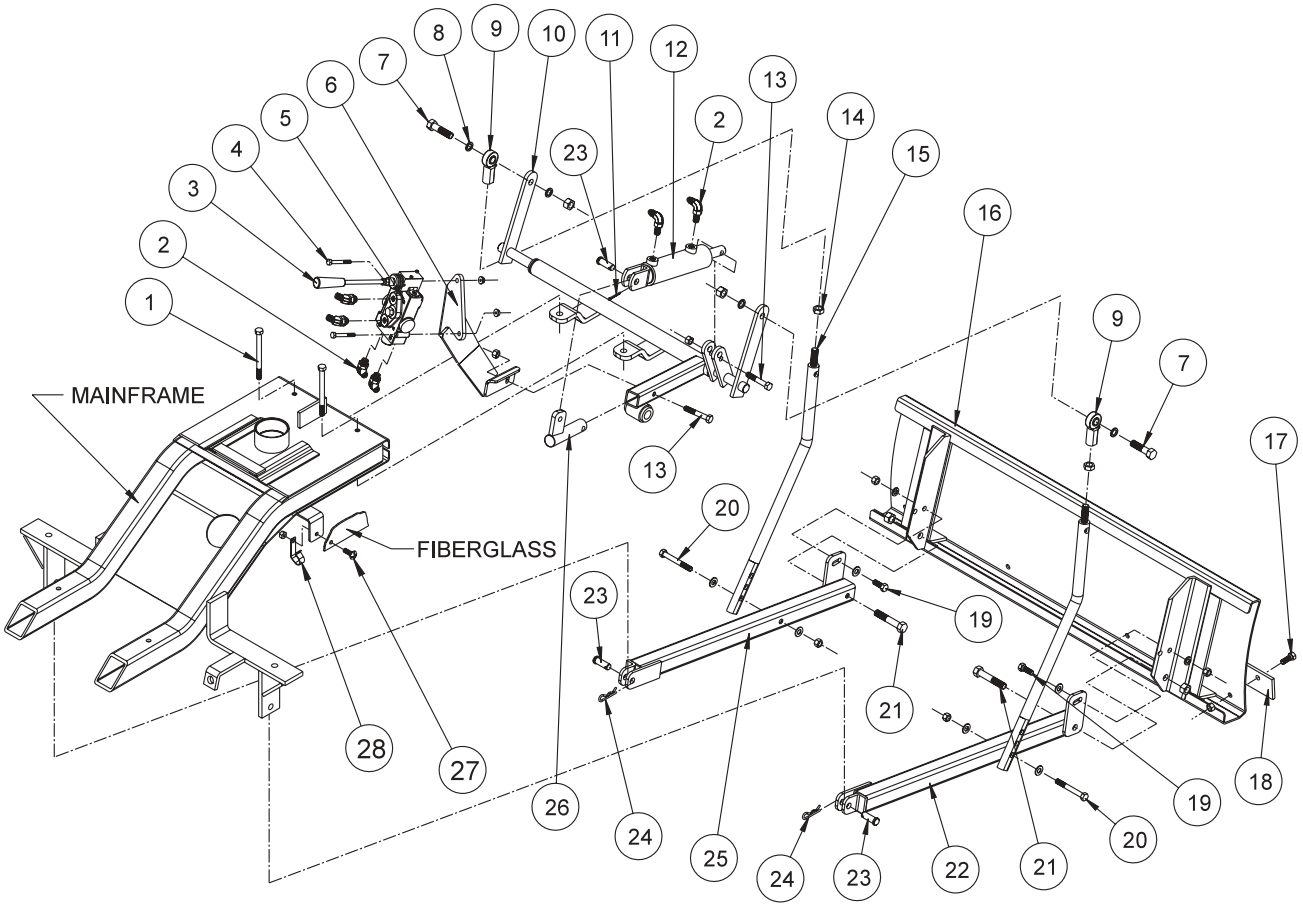
HYDRAULIC VALVE PLUMBING DRAWING



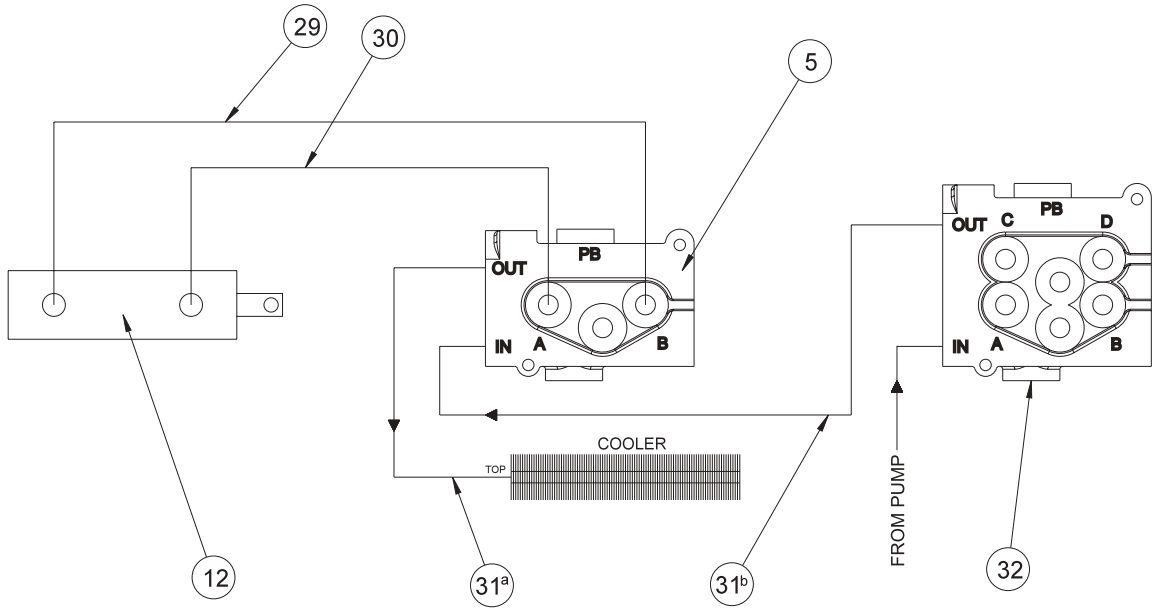
43-003 HYDRAULIC SAND PLOW PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HB-38-16-350	Bolt, 3/8 - 16 x 3 1/2 (Part of machine)	2
	HW-38	Washer, 3/8	2
	HNTL-38-16	Lock Nut, 3/8 - 16	2
2	18-188	45° Elbow	6
3	42-225	Straight Handle Kit	1
4	HB-14-20-200	Bolt, 1/4 - 20x 2	2
	HNFL-14-20	Flange Whiz-Lock Nut, 1/4 - 20	2
5	43-046	Single Bank Hydraulic Valve	1
6	43-050	Valve Mount	1
7	HB-12-13-200	Bolt, 1/2 - 13 x 2	2
	HNTL-12-13	Lock Nut, 1/2 - 13	2
8	HMB-12-14	Machine Bushing, 1/2 x 14GA	4
9	80-006	Rod End	2
10	42-346	Lift Assembly	1
11	HP-18-100	Cotter Pin, 1/8 x 1	1
12	13-292	Hydraulic Cylinder	1
13	HB-38-16-200	Bolt, 3/8 - 16 x 2	2
	HNTL-38-16	Lock Nut, 3/8 - 16	2
14	HNJ-12-20	Jam Nu,t 1/2 - 20	2
15	27-073	Lift Rod	2
16	27-017	Aluminum Sand Plow Blade	1
17	HB-38-16-100	Bolt, 3/8 - 16 x 1	4
	HNTL-38-16	Lock Nut, 3/8 - 16	4
18	13-167	Wear Blade	1
19	HB-38-16-100	Bolt, 3/8 - 16 x 1	2
	HW-38	Washer, 3/8	2
	HWL-38	Lockwasher, 3/8	2
	HN-38-16	Nut, 3/8 - 16	2
20	HB-38-16-300	Bolt, 3/8 - 16 x 3	2
	HW-38	Washer, 3/8	4
	HNTL-38-16	Lock Nut, 3/8 - 16	2
21	HB-12-13-300	Bolt, 1/2 - 13 x 3	2
	HNTL-12-13	Lock Nut, 1/2 - 13	2
22	27-050	Right Pusher Bar	1
23	HCP-12-150	Clevis Pin, 1/2 x1 1/2	3
24	HHP-18	Bridge Pin, 1/8	2
25	27-049	Left Pusher Bar	1
26	42-096	Cylinder Lift	1
27	HSTP-516-18-100	Machine Screw, 5/16 - 18 x 1 (on machine)	1
28	HLC-A-58	Loom Clamp	1
29	43-049	Hose, 18"	1
30	43-048	Hose, 20"	1
31a&b	43-047	Hose, 57½"	2
32	42-220	2-Bank Valve (on machine)	

43-003 HYDRAULIC SAND PLOW DRAWING



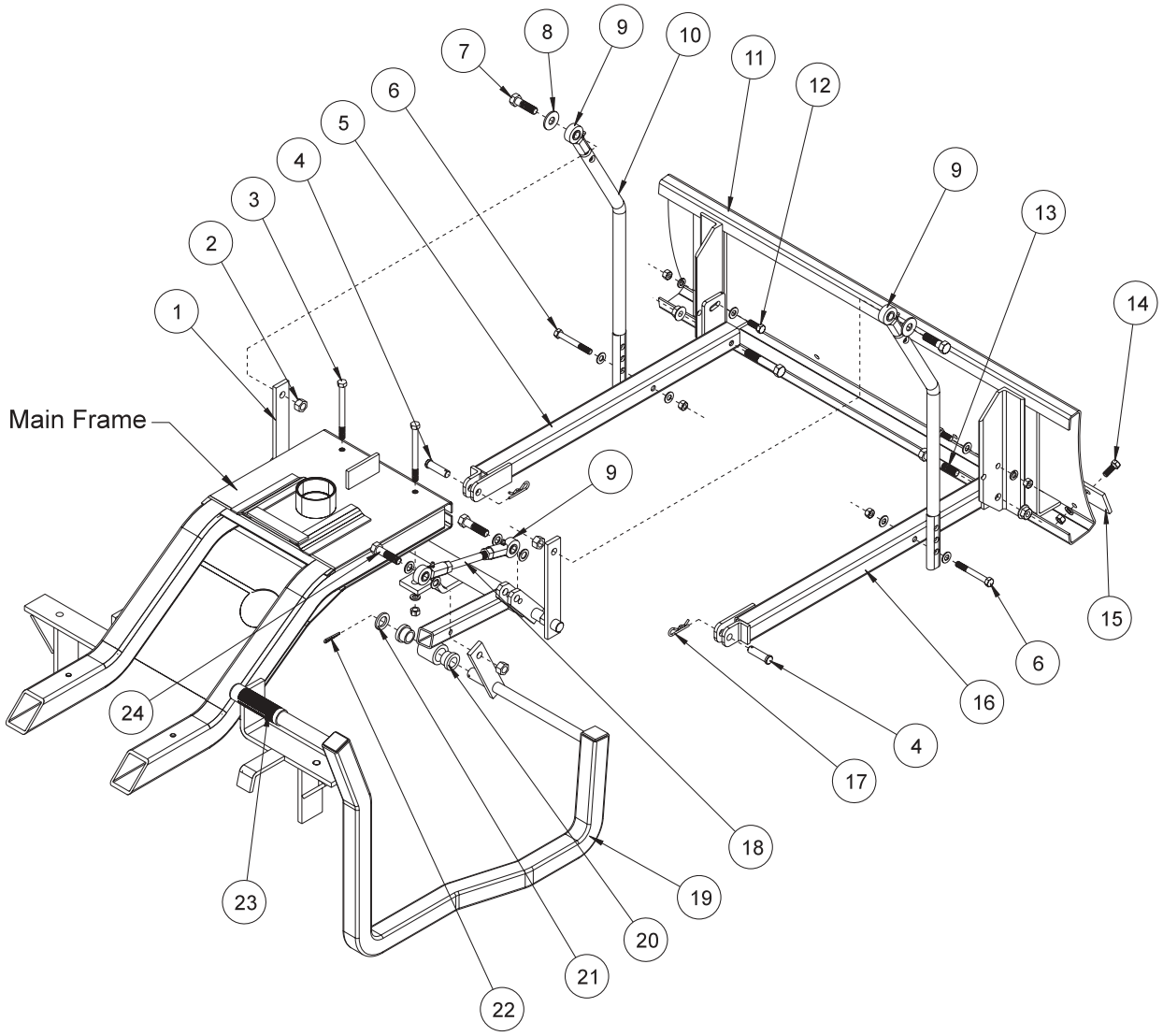
HYDRAULIC VALVE PLUMBING DRAWING



1. Assemble Pusher Bars (Ref # 22 and 25) to Plow Blade (Ref # 16) using one $^{3}/_{8}$-16 x 1 Bolt (Ref # 19) and one $^{3}/_{8}$-16 x 3 Bolt (Ref #21) per Pusher Bar. There are 2 holes to bolt (Ref # 19) hardware in. Using hole closest to the blade will result in a shallow cut, whereas using the hole furthest from the blade will result in a deeper cut. The slot on the pusher bar is for a more fine tuned adjustment.
2. Assemble the Lift Assembly (Ref # 10) to the Main Frame using the two studs that are under the frame and below the front of the console.
3. Place Cylinder Lift (Ref # 26) into the tube on Lift Assembly (Ref # 10) with the tab pointing up hold with a $^{3}/_{8}$-16 x 2 Bolt (Ref # 13), assemble the Valve Mount (Ref # 6) onto this bolt on the outside of the tube and secure both with one $^{3}/_{8}$-16 Nut. Using a $^{3}/_{8}$-16 x 2 Bolt mount the Hydraulic Cylinder (Ref # 12) to the Lift Assembly and secure with one $^{3}/_{8}$-16 Nut. Connect the other end of the Hydraulic Cylinder to the Cylinder Lift using ½ x 1½ Clevis Pin (Ref # 23) and $^{1}/_{8}$ x 1 Cotter Pin (Ref #11).
4. Thread one ½ - 20 Jam Nut (Ref # 14) onto each Lift Rod (Ref # 15) followed by the Rod Ends (Ref # 9). Adjust to equal lengths. Bolt Lift Rods to Lift Arms on Lift Assembly (Ref # 10) with Rod Ends to the outside. Bolt from outside with the ½" Machine Bushing (Ref # 8) between Rod End and Lift Arm and secure with ½ -13 Lock Nut.
5. Slide the Plow/Pusher Bar Assembly under machine and connect to machine. Secure using ½ x 1½ Clevis Pins (Ref # 23) and $^{1}/_{8}$" Bridge Pins (Ref # 24).
6. To connect Lift Rods (Ref # 15) to Pusher Bars start by lifting up the Plow Blade. Using one $^{3}/_{8}$-16 x 3 Bolt (Ref # 20) and two $^{3}/_{8}$" Washers assembly the Lift Rods to the Right (Ref #22) and Left (Ref # 25) Pusher Bars using the bottom hole in the Lift Rods as illustrated. Secure each with one $^{3}/_{8}$-16 Lock Nut.
7. To fine tune the height of the blade off ground; turn the Rod Ends (Ref # 9) on the Lift Rods (Ref # 15). Turning the Rod Ends counter-clockwise will increase down pressure. Turning them clockwise will decrease down pressure.
8. Thread four of the 45° Elbow fittings (Ref # 2) into the Single Bank Valve (Ref # 5), one each in the **A** port, **B** port, **IN** port and **OUT** port. Thread the remaining two 45° Elbow fittings into the ports on the Hydraulic Cylinder (Ref # 12). Make sure the fittings on the Hydraulic Cylinder are pointing towards the machine.
9. Connect the 57½" Hoses (Ref # 31) to the fittings on the Single Bank Hydraulic Valve (Ref #5). One to the **IN** port and one to the **OUT** port. Next connect the 18" Hose (Ref # 27) to the fitting in the **B** port and connect the 20" Hose (Ref # 28) to the fitting in the **A** port.
10. Mount the Single Bank Hydraulic Valve (Ref # 5) to the Valve Mount (Ref # 6) as illustrated using the two ¼ - 20 x 2 Bolts (Ref # 4). Secure with the two ¼ - 20 Flange Whiz-Lock Nuts. Connect the Straight Handle Kit (Ref # 3) to the Valve. Reference *Single Bank Hydraulic Valve Drawing* on page 6 for a detailed view of the Valve.
11. Route the 18" Hose (Ref # 29) from the **B** port on the Single Bank Hydraulic Valve (Ref # 5) to the rear port on the Hydraulic Cylinder. Route the 20" Hose (Ref # 30) from the **A** port on the Single Bank Hydraulic Valve to the front port on the Cylinder.
12. Disconnect the negative (-) ground battery cable from the battery. Place a drain pan under the valve on the machine. **ENGINE MUST BE COOL BEFORE DISCONNECTING THE HOSES.**
13. Disconnect the hose from the **OUT** port on the 2 Bank Valve (Ref # 32) and the **top** port on the Oil Cooler. Discard this hose, it will not be used. Connect the 57½" Hose (Ref # 31[a]) from the **OUT** port on the Single Bank Valve to the top port on the Oil Cooler. Connect the other 57½" Hose (Ref # 31[b]) from the **IN** port of the Single Bank Valve to the **OUT** port of the 2 Bank Valve. Tie up Hoses using $^{5}/_{8}$ Loom Clamp (Ref # 28). Route 57½" Hoses under the body and along the frame avoiding any pinch points. Fasten to the frame using the 14½" Nylon Ties.
14. Reconnect the negative (-) ground battery cable to battery.
15. Make sure that everything is clear of the machine. Start the machine, work the valve so that the plow will both raise and lower. Also, do this with both the attachment lift and the rake lift. Work the lift a number of times until all air works out of the plow circuit and the cylinder works smoothly. At this time look for hydraulic leaks. If there are leaks, turn engine off and repair, start up and check again.
16. Check the hydraulic oil level. The level should be 2" to 2½" below the top of the tank. If more is needed, use SAE 10W-40 API service SG motor oil.

42-011 -AB ALUMINUM SAND PLOW DRAWING

42-011 -SB STEEL SAND PLOW DRAWING



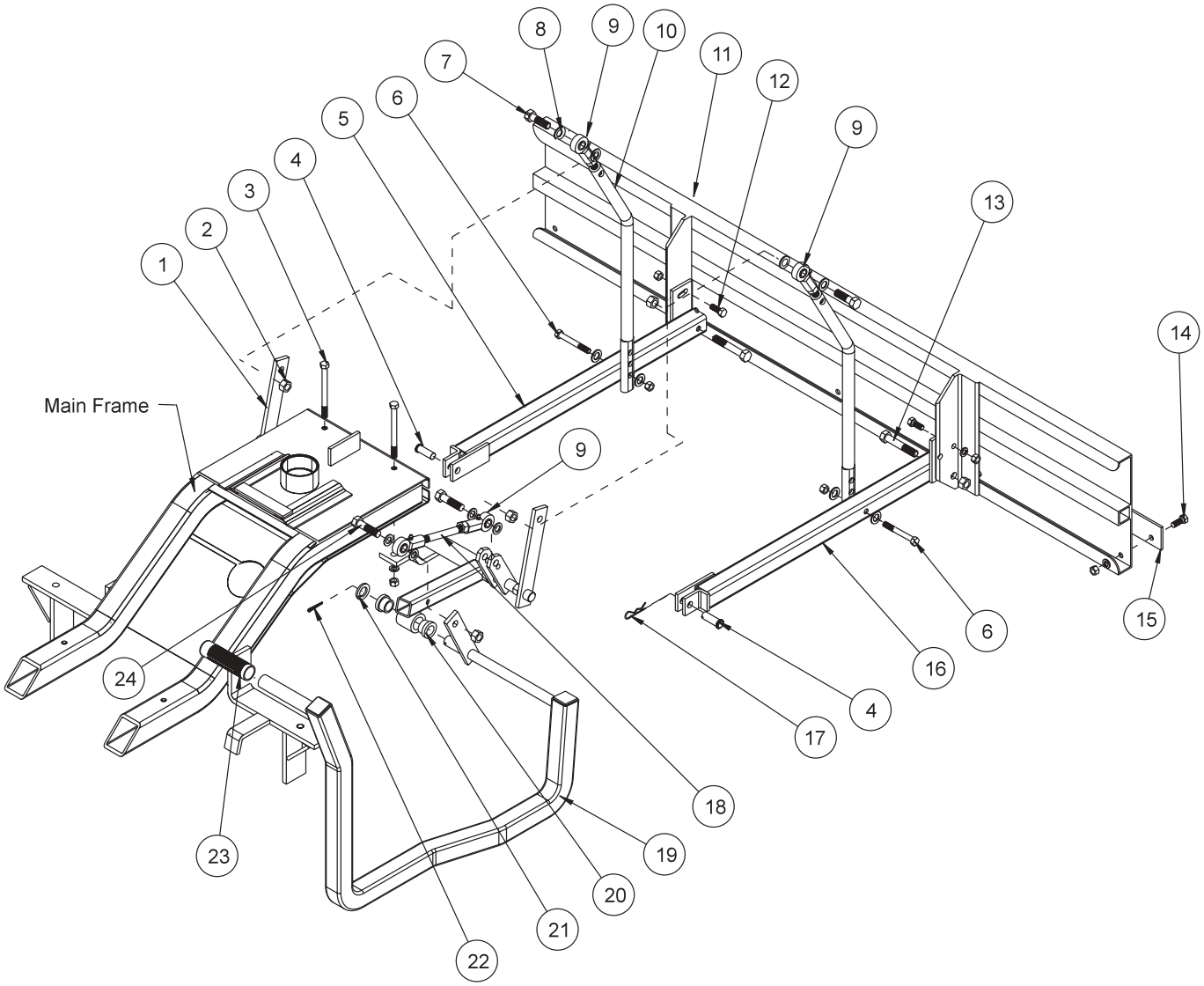
42-011 SAND PLOW PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	42-346	Lift Assembly (includes Ref# 20)	1
2	HNTL-12-13	Lock Nut 1/2 - 13	2
3	HB-38-16-350	Bolt 3/8 - 16 x 31/2 (part of main frame)	2
	HWL-38	Lock Washer 3/8	2
	HN-38-16	Nut 3/8 - 16	2
4	HCP-12-150	Clevis Pin 1/2 x 1 1/2	2
5	27-049	Left Pusher Bar	1
6	HB-38-16-300	Bolt 3/8 - 16 x 3	2
	HW-38	Washer 3/8	4
	HNTL-38-16	Lock Nut 3/8 - 16	2
7	HB-12-13-200	Bolt 1/2 - 13 x 2	2
8	HMB-12-14	Machine Bushing 1/2 x 14GA	8
9	80-006	Rod End	4
	HNJ-12-20	Jam Nut 1/2 - 20	4
10	27-073	Lift Rod	2
11	27-017	Aluminum Sand Plow Blade	1
	13-352	Steel Sand Plow Blade	1
12	HB-38-16-100	Bolt 3/8 - 16 x 1	2
	HW-38	Washer 3/8	2
	HWL-38	Lock Washer 3/8	2
	HN-38-16	Nut 3/8 - 16	2
13	HB-12-13-300	Bolt 1/2 - 13 x 3	2
	HNTL-12-13	Lock Nut 1/2 - 13	2
14	HB-38-16-100	Bolt 3/8 - 16 x 1	4
	HWL-38	Lock Washer 3/8	4
	HN-38-16	Nut 3/8 - 16	4
15	13-167	Wear Blade	1
16	27-050	Right Pusher Bar	1
17	HHP-18	Bridge Pin 1/8	2
18	42-348	Rod	1
19	42-347	Lift Handle	1
20	18-221	Flange Bushing	2
21	HMB-34-14	Machine Bushing 3/4 - 14GA	1
22	HP-18-150	Cotter Pin 1/8 x 1 1/2	1
23	15-019	Grip	1
24	HB-12-13-200	Bolt 1/2 - 13 x 2	2

INSTALLATION INSTRUCTIONS

1. Assemble the pusher bars (Ref 5 and 16) to the plow (Ref 11) using hardware (Ref 12 & 13). There are 2 holes to bolt the hardware in. Using hole closest to the blade will result in a shallow cut, whereas using the hole furthest from the blade will result in a deeper cut. The slot on the pusher bar is for fine tuned adjustment.
2. Assemble the lift assembly (Ref 1) to the main frame using the two studs that are under the frame and below the front of the console.
3. Attach the lift handle (Ref 19) to the lift assembly using cotter pin and machine bushing (Ref 21 & 22). Using rod and yoke (Ref 18 & 9) attach the handle to the lift assembly.
4. Put rod ends (Ref 9) onto lift rods (Ref 10) with jam nut first. Adjust to equal lengths. Bolt lift rods to lift arms with ball joints to the outside. Bolt from outside with the 1/2" machine bushing between rod end and lift arm and the 1/2 -13 nylon lock nut on the inside. Use (Ref 7) hardware.
5. Slide Plow under machine and connect to machine. Use clevis pin and bridge pin (Ref 4 & 17).
6. Lift up the plow. Using the top hole in the lift rod as a starting point hook on the pusher bars. Use (Ref 6) hardware. The three holes in the lift rods are for adjusting the hand lever. The top hole moves the lever forward and holds the blade with the most clearance. Each hole down moves the lever to the rear of the machine and decreases blade clearance by approximately one inch.
7. For fine tuning of blade height off ground twist rod end (Ref 9) on rod (Ref 18). Twisting the rod end out will increase down pressure. Twisting the rod end onto the rod will decrease down pressure.

42-136 60" SAND PLOW DRAWING



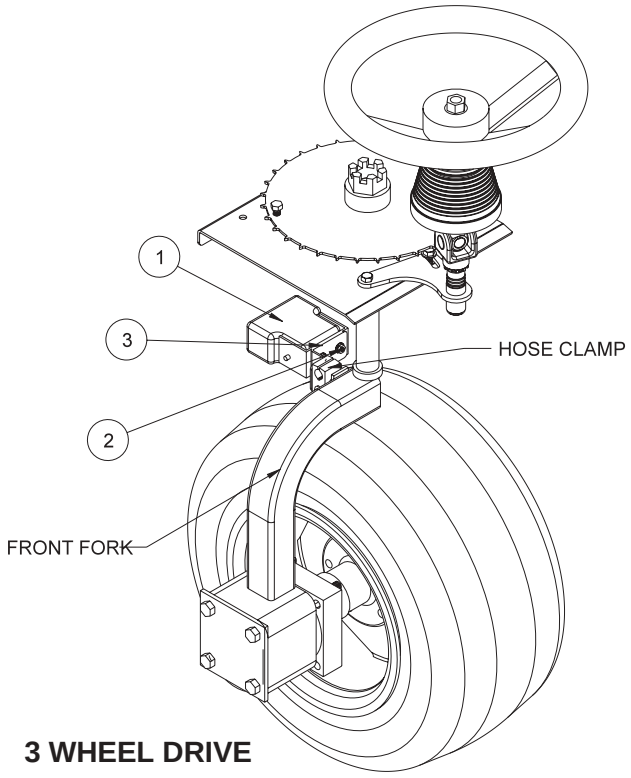
42-136 60" SAND PLOW PART LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	42-092	Lift Assembly (includes Ref# 20)	1
2	HNTL-12-13	Lock Nut 1/2 - 13	4
3	HB-38-16-350	Bolt 3/8 - 16 x 3 1/2 (part of main frame)	2
	HWL-38	Lock Washer 3/8	2
	HN-38-16	Nut 3/8 - 16	2
4	HCP-12-150	Clevis Pin 1/2 x 1 1/2	2
5	27-049	Left Pusher Bar	1
6	HB-38-16-300	Bolt 3/8 - 16 x 3	2
	HW-38	Washer 3/8	4
	HNTL-38-16	Lock Nut 3/8 - 16	2
7	HB-12-13-200	Bolt 1/2 - 13 x 2	2
8	HMB-12-14	Machine Bushing 1/2 x 14GA	8
9	80-006	Rod End	4
	HNJ-12-20	Jam Nut 1/2 - 20	4
10	27-073	Lift Rod	2
11	35-011	Aluminum Plow Blade 60"	1
12	HB-38-16-100	Bolt 3/8 - 16 x 1	2
	HW-38	Washer 3/8	2
	HWL-38	Lock Washer 3/8	2
	HN-38-16	Nut 3/8 - 16	2
13	HB-12-13-300	Bolt 1/2 - 13 x 3	2
	HNTL-12-13	Lock Nut 1/2 - 13	2
14	HB-38-16-100	Bolt 3/8 - 16 x 1	5
	HWL-38	Lock Washer 3/8	5
	HN-38-16	Nut 3/8 - 16	5
15	35-012	Wear Blade	1
16	27-050	Right Pusher Bar	1
17	HHP-18	Bridge Pin 1/8	2
18	42-094	Rod	1
19	42-093	Lift Handle	1
20	18-221	Flange Bushing	2
21	HMB-34-14	Machine Bushing 3/4 - 14GA	1
22	HP-18-150	Cotter Pin 1/8 x 1 1/2	1
23	15-019	Grip	1
24	HB-12-13-200	Bolt 1/2 - 13 x 2	2

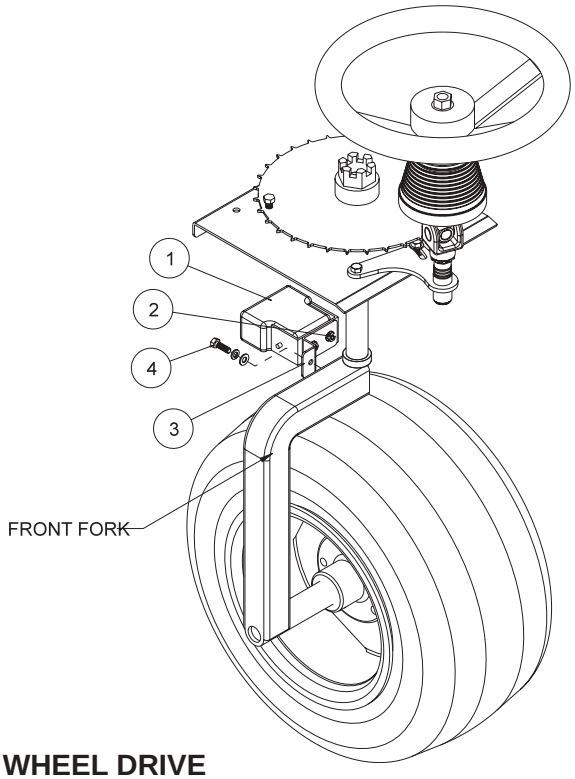
INSTALLATION INSTRUCTIONS

1. Assemble pusher bars (Ref 5 and 16) to plow (Ref 11) using hardware (Ref 12 & 13). There are 2 holes to bolt the hardware in. Using hole closest to the blade will result in a shallow cut, whereas using the hole furthest from the blade will result in a deeper cut. The slot on the pusher bar is for fine tuned adjustment.
2. Assemble the lift assembly (Ref 1) to the main frame using the two studs that are under the frame and below the front of the console.
3. Attach the lift handle (Ref 19) to the lift assembly using cotter pin and machine bushing (Ref 21 & 22). Using rod and yoke (Ref 18 & 9) attach the handle to the lift assembly.
4. Put rod ends (Ref 9) onto lift rods (Ref 10) with jam nut first. Adjust to equal lengths. Bolt lift rods to lift arms with ball joints to the outside. Bolt from outside with the 1/2" machine bushing between rod end and lift arm and the 1/2 -13 nylon lock nut on the inside. Use (Ref 7) hardware.
5. Slide plow under machine and connect to machine. Use clevis pin and bridge pin (Ref 4 & 17).
6. Lift up the plow. Using the top hole in the lift rod as a starting point hook on the pusher bars. Use (Ref 6) hardware. The three holes in the lift rods are for adjusting the hand lever. The top hole moves the lever forward and holds the blade with the most clearance. Each hole down moves the lever to the rear of the machine and decreases blade clearance by approximately one inch.
7. For fine tuning of blade height off ground twist rod end (Ref 9) on rod (Ref 18). Twisting the rod end out will increase down pressure. Twisting the rod end onto the rod will decrease down pressure.

42-315 LIGHT KIT - FRONT LIGHT MOUNT DRAWING

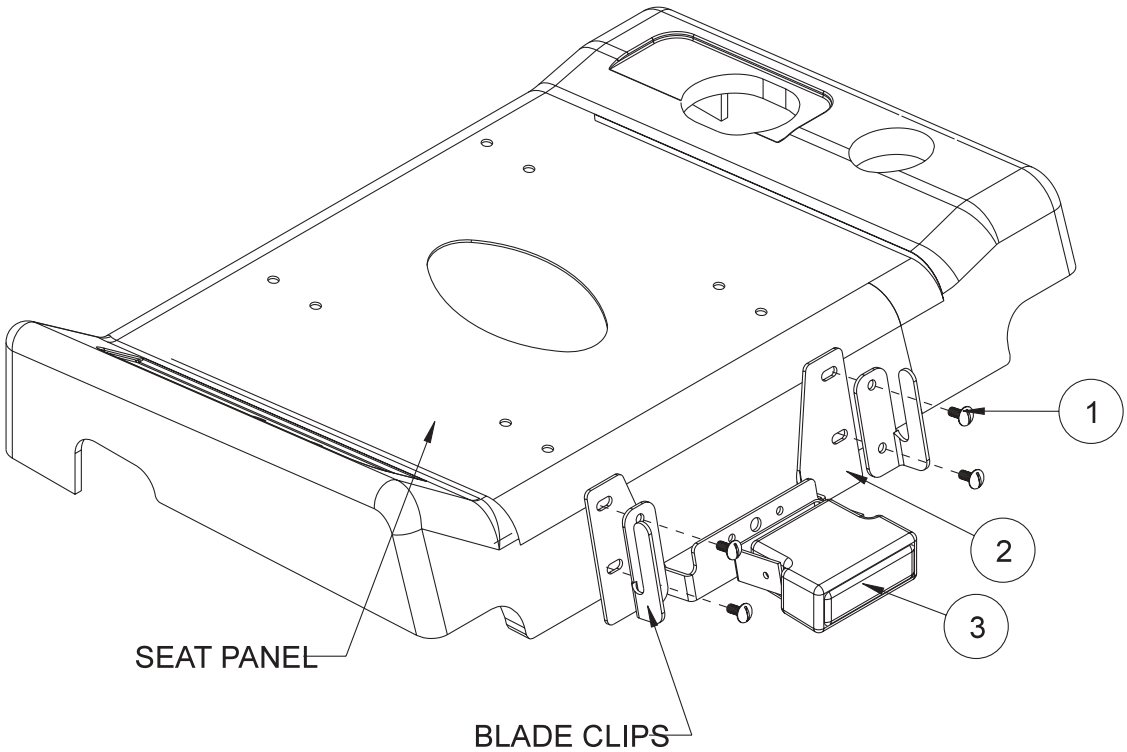


3 WHEEL DRIVE



2 WHEEL DRIVE

REAR LIGHT MOUNT DRAWING



42-315 LIGHT KIT PART LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	42-317	Front Light	1
2	HSTP-14-20-075	Phillips Machine Screw 1/4 - 20 x 3/4	2
	HNFL-14-20	Flange Whiz Lock Nut 1/4 - 20	2
3	42-323	Front Light Mount	1
4	HB-516-18-100	Bolt 5/16 - 18 x 1(2 WD Only)	1
	HW-516	Washer 5/16 (2 WD Only)	1
	HWL-516	Lockwasher 5/16 (2 WD Only)	1

FRONT LIGHT INSTALLATION

SUPER STAR 3 WHEEL DRIVE FRONT LIGHT INSTALLATION

1. Remove bolt and strong back from hose clamp on front of front fork. Place front light mount (Ref 3) on hose clamp and replace bolt and strong back.
2. Bolt front light (Ref 1) to front light mount, using the 1/4 - 20 machine screws and whiz lock nuts. Be sure wires aremacup.

SUPER STAR 2 WHEEL DRIVE FRONT LIGHT INSTALLATION

1. You will have to drill and tap a 5/16 - 18 hole in the front fork approximately 1" from the end, and centered, where the steering shaft is welded.
2. Bolt front light mount (Ref 3) to the front fork using the 5/16 -18 bolt, lockwasher and washer (Ref 4).
3. Bolt front light (Ref 1) to front light mount, using the 1/4 - 20 machine screws and whiz lock nuts. Be sure wires are up.

REAR LIGHT PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HST-516-18-075	Truss Head Screw 5/16 -18 x 3/4	4
	HNFL-516-18	Flange Whiz Lock Nut 5/16 - 18	4
2	42-322	Rear Light Mount	1
3	42-316	Rear Light	1
	HSTP-14-20-075	Phillips Machine Screw 1/4 -20 x 3/4	2
	HNFL-14-20	Flange Whiz Lock Nut 1/4 - 20	2

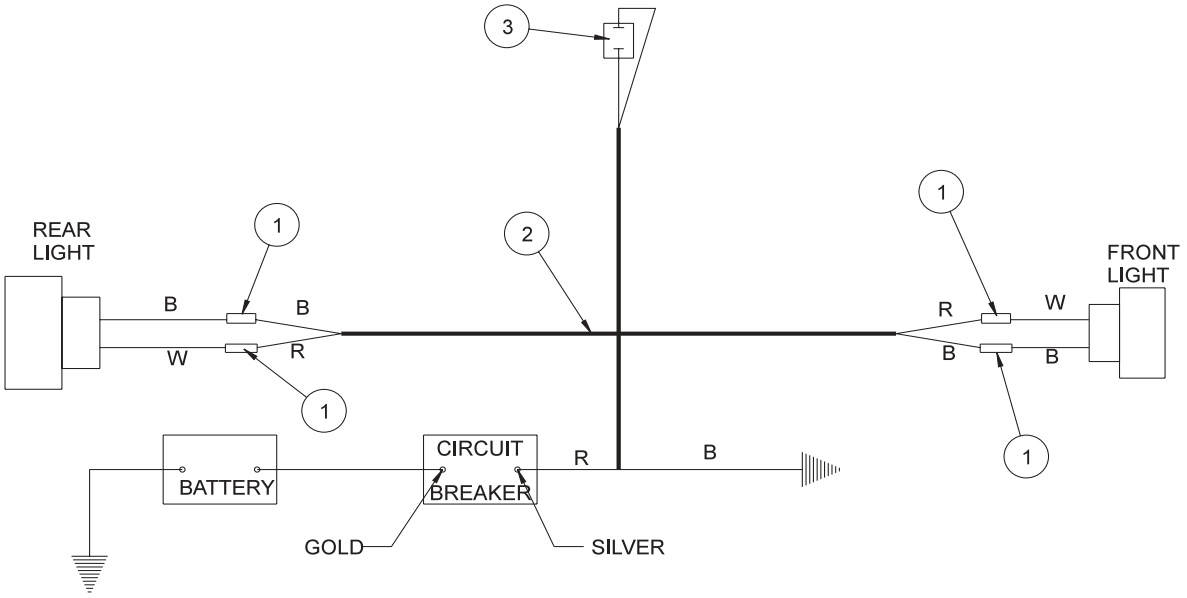
REAR LIGHT INSTALLATION

NOTE: **NOTE: If your machine has a 42-210 Grader Blade, you will have to remove the blade clips from the back of the seat panel to install rear light.**

1. Install rear light mount (Ref 2) on back of seat panel. If you have the blade clips, put the rear light mount between the blade clips and the seat panel. Then use the 5/16 -18 truss head screws and whiz lock nuts (Ref 1) to hold in place.
2. Install light (Ref 3) with wires up on the rear light mount using two 1/4 - 20 machine screws and whiz lock nuts.

WARNING **Do not touch lights. Very Hot.**

42-315 LIGHT KIT WIRING DRAWING



42-315 LIGHT KIT WIRING PARTS LIST

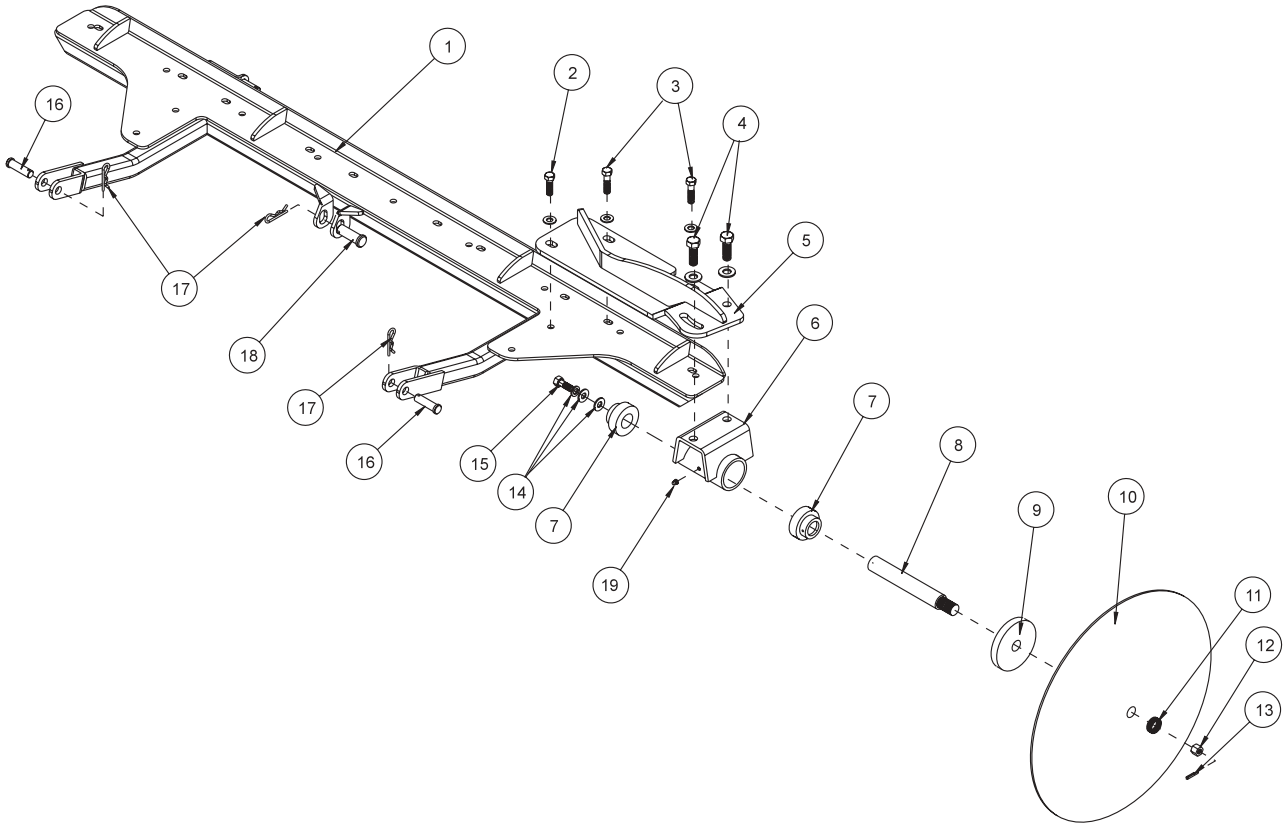
REF#	PART#	DESCRIPTION	QUANTITY
1	8875	Bullet Terminal	4
	8963	Heat Shrink 1/4"	4
2	42-319	Wire Harness	1
	HLC-58	Loom Clamp 5/8"	2
3	12-003	Toggle Switch	1
	15-472	Switch Boot	1

WIRING INSTALLATION

1. Remove nut from left hand seat studs and place two loom clamps (HLC-58) onto seat stud. Hold in place with the nut.
2. Drill a 1/2" hole in fiberglass control panel 1" from 2WD/3WD toggle switch. (NOTE: Use 2WD/3WD hole if not being used).
3. Hook red wire from the wire harness to toggle switch. Place toggle switch (Ref 3) into hole. Install switch boot.
4. Run wire harness (Ref 2) to the front light. Snip the factory installed ends on headlight wires and install the heat shrink and the bullet terminal (Ref 1) provided. Plug in wire harness to front head light. Do the same to the rear light.
5. Run the red wire to the silver post of the circuit breaker and the black to the ground battery wire on the engine.
6. Hook wire harness up in the loom clamps installed earlier.
7. Rotate front wheel to stop. Check for wire routing and interference. Place warning decal on lights.
8. Test headlights before putting machine into service.

Do not touch lights. Very Hot.

42-223 ADJUSTABLE DISC EDGER DRAWING



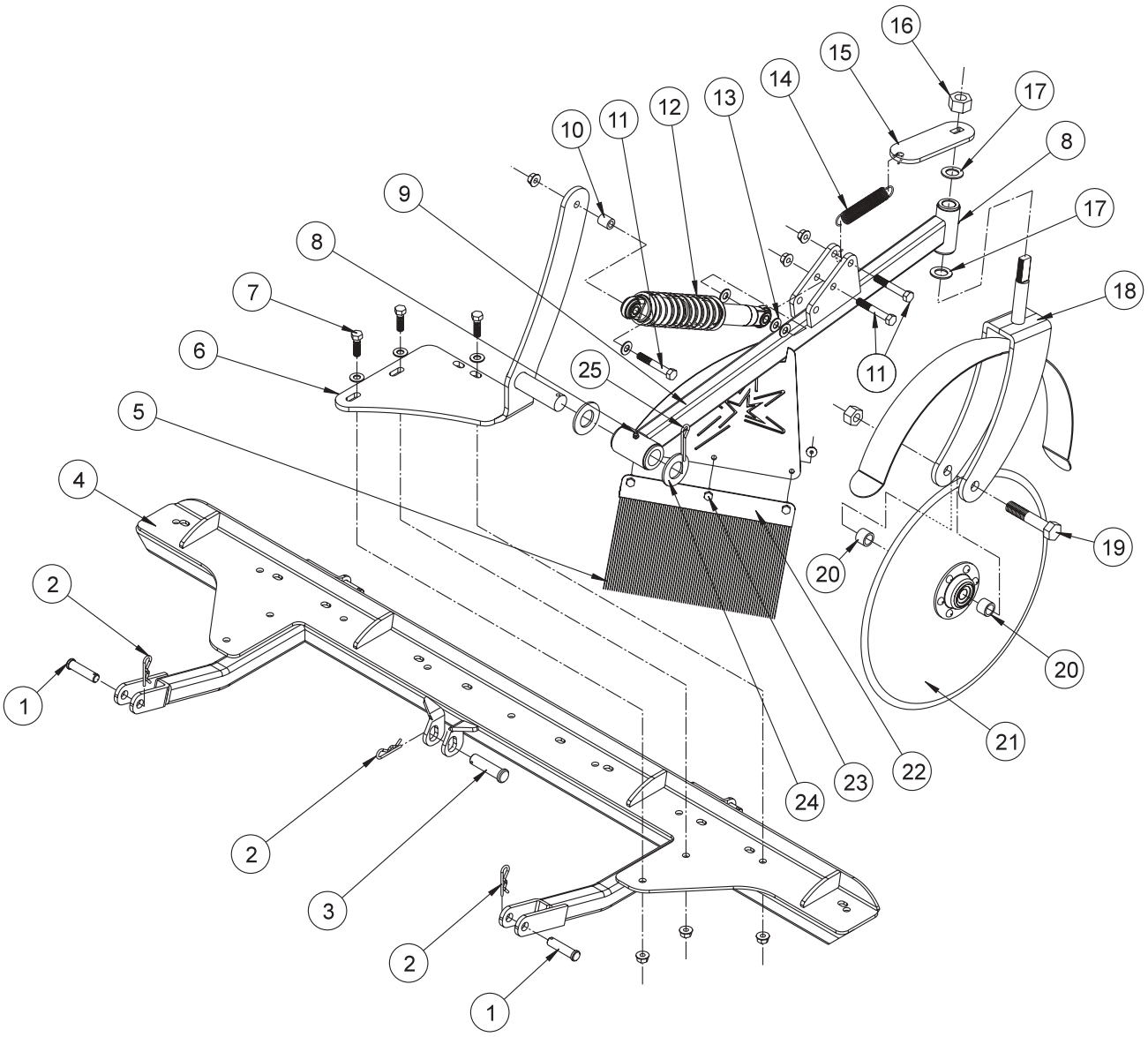
42-223 ADJUSTABLE DISC EDGER PARTS LIST

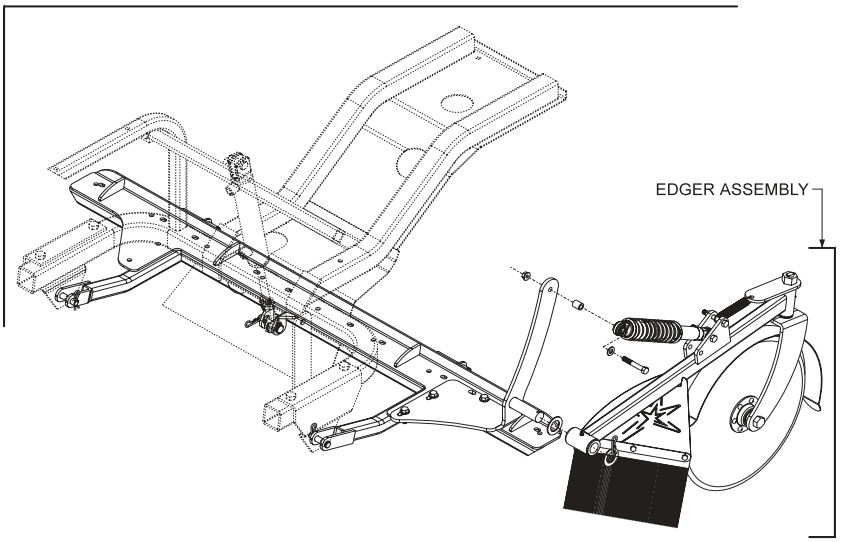
REF#	PART#	DESCRIPTION	QUANTITY
1	42-203	Attachment Lift Assembly	1
2	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	1
	HW-38	Washer 3/8	1
	HNTL-38-16	Lock Nut 3/8 -16	1
3	HB-38-16-150	Bolt 3/8 - 16 x 1 1/2	2
	HW-38	Washer 3/8	2
	HNTL-38-16	Lock Nut 3/8 - 16	2
4	HB-12-13-150	Bolt 1/2 - 13 x 1 1/2	2
	HW-12	Washer 1/2	2
	HNTL-12-13	Lock Nut 1/2 - 13	2
5	42-224	Edger Mount	1
6	13-203	Spindle	1
7	21-169	Bearing and Collar	2
8	13-206	Spindle Shaft	1
9	13-205	1/2 Disc Flange	1
10	13-204	Disc	1
11	HMB-34-10	Machine Bushing 3/4 x 10GA	4
12	HNA-34-16	Axle Nut 3/4 - 16	1
13	HP-18-150	Cotter Pin 1/8 x 1 1/2	1
14	HWL-38	Washer 3/8	1
	HW-516	Washer 5/16	1
	HW-716	Washer 7/16	1
15	HB-38-16-100	Bolt 3/8 -16 x 1	1
16	HCP-12-200	Clevis Pin 1/2 x 2	2
17	HHP-18	Bridge Pin 1/8	3
18	HCP-58-250	Clevis Pin 5/8 x 2 1/2	1
19	HG-14-28-180	Grease Fitting 1/4 - 28 x 180	1

INSTALLATION INSTRUCTIONS

1. For initial assembly, bolt spindle assembly (Ref 6) to the edger mount (Ref 5). Use the 1/2 - 13 bolts, washers and lock nuts (Ref 4) to hold in place.
2. Make sure the 1/2" disc flange (Ref 9) is on the spindle shaft (Ref 8) up to the shoulder. Then place the disc (Ref 10) onto the shaft, curved towards the spindle housing, followed by four machine bushings (Ref 11), and the axle nut (Ref 12).
3. Tighten axle nut and slide in the cotter pin (Ref 13).
4. The edger mount mounts onto the attachment lift assembly (Ref 1). Use the 3/8 bolts, washers and lock nuts (Ref 2 and 3) with the 1 1/4" bolt going into the last hole on the mount plate.
5. The Edger mounts under the center of the trap rake.
6. Place the handle and linkage onto the empty linkage port of the two bank valve on the machine.
7. Start the engine and lower the cylinder for the attachment lift FULLY. Stop engine.
8. Slide Edger under the trap rake from the right side.
9. Position the lift arms on the attachment lift assembly to the lift brackets on the machine. Hold in place with 1/2 x 2 clevis pin and bridge pins (Ref 16 and 17).
10. Attach the cylinder to the center tab on the attachment lift assembly using the 5/8 x 2 1/2 clevis pin and bridge pin (Ref 17 and 18).
11. Start engine and test lift and Edger to make sure all works well.

42-750 CART PATH AND SIDEWALK EDGER DRAWING





42-750 CART PATH AND SIDEWALK EDGER PARTS LIST

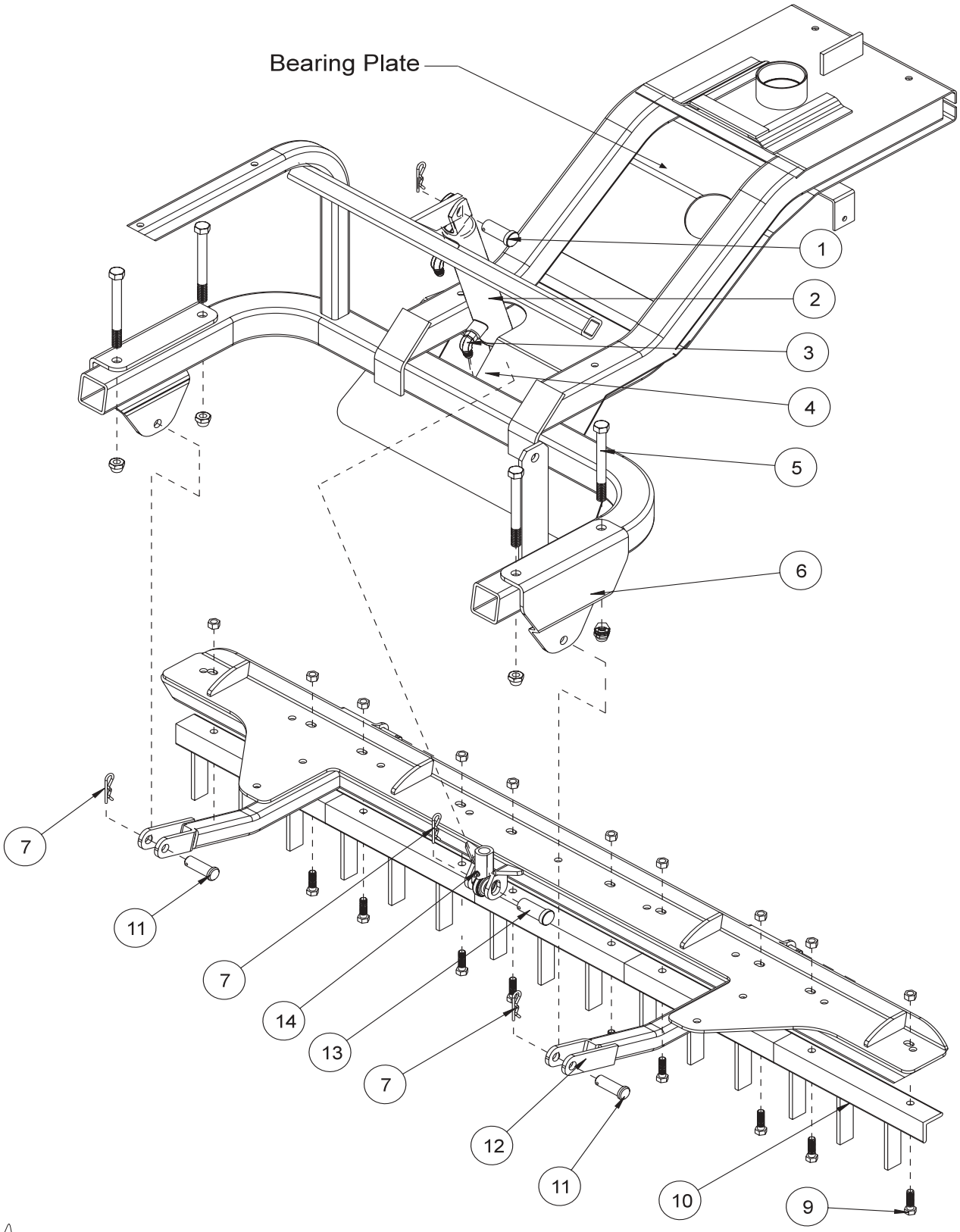
REF#	PART#	DESCRIPTION	QUANTITY
1	HCP-12-200	Clevis Pin, 1/2 x 2	2
2	HHP-18-100	Bridge Pin, 1/8 x 1	4
3	HCP-58-250	Clevis Pin, 5/8 x 2 1/2	1
4	42-203	Attachment Lift Assembly	1
5	42-758	Brush	1
6	42-754	Edger Mount	1
7	HB-38-16-125	Bolt, 3/8 -16 x 1¼	3
	HNFL-38-16	Flange Whiz-Lock Nut, 3/8-16	3
	HW-38	Flat Washer, 3/8	3
8	HG-14-28-180	Grease Fitting, 1/4 - 28 x 180°(Part of 42-755)	1
9	42-755	Edger Arm	1
10	10-134	Spacer	1
11	HB-38-16-250	Bolt, 3/8 - 16 x 2½	3
	HNFL-38-16	Flange Whiz-Lock Nut, 3/8-16	3
	HW-38	Flat Washer, 3/8	1
12	60-123	Shock Absorber	1
13	HW-38	Flat Washer, 3/8	4
14	48-109	Spring	1
15	42-757	Spring Mount	1
16	HNTL-34-16	Lock Nut, ¾ - 16	1
17	HMB-34-10	Machine Bushing, ¾ x 10GA	2
18	42-756	Edger Fork	1
19	HB-58-11-325	Bolt, 5/8 - 11 x 3¼	1
	HNCL-58-11	Center Lock Nut, 5/8-11	1
20	76-298	Spacer	2
21	42-752	Edger Blade	1
22	42-759	Brush Holder	1
23	HB-14-20-075	Bolt, ¼ - 20 x ¾	3
	HNFL-14-20	Flange Whiz-Lock Nut, ¼ - 20	3
24	HMB-100-14	Machine Bushing, 1 x 14GA	2

INSTALLATION INSTRUCTIONS

For your convenience and ease of installation, a major set of components are pre-assembled at the factory. This is the "Edger Assembly" and includes Reference #'s 11 thru 23.

1. Slide attachment lift assembly (Ref 4) under machine and attach using (2) ½ x 2" clevis pins and 1/8" bridge pins (Ref 1 and 2). Connect the free end of the hydraulic cylinder to the attachment liftaAssembly (Ref 4) as illustrated using the 5/8 x 2½ clevis pin and 1/8" bridge pin (Ref 3 and 2).
2. Attach the edger mount (Ref 6) to the attachment lift assembly (Ref 4) using (3) 3/8 - 16 x 1¼ bolts, 3/8 flat washers & 3/8 -16 whiz-lock nuts (Ref 7).
3. Now slide (1) 1" machine bushing (Ref 24) on the edger mount's (Ref 6) pin. Next install the "Edger Assembly" (see sidebar) onto the pin. Place the second 1" machine bushing (Ref 24) on the pin. Secure with a 1/8" ridge pin (Ref 2).
4. Slide (1) 3/8" flat washer onto (1) 3/8 - 16 x 2½ bolt & insert this in the free end of the shock absorber (Ref 12). Next, slide the spacer (Ref 10) onto the bolt and use (1) 3/8 -16 whiz-lock nut to secure the shock absorber (Ref 12) to the edger mount (Ref 6) as illustrated.
5. Grease all grease fittings (Ref 8) and check all fasteners for proper installation.

42-008 SAND CULTIVATOR DRAWING



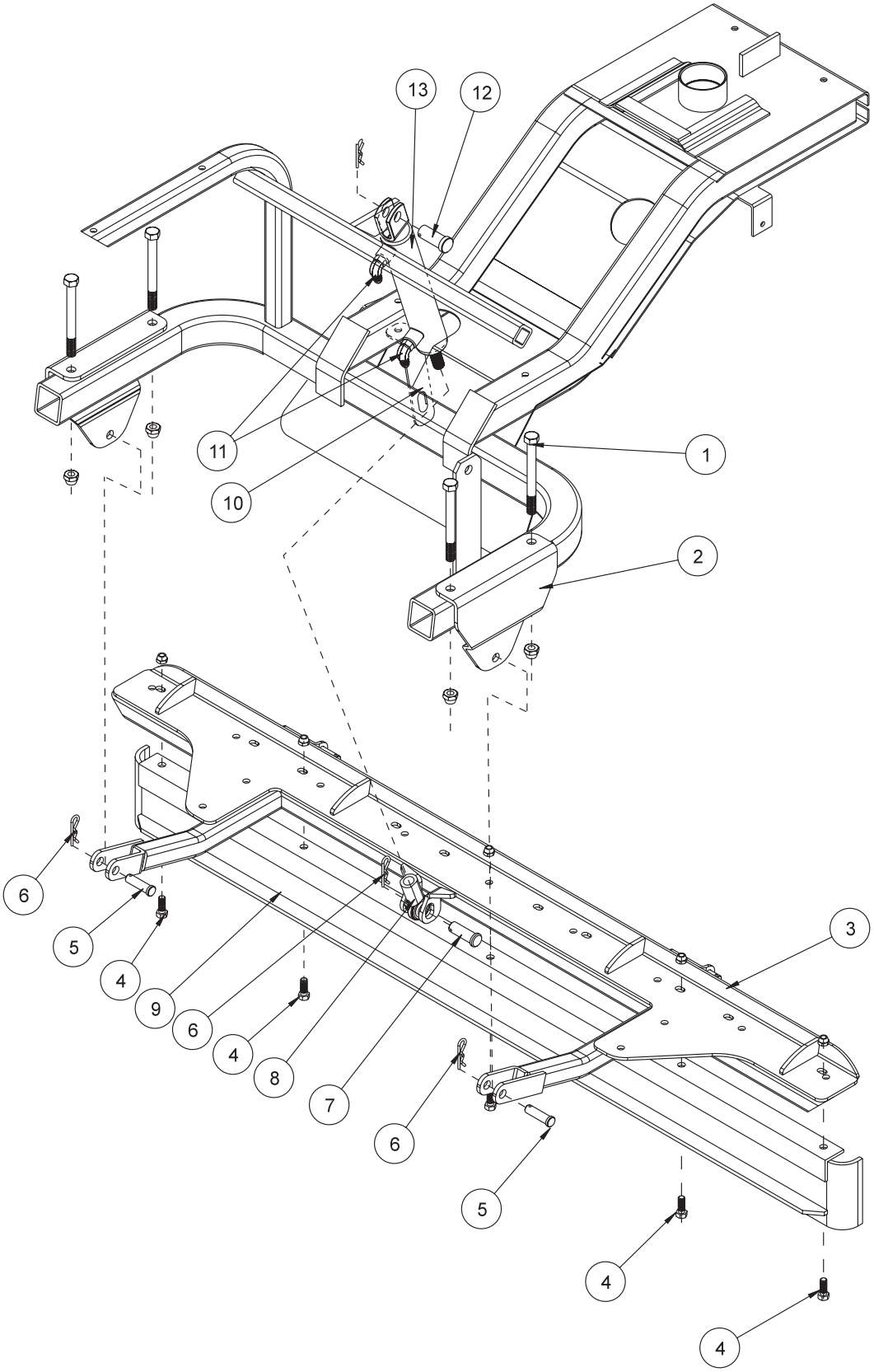
42-008 SAND CULTIVATOR PARTS LIST

REF#	PART#	DESCRIPTION	QTY
1	HCP-58-175	Clevis Pin 5/8 - 1 3/4	1
2	10-135	Hydraulic Cylinder	1
3	18-168	90° Elbow	2
4	42-217	Cylinder Mount	1
5	HB-12-13-500	Bolt 1/2 - 13 x 5	4
	HNTL-12-13	Lock Nut 1/2 - 13	4
6	42-015	Attachment Mount	2
*7	HHP-18	Bridge Pin 1/8	3
*9	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	10
	HNTL-38-16	Lock Nut 3/8 - 16	10
*10	42-038	Tine Segment	5
*11	HCP-12-200	Clevis Pin 1/2 x 2	2
*12	42-203	Attachment Lift	1
*13	HCP-58-250	Clevis Pin 5/8 x 2 1/2	1
14	18-154	Rod End	1
*	42-008	Sand Cultivator (all other parts reference only)	

INSTALLATION INSTRUCTIONS

1. Install valve handle with linkage (13-672) onto valve.
2. Remove the cylinder mount (Ref 4) from the machine.
3. Tine Segments (Ref 10) should be bolted to the attachment lift (Ref 12). Attach the attachment lift to (Ref 12) attachment mount using (Ref 11 & 7) clevis pin and bridge pin.
4. Lift attachment lift up or extend cylinder so rod end (Ref 14) lines up with the holes on the center of the attachment lift. Use clevis pin and bridge pin (Ref 7 and 13) to fasten cylinder to sand cultivator.
6. Turn machine on and test for proper operation.

42-010 CONSTRUCTION LEVELING BLADE DRAWING



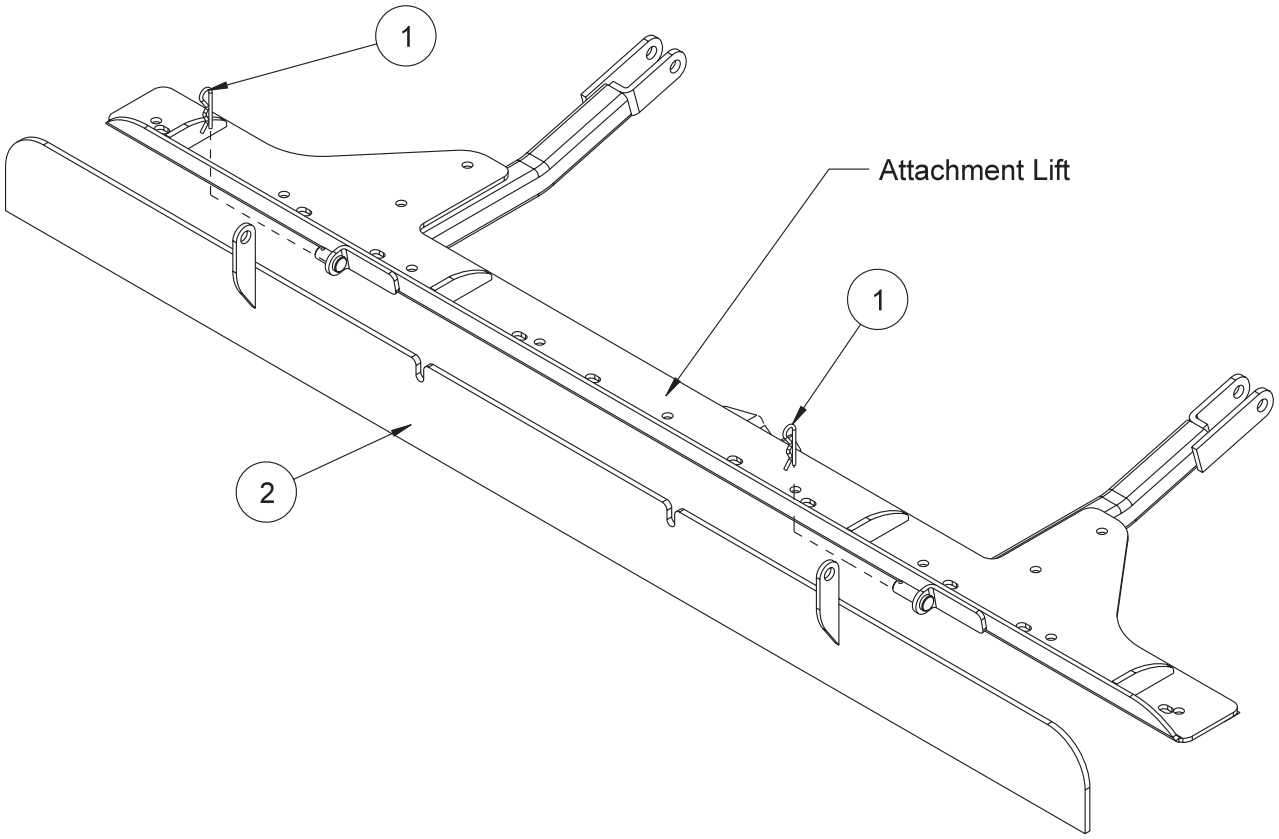
42-010 CONSTRUCTION LEVELING BLADE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HB-12-13-500	Bolt 1/2 - 13 x 5	4
	HNTL-12-13	Lock Nut 1/2 - 13	4
2	42-015	Attachment Mount	2
*3	42-203	Attachment Lift	1
*4	HB-38-16-100	Bolt 3/8 - 16 x 1	5
	HNTL-38-16	Lock Nut 3/8 - 16	5
*5	HCP-12-200	Clevis Pin 1/2 x 2	2
*6	HHP-18	Bridge Pin 1/8	3
*7	HCP-58-250	Clevis Pin 5/8 x 2 1/2	1
8	18-154	Rod End	1
*9	42-097	Leveling Blade	1
10	42-217	Cylinder Mount	1
11	18-168	90° Elbow	2
12	HCP-34-175	Clevis Pin 3/4 - 1 3/4	1
13	10-135	Hydraulic Cylinder	1
*	42-010	Construction Leveling Blade (all other parts are reference only)	

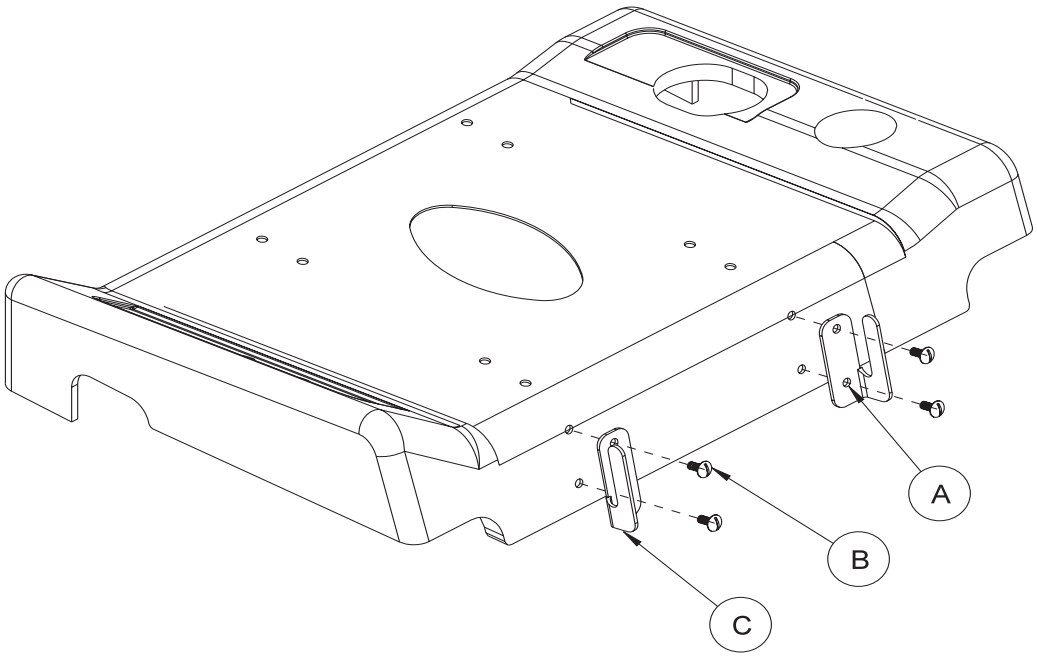
INSTALLATION INSTRUCTIONS

1. Remove the cylinder mount (Ref 10) from the machine.
2. Bolt leveling blade (Ref 9) to attachment lift (Ref 3) using five 3/8 - 16 x 1 bolts and five 3/8 - 16 lock nuts as shown on drawing.
3. Attach the attachment lift to attachment mount (Ref 3) using clevis pin and bridge pin (Ref 5 and 6).
4. Lift attachment lift up or extend cylinder so rod end (Ref 8) lines up with the holes on the center of the attachment lift. Use 5/8 x 2 1/2 clevis pin and bridge pin (Ref 6 & 7) to fasten cylinder to cultivator.
5. Turn machine on and test for proper operation.

42-210 GRADER BLADE DRAWING



BLADE CLIP DRAWING



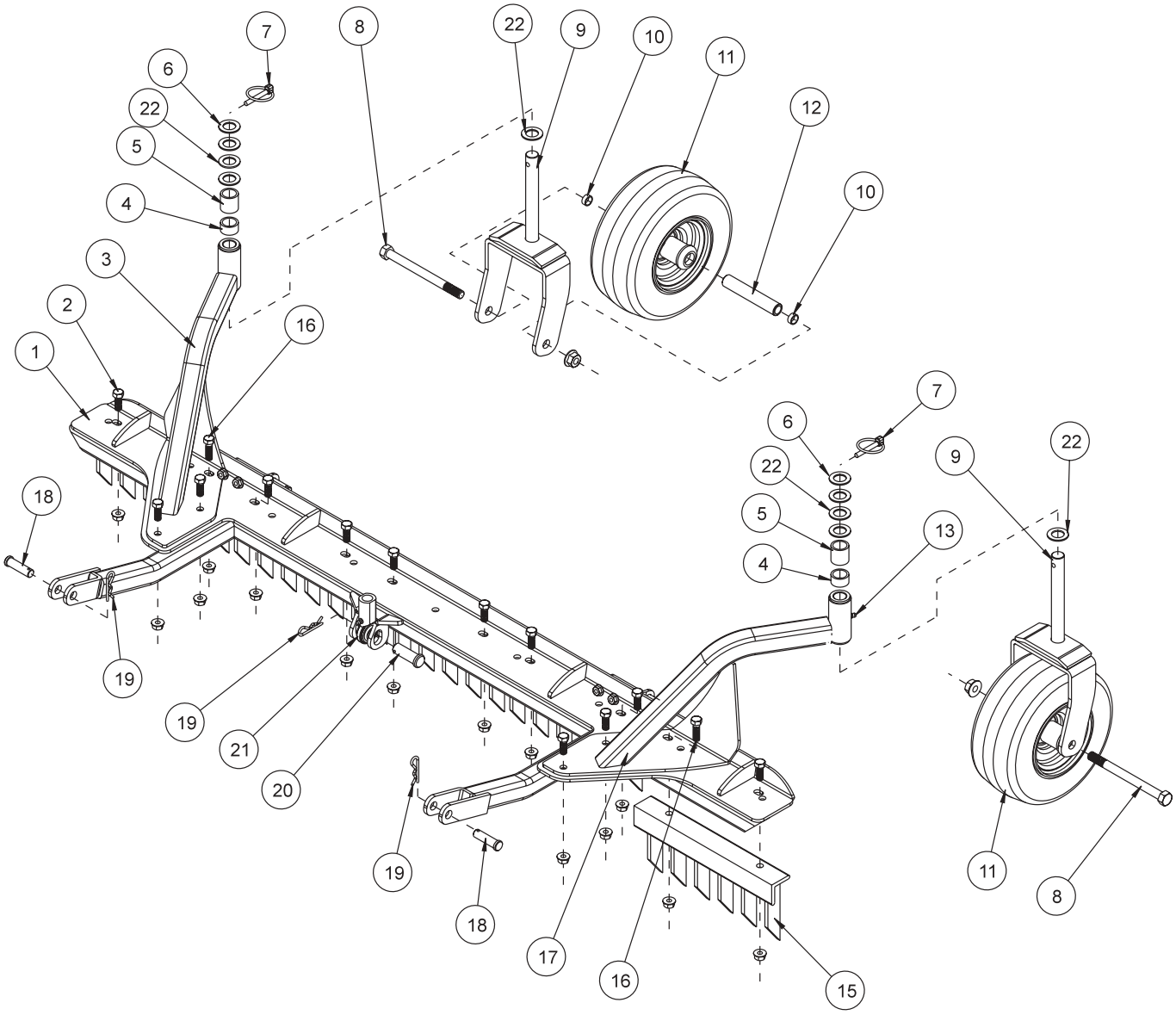
42-210 GRADER BLADE PARTS LIST

REF#	PART#	DESCRIPTION	QTY
1	HHP-18	Bridge Pin 1/8	2
2	42-207	Grader Blade	1
A	42-211	Right Blade Clip	1
B	HST-516-18-075	Truss Head Screw 5/16 - 18 x 3/4	4
	HWL-516	Lock Washer 5/16	4
	HN-516-18	Nut 5/16 - 18	4
C	42-216	Left Blade Clip	1

INSTALLATION INSTRUCTIONS

1. Install Grader Blade to Attachment Lift by sliding tabs onto clevis pins and secure with bridge pins.
2. Install right and left blade clips (Ref A and C) on seat panel. If holes need to be drilled, drill (4) 11/32 holes 5.75" off each side of center back and 1" and 3 1/2" up from the bottom. Blade clips are for grader blade (Ref 8) storage when not in use. Place notches on the top of the grader blade into slots on blade clips.
3. Turn machine on and test for proper operation.

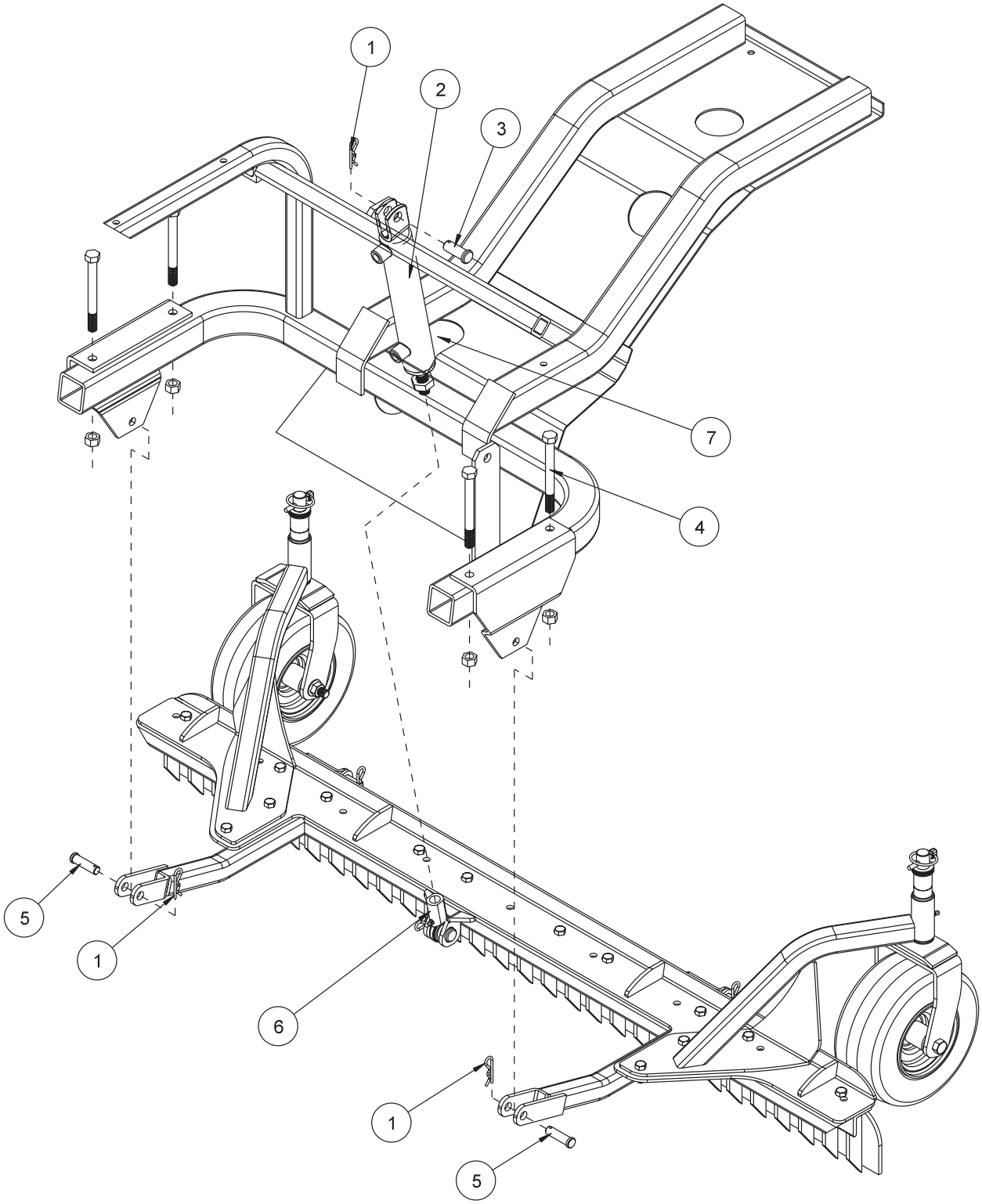
42-178 INFIELD SCARIFIER WITH VERTICAL BLADES DRAWING



42-178 INFIELD SCARIFIER WITH VERTICAL BLADES PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	42-203	Attachment Lift Assembly	1
2	HB-38-16-100	Bolt 3/8 - 16 x 1	12
	HNTL-38-16	Lock Nut 3/8 - 16	12
3	42-205	Left Castor Wheel Bracket	1
	10-025	Bushing (part of 42-205)	2
4	42-215	Short Spacer	2
5	42-214	Long Spacer	2
6	HMB-34-14	Machine Bushing 3/4 x 14GA	2
7	42-539	Lynch Pin 5/16	2
8	HB-12-13-600	Bolt 1/2-13 x 6	2
	HNTL-12-13	Lock Nut 1/2 - 13	2
9	42-204	Castor Fork	2
10	42-212	Castor Wheel Spacer	4
11	42-202	Tire and Wheel	2
	42-202-01	Tire 9 x 3.5 x 4 Ply	2
	42-202-02	Wheel	2
	42-202-03	Cap	2
	42-202-04	Bearing	2
	42-202-05	Seal	2
12	42-213	Axle Bearing	2
13	HG-14-28-180	Grease Fitting 1/4 - 28 x 180° (part of 42-205 and 42-206)	2
15	26-042	Tine Segment	5
16	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	2
	HNTL-38-16	Lock Nut 3/8 - 16	2
17	42-206	Right Castor Wheel Bracket	1
	10-025	Bushing (part of 42-205)	2
18	HCP-12-200	Clevis Pin 1/2 x 2	2
19	HHP-18	Bridge Pin 1/8	3
20	HCP-58-250	Clevis Pin 5/8 x 2 1/2	1
21	18-154	Rod End (part of machine)	1
22	HMB-34-10	Machine Bushing 3/4 x 10GA	8

42-178 SCARIFIER MOUNTING DRAWING



42-178 SCARIFIER MOUNTING PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HHP-18	Bridge Pin 1/8	3
2	10-135	Hydraulic Cylinder (part of machine)	1
3	HCP-58-175	Clevis Pin 5/8 x 1 3/4	1
4	HB-12-13-500	Bolt 1/2 - 13 x 5	4
	HNTL-12-13	Lock Nut 1/2 - 13	4
5	HCP-12-200	Clevis Pin 1/2 - 2	2
6	18-154	Rod End (part of machine)	1
7	42-217	Cylinder Mount (part of machine)	1

INSTALLATION INSTRUCTIONS

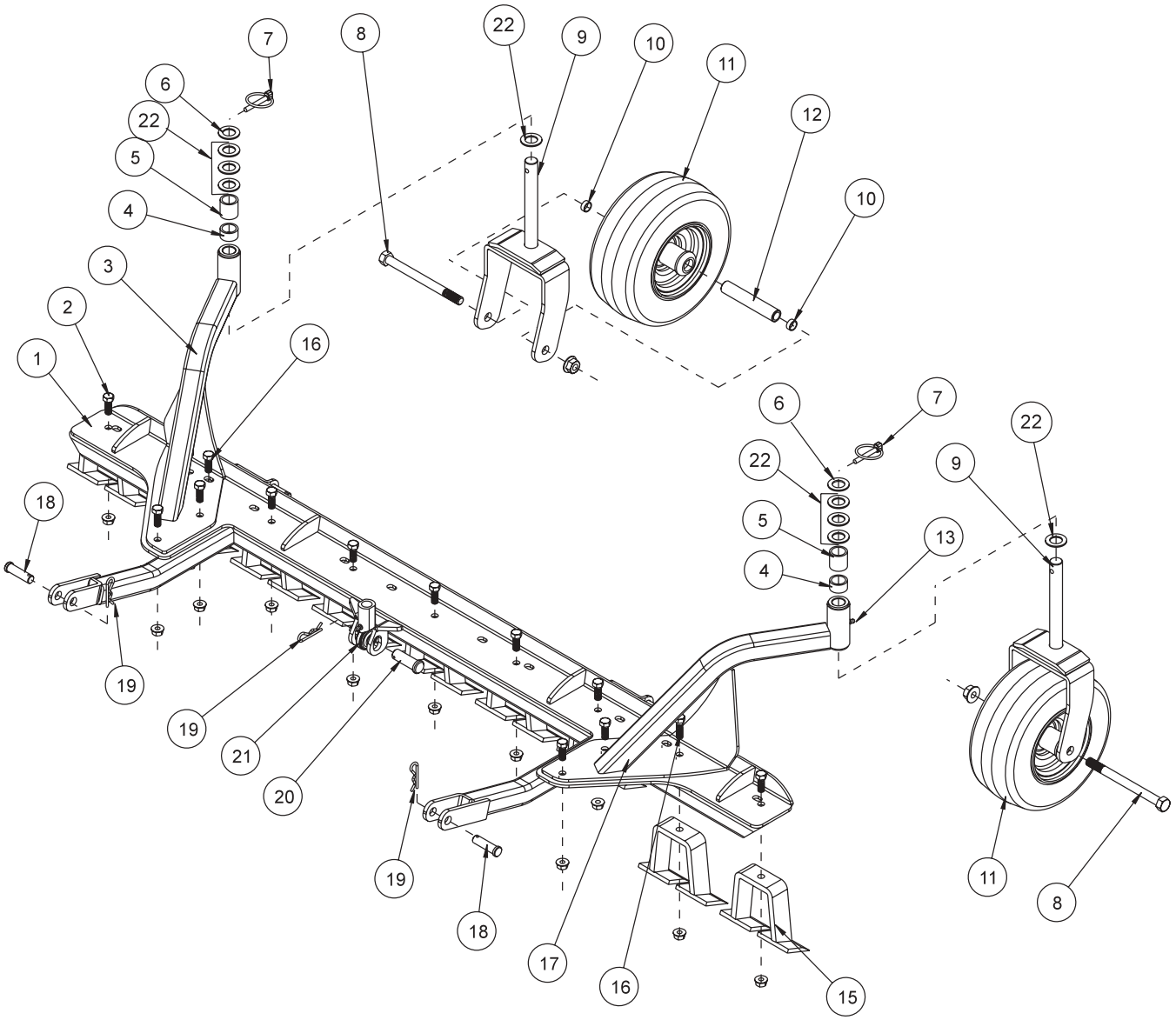
1. Assemble the Scarifier as shown on previous page.
2. Remove the rod end (Ref 6) on the hydraulic cylinder (Ref 2) from the cylinder mount (Ref 7). Remove the cylinder mount (Ref 7) from the machine.

*3. Place the handle and linkage onto the empty linkage port of the two bank valve on the machine.

4. Slide the Scarifier under the machine lining up the hydraulic cylinder and the center of the attachment lift assembly.
5. Extend hydraulic cylinder all the way down by pushing the lever forward.
6. Mount the rod end of the cylinder onto the attachment lift assembly and secure with a clevis pin and bridge pin.
7. Attach the arms on the attachment lift to the attachment mount on the machine and secure with clevis pin and bridge pin.
8. Turn machine on and test for proper operation.
9. Adjust castor wheels by placing the short or long spacer on the castor wheel fork before placing the castor wheel assembly into the castor wheel brackets. Be sure both castor wheels are adjusted to the same height.

* For machines prior to serial numbers 4500 (3WD) and 12500 (2WD).

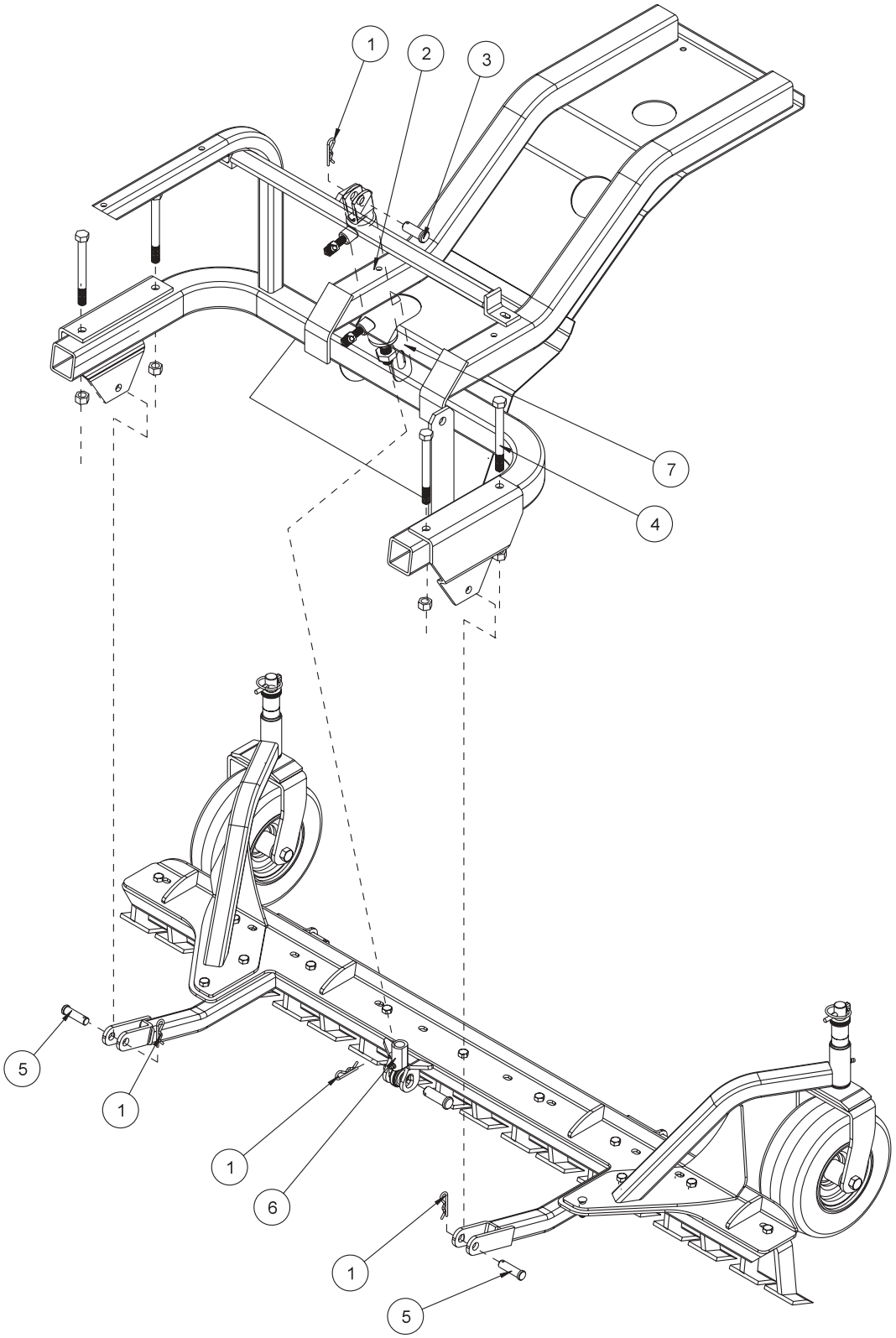
42-179 INFIELD SCARIFIER WITH CHISEL BLADES DRAWING



42-179 INFIELD SCARIFIER WITH CHISEL BLADES PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	42-203	Attachment Lift Assembly	1
2	HB-38-16-125	Bolt $^{3}/_{8}$ - 16 x $1^{1}/_{4}$	11
	HNTL-38-16	Lock Nut $^{3}/_{8}$ - 16	11
3	42-205	Left Castor Wheel Bracket	1
	10-025	Bushing (part of 42-205)	2
4	42-215	Short Spacer	2
5	42-214	Long Spacer	2
6	HMB-34-14	Machine Bushing $^{3}/_{4}$ x 14GA	2
7	42-539	Lynch Pin $^{5}/_{16}$	2
8	HB-12-13-600	Bolt $^{1}/_{2}$-13 x 6	2
	HNTL-12-13	Lock Nut $^{1}/_{2}$ - 13	2
9	42-204	Castor Fork	2
10	42-212	Castor Wheel Spacer	4
11	42-202	Tire and Wheel	2
	42-202-01	Tire 9 x 3.5 x 4 Ply	2
	42-202-02	Wheel	2
	42-202-03	Cap	2
	42-202-04	Bearing	2
	42-202-05	Seal	2
12	42-213	Axle Bearing	2
13	HG-14-28-180	Grease Fitting $^{1}/_{4}$ - 28 x 180° (part of 42-205 and 42-206)	2
15	13-114	Digger Blade	9
16	HB-38-16-150	Bolt $^{3}/_{8}$ - 16 x $1^{1}/_{2}$	2
	HNTL-38-16	Lock Nut $^{3}/_{8}$ - 16	2
17	42-206	Right Castor Wheel Bracket	1
	10-025	Bushing (part of 42-205)	2
18	HCP-12-200	Clevis Pin $^{1}/_{2}$ x 2	2
19	HHP-18	Bridge Pin $^{1}/_{8}$	3
20	HCP-58-250	Clevis Pin $^{5}/_{8}$ x $2^{1}/_{2}$	1
21	18-154	Rod End (part of machine)	1
22	HMB-34-10	Machine Bushing $^{3}/_{4}$ x 10GA	8

42-179 SCARIFIER MOUNTING DRAWING



42-179 SCARIFIER MOUNTING PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HHP-18	Bridge Pin 1/8	3
2	10-135	Hydraulic Cylinder (part of machine)	1
3	HCP-58-175	Clevis Pin 5/8 x 1 3/4	1
4	HB-12-13-500	Bolt 1/2 - 13 x 5	4
	HNTL-12-13	Lock Nut 1/2 - 13	4
5	HCP-12-200	Clevis Pin 1/2 - 2	2
6	18-154	Rod End (part of machine)	1
7	42-217	Cylinder Mount (part of machine)	1

INSTALLATION INSTRUCTIONS

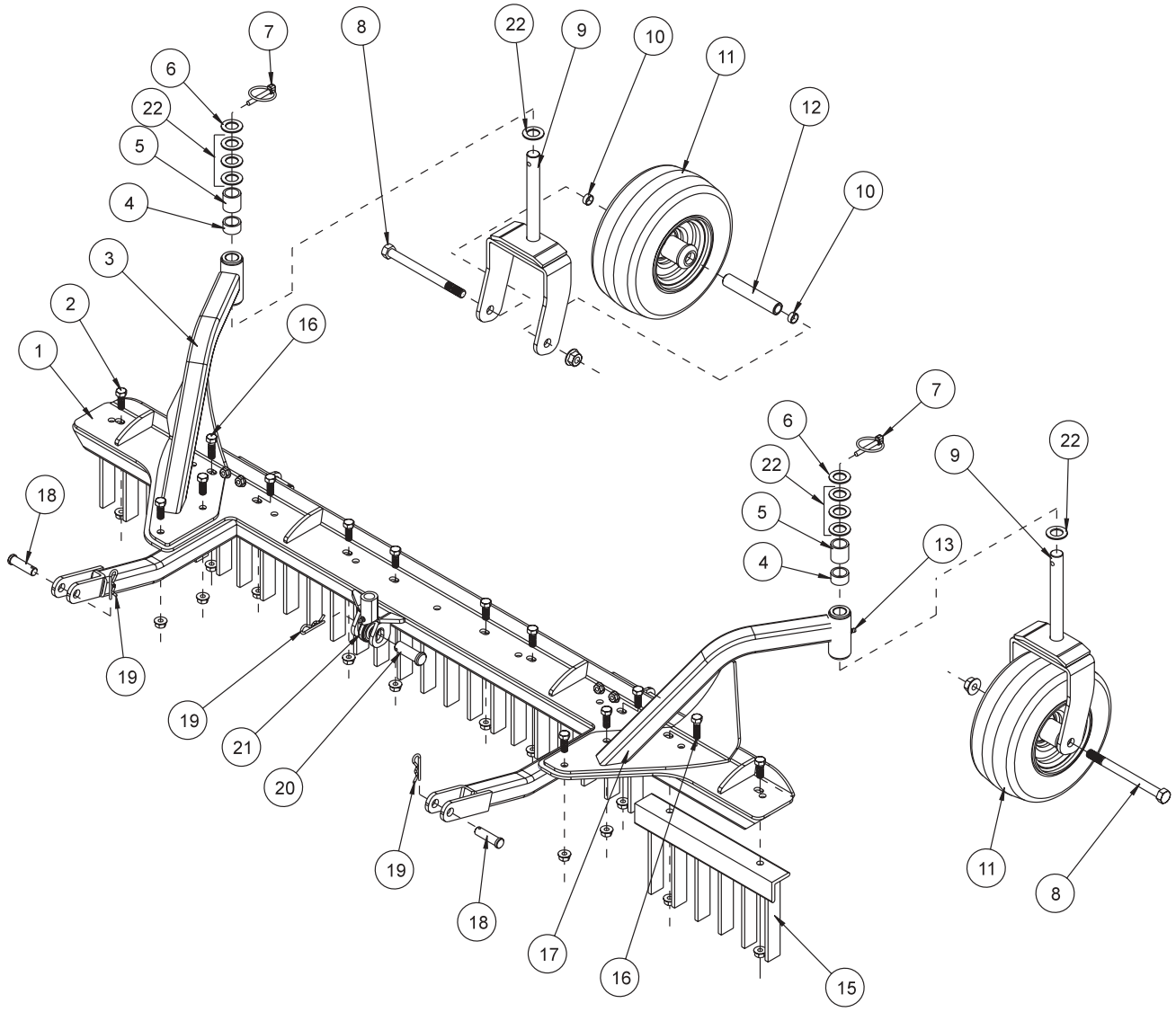
1. Assemble the Scarifier as shown on previous page.
2. Remove the rod end (Ref 6) on the hydraulic cylinder (Ref 2) from the cylinder mount (Ref 7). Remove the cylinder mount (Ref 7) from the machine.

*3. Place the handle and linkage onto the empty linkage port of the two bank valve on the machine.

4. Slide the Scarifier under the machine lining up the hydraulic cylinder and the center of the attachment lift assembly.
5. Extend hydraulic cylinder all the way down by pushing the lever forward.
6. Mount the rod end of the cylinder onto the attachment lift assembly and secure with a clevis pin and bridge pin.
7. Attach the arms on the attachment lift to the attachment mount on the machine and secure with clevis pin and bridge pin.
8. Turn machine on and test for proper operation.
9. Adjust castor wheels by placing the short or long spacer on the castor wheel fork before placing the castor wheel assembly into the castor wheel brackets. Be sure both castor wheels are adjusted to the same height.

* For machines prior to serial numbers 4500 (3WD) and 12500 (2WD).

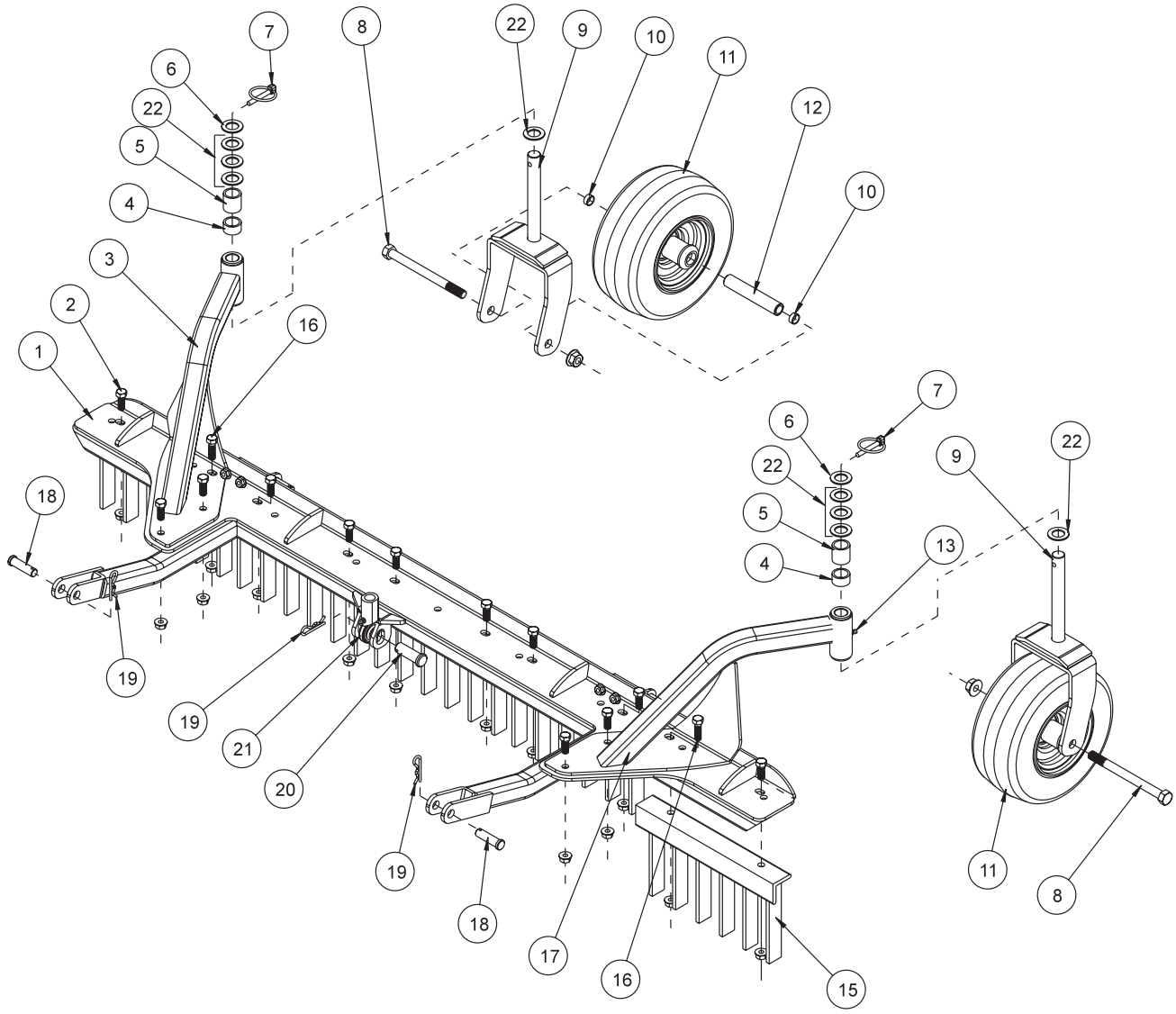
42-285 SCARIFIER WITH VERTICAL BLADES



42-285 SCARIFIER WITH VERTICAL BLADES PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	42-203	Attachment Lift Assembly	1
2	HB-38-16-100	Bolt 3/8 - 16 x 1	12
	HNTL-38-16	Lock Nut 3/8 - 16	12
3	42-288	Left Castor Wheel Bracket	1
	10-025	Bushing (part of 42-288)	2
4	42-215	Short Spacer	2
5	42-214	Long Spacer	2
6	HMB-34-14	Machine Bushing 3/4 x 14GA	2
7	42-539	Lynch Pin 5/16	2
8	HB-12-13-600	Bolt 1/2-13 x 6	2
	HNTL-12-13	Lock Nut 1/2 - 13	2
9	42-204	Castor Fork	2
10	42-212	Castor Wheel Spacer	4
11	42-202	Tire and Wheel	2
	42-202-01	Tire 9 x 3.5 x 4 Ply	2
	42-202-02	Wheel	2
	42-202-03	Cap	4
	42-202-04	Bearing	4
	42-202-05	Seal	4
12	42-213	Axle Bearing	2
13	HG-14-28-180	Grease Fitting 1/4 - 28 x 180° (part of 42-288 and 42-289)	2
15	42-241	Tine Segment	5
16	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	2
	HNTL-38-16	Lock Nut 3/8 - 16	2
17	42-289	Right Castor Wheel Bracket	1
	10-025	Bushing (part of 42-289)	2
18	HCP-12-175	Clevis Pin 1/2 x 1 3/4	2
19	HHP-18	Bridge Pin 1/8	3
20	HCP-58-250	Clevis Pin 5/8 x 2 1/2	1
21	18-154	Rod End (part of machine)	1
22	HMB-34-10	Machine Bushing 3/4 x 10GA	8

42-285 SCARIFIER WITH VERTICAL BLADES MOUNTING DRAWING



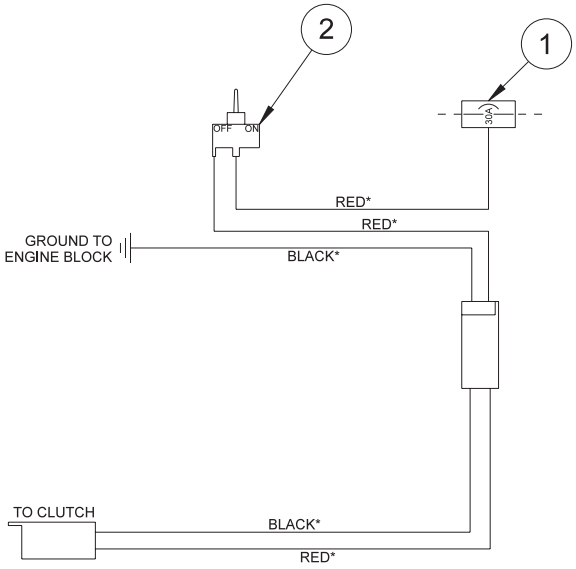
42-285 SCARIFIER WITH VERTICAL BLADES MOUNTING PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HHP-18	Bridge Pin 1/8	3
2		Hydraulic Cylinder (part of machine)	1
3	HCP-58-175	Clevis Pin 5/8 x 1 3/4	1
4	HB-12-13-500	Bolt 1/2 - 13 x 5 (part of machine)	4
	HNTL-12-13	Lock Nut 1/2 - 13 (part of machine)	4
5	HCP-12-175	Clevis Pin 1/2 - 1 3/4	2
6	18-154	Rod End (part of machine)	1
7	42-217	Cylinder Mount (temporary part of machine)	1

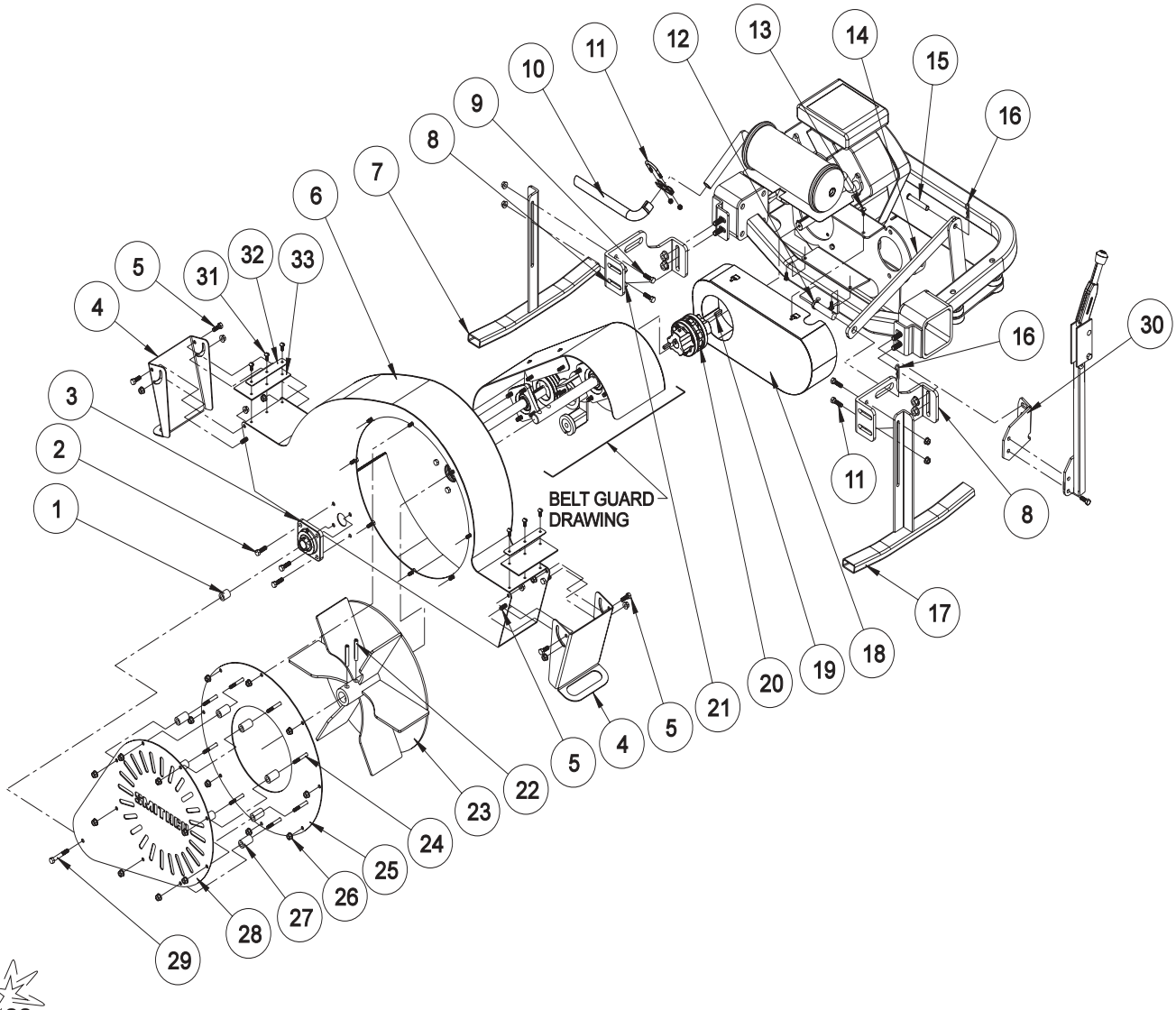
INSTALLATION INSTRUCTIONS

1. Assemble the Scarifier as shown on previous page.
2. Disconnect the rod end (Ref 6) on the hydraulic cylinder (Ref 2) from the cylinder mount (Ref 7). Remove the cylinder mount (Ref 7) from the machine.
3. Place the handle and linkage onto the empty linkage port of the two bank valve on the machine.
4. Slide the Scarifier under the machine lining up the hydraulic cylinder and the center of the attachment lift assembly.
5. Extend hydraulic cylinder all the way down by pushing the lever forward.
6. Mount the rod end of the cylinder onto the attachment lift assembly and secure with a clevis pin and bridge pin.
7. Attach the arms on the attachment lift to the attachment mount on the machine and secure with clevis pin and bridge pin.
8. Turn machine on and test for proper operation.
9. Adjust castor wheels by placing the short or long spacer on the castor wheel fork before placing the castor wheel assembly into the castor wheel brackets. Be sure both castor wheels are adjusted to the same height.

42-700 WIRING DIAGRAM



42-700 LEAF & DEBRIS BLOWER DRAWING



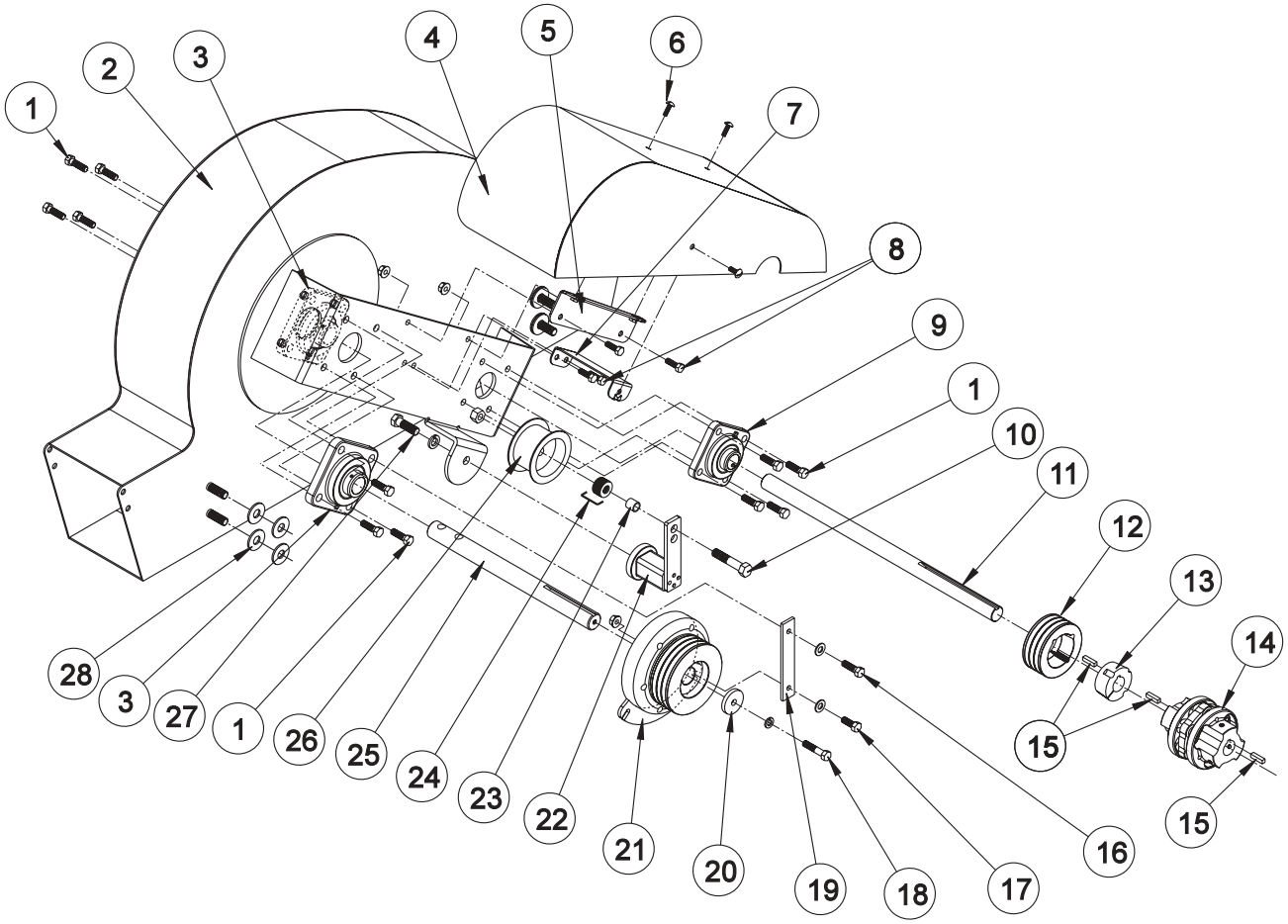
42-700 WIRING DIAGRAM PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	8975	30 Amp Circuit Breaker (on machine)	
2	12-003	Toggle Switch	1
	15-472	Switch Boot	1
*	42-701	Wire Harness (included all wires with *)	1

42-700 LEAF & DEBRIS BLOWER PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	42-703	Short Guard Spacer	1
2	HB-38-16-125	Bolt, 3/8 -16 x 1¼	7
	HNFL-38-16	Flange Whiz-Lock Nut, 3/8-16	7
3	78-222	Mounted Bearing (1" Bore)	1
4	42-709	Damper	2
	8803-12	Black Trim, 12"	2
	25-286	Decal, *Pinch Point* (one per Damper)	2
5	HB-38-16-100	Bolt, 3/8 -16 x 1	8
	HNTL-38-16	Lock Nut, 3/8-16	8
6	42-706	Housing	1
7	42-705	Left Hand Blower Stand	1
8	42-707	Blower Mount Bracket	2
9	HNFL-12-13	Flange Whiz-Lock Nut, ½ - 13	4
10	13-493	Muffler Extension	1
11	13-498	Clamp	1
12	HCP-34-250	Clevis Pin, ¾ x 2½	1
13	HSTP-14-20-075	Phillips Head Machine Screw, ¼ - 20 x ¾	4
14	42-714	Cylinder Stop	1
15	HCP-12-300	Clevis Pin, ½ x 3	1
16	HHP-18	Bridge Pin, 1/8	2
17	42-704	Right Hand Blower Stand	1
18	42-718	Belt Guard	1
	78-274	Cage Nuts	4
	16-088	Decal, *Moving Parts / Hot*	1
19	HKSQ-14-100	Machine Key, ¼ x ¼ x 1	3
20	42-719	Coupling	1
21	HB-12-13-100	Bolt, 1/4 -20 x 1	4
22	78-347	Spring Pin	2
23	78-301	Fan	1
24	HB-516-18-225	Bolt, 5/16 -18 x 2¼	8
	HNFL-516-18	Flange Whiz-Lock Nut, 5/16 -18	8
25	42-711	Vent Plate	1
26	HNFL-516-18	Flange Whiz-Lock Nut, 5/16 -18	8
27	42-702	Guard Spacer	8
28	42-710	Guard	1
	76-305	Decal, *Rotating Parts*	1
29	HB-38-16-250	Bolt, 3/8 - 16 x 2½	1
	HNFL-38-16	Flange Whiz-Lock Nut, 3/8-16	1
30	42-190	Park Brake Bracket	1
31	HSDPS-14-075	Pan Head Drill Screw, 1/4 x 3/4	6
32	42-720	Seal Plate	2
33	42-721	Damper Seal	2

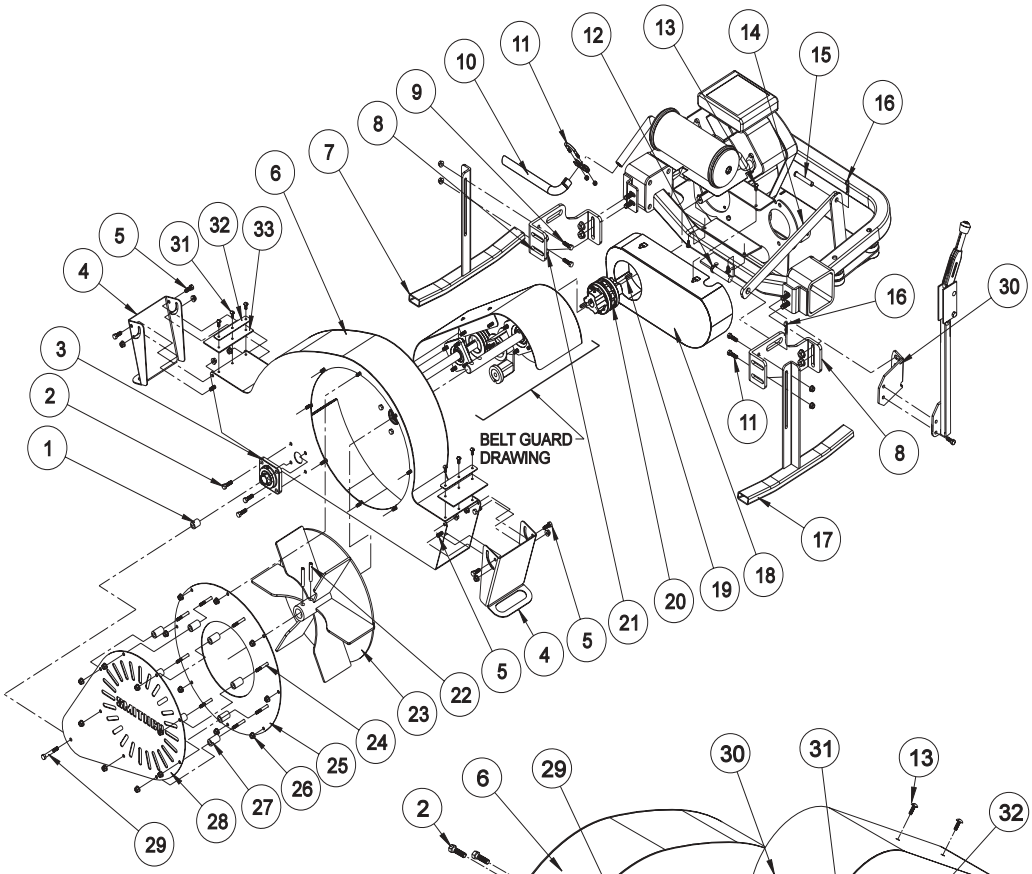
42-700 LEAF & DEBRIS BLOWER - BELT GUARD DRAWING

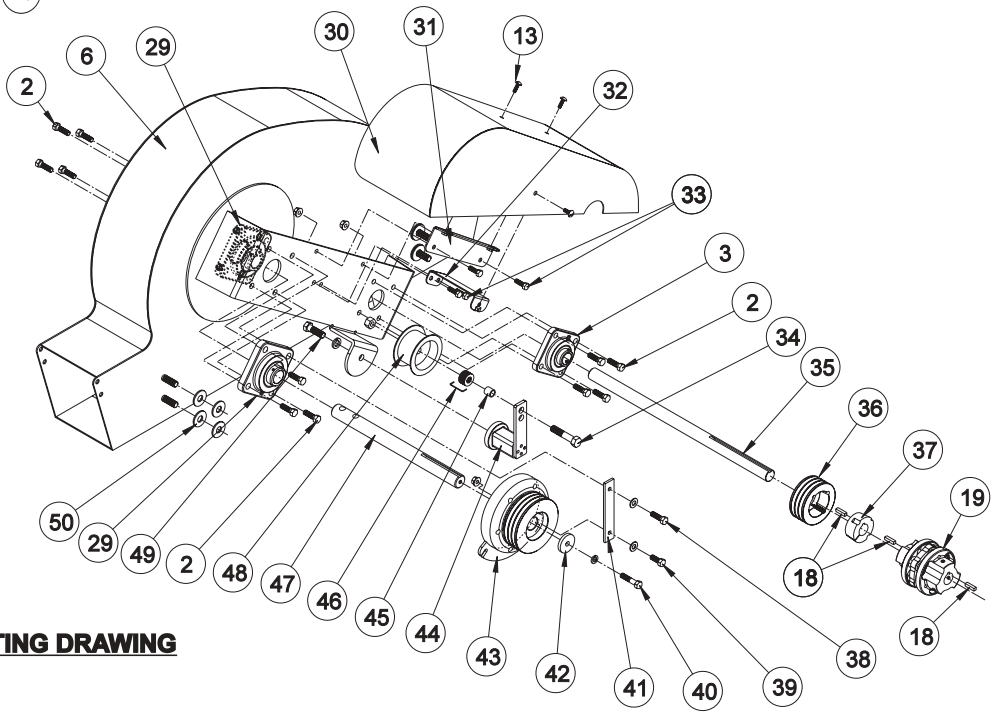


42-700 LEAF & DEBRIS BLOWER - BELT GUARD DRAWING PARTS LIST

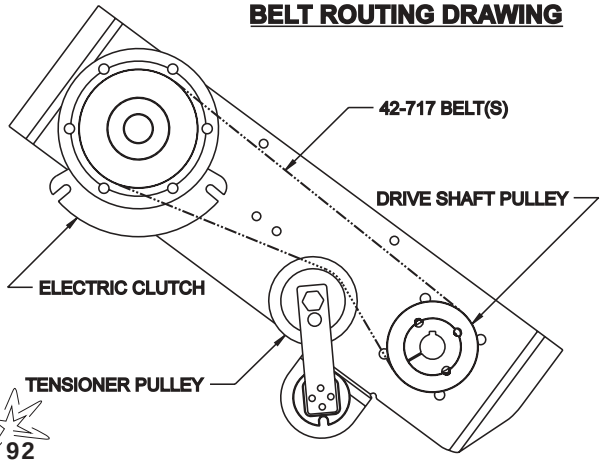
REF#	PART#	DESCRIPTION	QUANTITY
1	HB-38-16-125	Bolt, 3/8 -16 x 1¼	11
	HNFL-38-16	Flange Whiz-Lock Nut, 3/8-16	11
2	42-706	Housing	1
3	78-223	Mounted Bearing (1 1/8 Bore)	2
4	42-715	Belt Guard	1
	8803-32	Black Trim, 32"	1
	16-088	Decal, *Moving Parts / Hot*	1
5	42-712	Upper Guard Bracket	1
	78-274	Cage Nut	2
6	HSTP-14-20-075	Phillips Head Machine Screw, ¼ - 20 x ¾	3
7	42-713	Lower Guard Bracket	1
	78-274	Cage Nut	1
8	HB-516-18-100	Bolt, 5/16 -18 x 1	4
	HNFL-516-18	Flange Whiz-Lock Nut, 5/16 -18	4
9	78-222	Mounted Bearing (1" Bore)	1
10	HB-12-13-250	Bolt, ½ - 13 x 2½ (part of 78-224)	1
	HNCL-12-13	Center Lock Nut, ½ - 13 (part of 78-224)	1
11	42-708	Drive Shaft	1
12	78-424	Pulley	1
13	78-429	Hub	1
14	42-719	Coupling	1
15	HKSQ-14-100	Machine Key, ¼ x ¼ x 1	3
16	HB-38-16-125	Bolt, 3/8 -16 x 1¼	1
	HW-38	Flat Washer, 3/8	1
	HNFL-38-16	Flange Whiz-Lock Nut, 3/8-16	1
17	HB-38-16-100	Bolt, 3/8 -16 x 1	1
	HW-38	Flat Washer, 3/8	1
	HNFL-38-16	Flange Whiz-Lock Nut, 3/8-16	1
18	HB-38-16-175	Bolt, 3/8 -16 x 1¾	1
	HWL-38	Lock Washer, 3/8	1
19	76-340	Clutch Strap	1
20	78-370	Washer	1
21	78-368	Electric Clutch	1
22	78-224	Tensioner	1
23	78-275	Spacer (part of 78-224)	1
24	HMB-12-14	Machine Bushing, ½ - 14ga (use as needed)	10
25	78-336	Shaft	1
26	16-013	Idler Pulley	1
27	HBM-12-1.75-40-G8	Metric Bolt, M12-1.75 x 40 Grade 8	1
	HWLM-12	Metric Lock Washer, M12	1
28	HW-12	Flat Washer, ½ (use as needed)	8
	Not Illustrated:		
	42-717	Belt	3

42-700 LEAF & DEBRIS BLOWER INSTALLATION





BELT ROUTING DRAWING



*Note: To install the **Leaf & Debris Blower**, the rake lift must be removed prior to installation. Install on a firm and level surface to achieve the best results.*

1. Start by removing the Speed Boss Arm from the pump. Next remove the Park Brake Bracket from the Rake Lift. Now remove the Rake Lift from the machine. Reference the *Rear Axle Drawing* & the *Rake Lift Drawing* in your Super Star P&S Manual for illustrations.
2. Remove the current Belt Guard from the Pump Mount. Install one ¼ x ¼ x 1 Machine Key (Ref # 18) onto the Engine shaft. Slide one half of the Coupler (Ref # 19) tight to the pulley on the Engine shaft. Secure set screws using *Loctite® #262* and tighten. Reference the *Pump and Engine Drawing* in your Super Star P&S Manual for additional illustration. Replace the current belt guard with the Belt Guard (Ref # 17) that was included in the kit.
3. Remove the Belt Guard (Ref # 30) from the blower. This is held on with three Phillips Head Machine Screws (Ref # 13).
4. Install ¼ x ¼ x 1 Machine Key (Ref # 18) onto the Drive Shaft (Ref # 35). If not already done, connect the rubber element of the coupler to the second half of the Coupler (Ref # 19) using the three Socket Head Cap Screws. Now slide the Coupler onto the Drive Shaft.
5. Block up the blower. Adjust Blower Stands (Ref #'s 7&16) so the height of the Drive Shaft (Ref # 35) is equal to the height of the Engine shaft and the base of the Blower Housing is level. Align the Drive Shaft with the Engine shaft and connect the Coupler (Ref # 19) using the three Socket Head Cap Screws. Check the Angular and Parallel Alignment (see Alignment Methods below). The Coupler alignment can be adjusted by using the ½" Flat Washers (Ref # 50) to shim the Blower Mount Brackets and by adjusting them vertically where they mount to the Mainframe. Secure set screws using *Loctite® #262* and tighten.

Note: The maximum angular misalignment is 3° and the maximum parallel misalignment is .04". Exceeding these measurements will void warranty.

6. Bolt Blower Mount Brackets to the Mainframe using the ½ - 13 x 1½ Bolts and ½ - 13 Whiz Lock Nuts from the Rake Lift.
7. After Coupler (Ref # 19) alignment is completed mount the Cylinder Stop (Ref # 13) along side the Rake Lift Hydraulic Cylinder and secure using the ½ x 3 Clevis Pin (Ref # 14) and one $^1/_8$" Bridge Pin (Ref # 15) as illustrated. Secure the free end of the Hydraulic Cylinder and the Cylinder Stop to the Blower Mount Bracket (Ref # 8) using the ¾ x 2½ Clevis Pin (Ref # 11) and the other $^1/_8$" Bridge Pin.
8. To install the Wire Harness start by drilling a ½" hole in the control panel area on the left hand side of the machine. Position this hole between the 2WD/3WD switch hole and the "**MADE IN THE USA**" logo. Connect wires to toggle switch and mount in hole. Install Switch Boot over switch. Plug wire harness into Electric Clutch (Ref # 43). Connect black wire (-) to engine block and red wire (+) to the switch. Connect one end of the single red wire to the switch and connect the other end to the 30 Amp circuit breaker. See wiring diagram for illustration.
9. Install Muffler Extension (Ref # 9) onto the muffler pipe using the Muffler Clamp (Ref # 10).
10. Install the Park Brake Bracket (Ref #29) by bolting onto the Blower Mount Bracket (Ref # 8) using the $^3/_8$-16 x 1¼ Bolts (Ref # 2). Secure with $^3/_8$ - 16 Whiz Lock Nuts. Slide Blower Stands (Ref #'s 7&16) up for transport and secure in place. This must be done to prevent damage to the machine components.
11. Check all fasteners for proper installation, tighten any loose connections. All guards **must be in place** and **properly fastened** before operation. The Cylinder Stop (Ref # 13) must be installed.
12. The engine must be running at full throttle to prevent stalling the engine when engaging the clutch.
13. The Belt Tensioner must be maintained at the 25° mark for optimum performance.

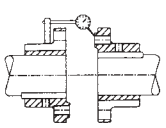


Figure 1.

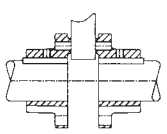


Figure 2.

A. Angular Alignment.
Check by mounting indicator on the body of one hub and placing the pointer on the raised pad face of the other hub. (See Figure 1.) Adjust machines until the best poosible alignment is obtained. As an alternate method, insert a feeler gage between the hubs at 4 points approximately 90° apart and adjust the machines. (See Figure 2.) When checking the angular alignment, both hubs may need to be rotated simutaniously.

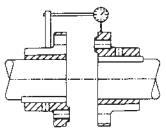


Figure 3.

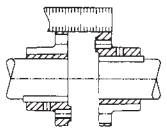
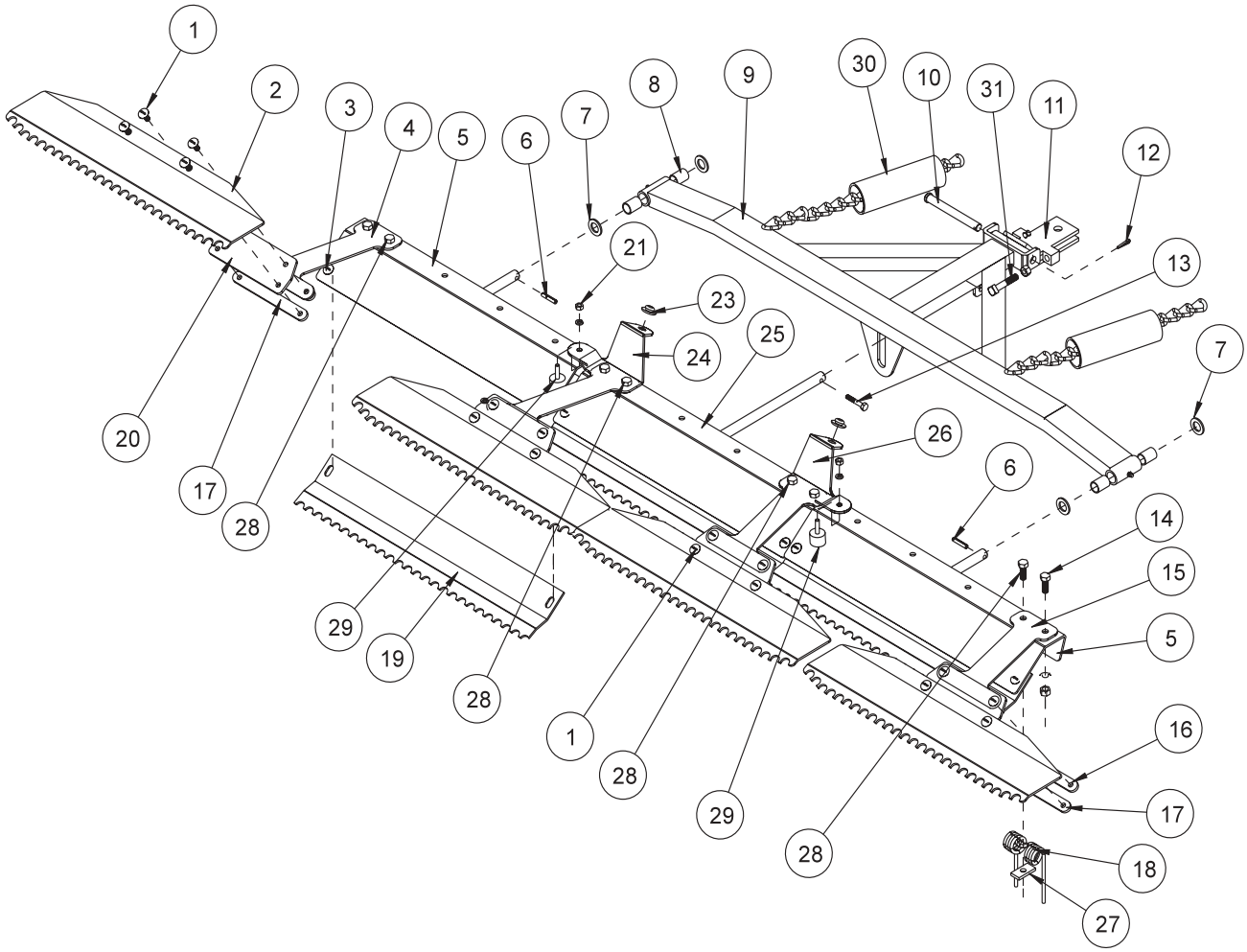


Figure 4.

B. Parallel Alignment.
Mount the indicator on the body of one hub and place the pointer on the flange of the other hub. (See Figure 3.) Adjust machines until the indicator reading is the same at 4 points approximately 90° apart. As an alternate alternate method, place a straight edge across one hub flange and adjust the machines until the straight edge rests squarely on the other hub flange. (See Figure 4.) This should be done at 90° intervals around the hub.

Securely tighten foundation bolts and recheck the alignment. Adjust the machines again, if necessary.

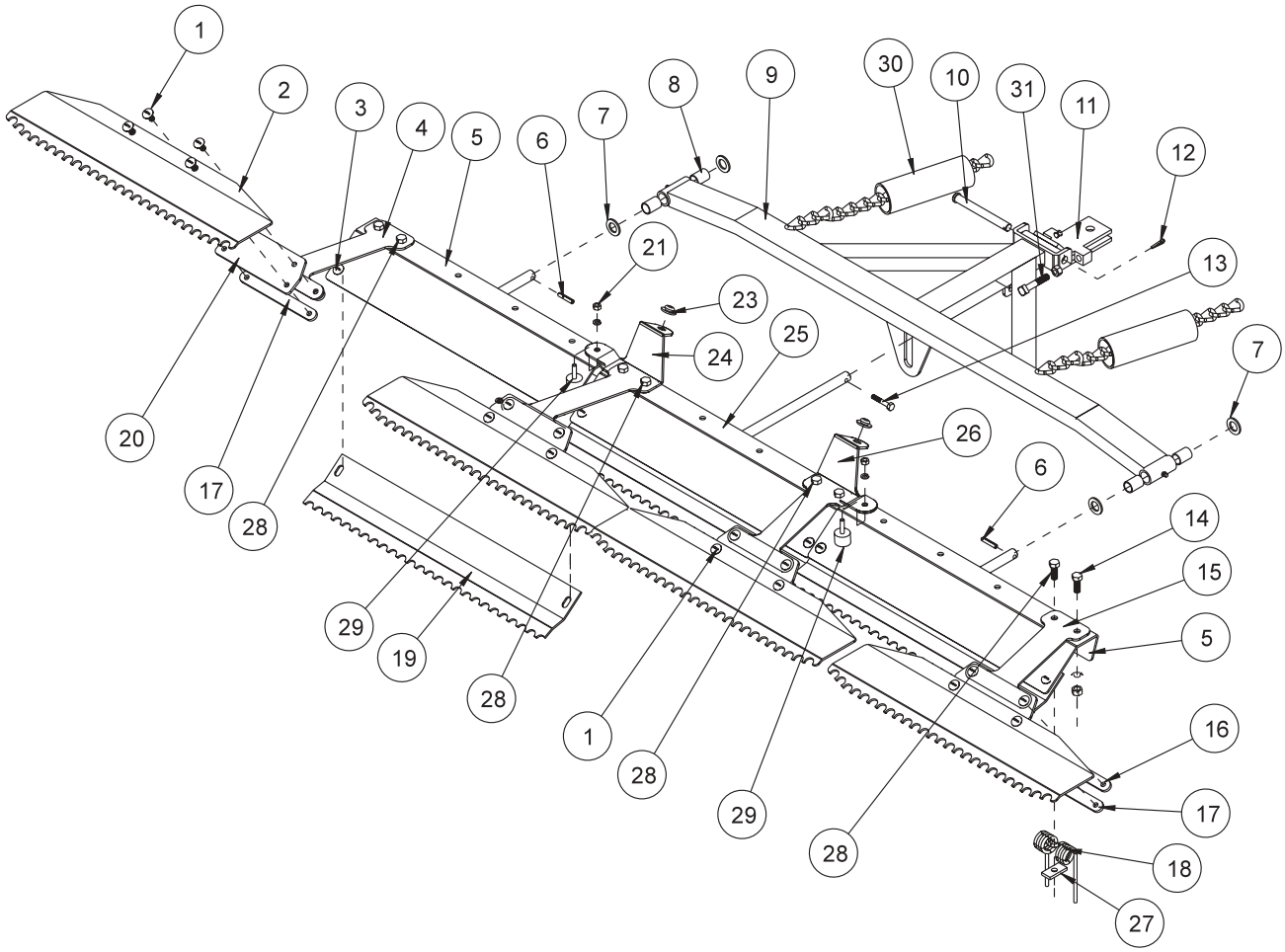
42-026 84"(213CM) STAINLESS STEEL TOURNAMENT RAKE DRAWING



42-026 84"(213CM) STAINLESS STEEL TOURNAMENT RAKE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HSTS-516-18-100	Stainless Truss Head Screw 5/16 - 18 x 1	16
	HWL-516	Lockwasher 5/16	16
	HN-516-18	Nut 5/16 - 18	16
2	42-104	Finishing Blades	4
3	HSTS-516-18-100	Stainless Truss Head Screw 5/16 - 18 x 1	6
	HW-516	Washer 5/16	6
	HWL-516	Lockwasher 5/16	6
	HN-516-18	Nut 5/16 - 18	6
4	42-111	Left Outside Mount	1
5	42-102	Outside Rake	2
6	HRP-14-100	Roll Pin 1/4 x 1	2
7	HMB-58-14	Machine Bushing 5/8 x 14GA	4
8	20-018	Oilite Bushing (comes with drawbar)	4
9	42-100	Draw Bar	1
	25-338	Decal, Speed Boss	1
10	HCP-12-450	Clevis Pin 1/2 x 4 1/2	1
11	13-647	Hitch	1
	HCP-12-150	Clevis Pin 1/2 x 1 1/2	1
	HHP-18	Bridge Pin 1/8	1
12	HP-18-100	Cotter Pin 1/8 x 1	1
13	HB-14-20-175	Bolt 1/4 - 20 x 1 3/4	1
	HNTL-14-20	Lock Nut 1/4 - 20	1
14	HSTPS-516-18-125	Stainless Steel Phillips Truss Head Screw 5/16 - 18 x 1 1/4	4
	HWL-516	Lockwasher 5/16	4
	HN-516 -18	Nut 5/16 - 18	4
15	42-109	Right Outside Mount	1
16	42-105	Top Strap	4
17	42-106	Bottom Strap	4
18	42-122	Rake Spring	12
19	42-103	Groomer Blades	3
20	42-107	Matting	4
21	HNC-14-20	Cap Nut 1/4 - 20	2
	HWL-14	Lockwasher 1/4	2
23	42-116	Rubber insert	2
24	42-110	Left Inside Mount	1
25	42-101	Center Rake	1
26	42-108	Right Inside Mount	1
27	42-177	Spring Holder	12
28	HSTPS-516-18-125	Stainless Steel Phillips Truss Head Screw 5/16 - 18 x 1 1/4	12
	HWL-516	Lockwasher 5/16	12
	HN-516 - 18	Nut 5/16 - 18	12
29	15-013	Rubber Bumper	2
30	8892-6	Hose Wrap 1/4"	2
31	HSSQ-38-16-200	Square Head Set Screw 3/8 - 16 x 2 (comes with 13-647)	2
	HN-38-16	Nut 3/8 - 16 (comes with 13-647)	2

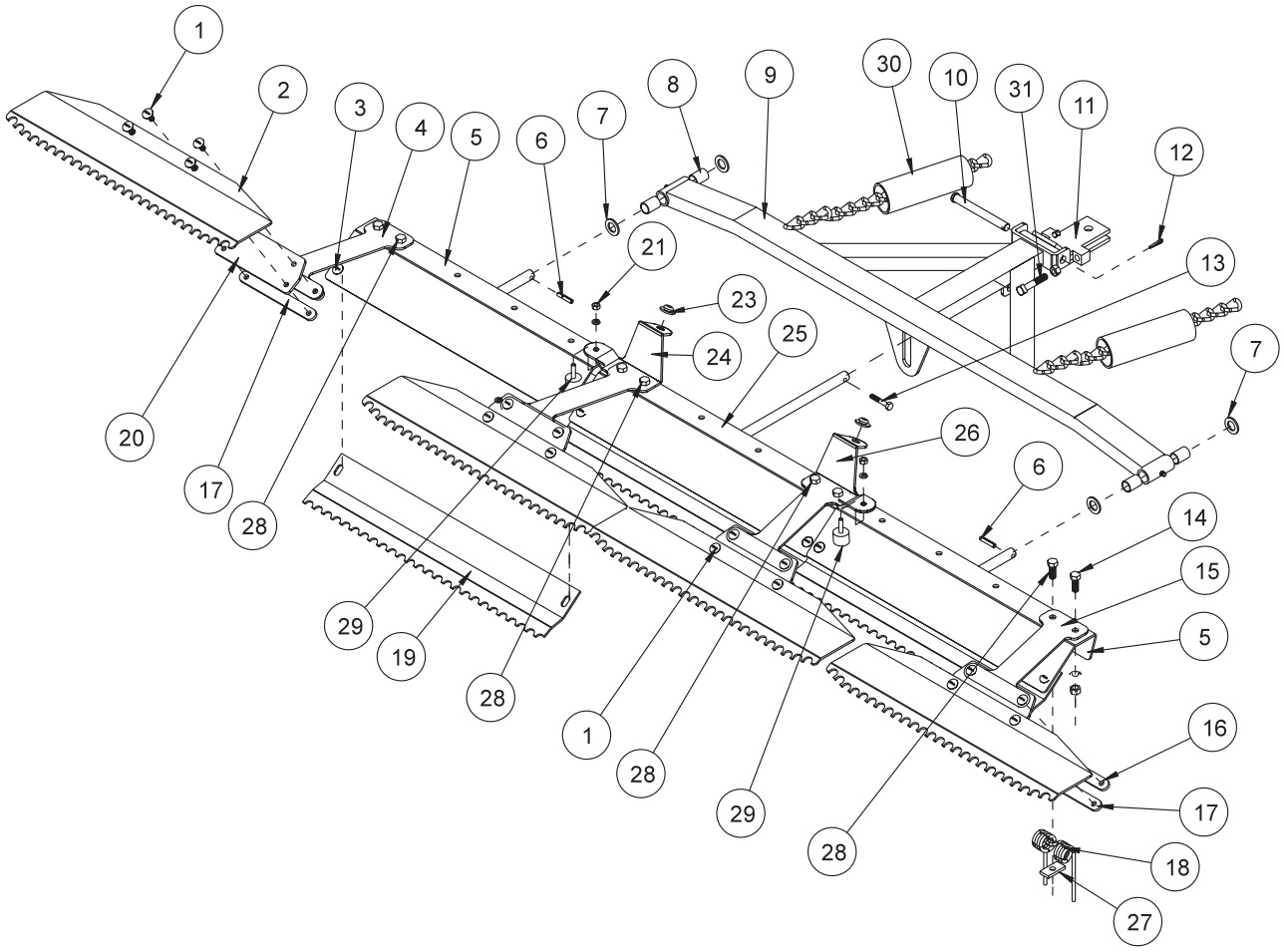
42-026 84"(213CM) STAINLESS STEEL TOURNAMENT RAKE DRAWING



1. Attach drawbar (Ref 9) to hitch (Ref 11) using clevis pin (Ref 10) and cotter pin (Ref 12).
2. Attach rubber bumper (Ref 29) using cap nut and lock washer (Ref 21). Attach the rubber inserts (Ref 23) to the inside mounts (Ref 24 and 26).
3. Attach the left outside mount (Ref 4), the left inside mount (Ref 24), the outside trowel mount (Ref 15), and the inside trowel mount (Ref 26) to the outside and center rakes (Ref 5 and 25) as shown. Use the $1^{1}/_{4}$" stainless steel truss head screws (Ref 14) on the outside hole of each rake.
4. Use the spring holder (Ref 27) and the $1^{1}/_{4}$" stainless steel truss head screws (Ref 28) to attach rake springs (Ref 18) to the rakes.
5. Slide a machine bushing onto outside rake frames then slide the outside rake frames (Ref 5) into the tubing on the end of the drawbar. Hold in place with another machine bushing and a roll pin (Ref 6).
6. Attach center rake (Ref 25) to draw bar (Ref 9) as shown, using the $^{1}/_{4}$ - 20 - $1^{3}/_{4}$ bolt and lock nut (Ref 13) with the shaft of the center rake between the tabs on the bottom of the drawbar.
7. Attach the matting (Ref 20) and the top strap (Ref 16) to the inside and outside mounts using stainless steel truss head screw $^{5}/_{16}$ - 18 x 1 (Ref 1). Attach four finishing blades (Ref 2) to the matting on the inside and outside mounts with the stainless steel truss head screw $^{5}/_{16}$ - 18 x 1 (Ref 1) going through the finishing blade, matting, and bottom strap (Ref 17).
8. Place the three groomer blades (Ref 19) under the three rake assemblies as shown, using (Ref 3).
9. Attach the rake hitch (Ref 11) to the trap rake hitch.
10. The end links of chain on the drawbar are to be hooked to the hooks of the trap rake lift.
11. With the rake on the ground pull the rake to the right side until it is 2-3 inches from the tire.
12. Using the adjustment screw (Ref 31) on the right side of hitch, adjust the screw until it hits the trap rake hitch, located on rear axle. Lock nut so adjustment will not change.
13. Repeat steps 8 and 9 on left side.
14. Turn machine on and test for operation of rake assembly by raising and lowering the rake assembly. Also with rake down, turn sharp corners to check that rake does not touch wheels.

NOTE: Test rake in sand to assure tire tracks are covered by the rake when turning sharp corners in either direction. If there are tire tracks, readjust using the adjusting screws on the hitch, so the rake comes closer to the tire.

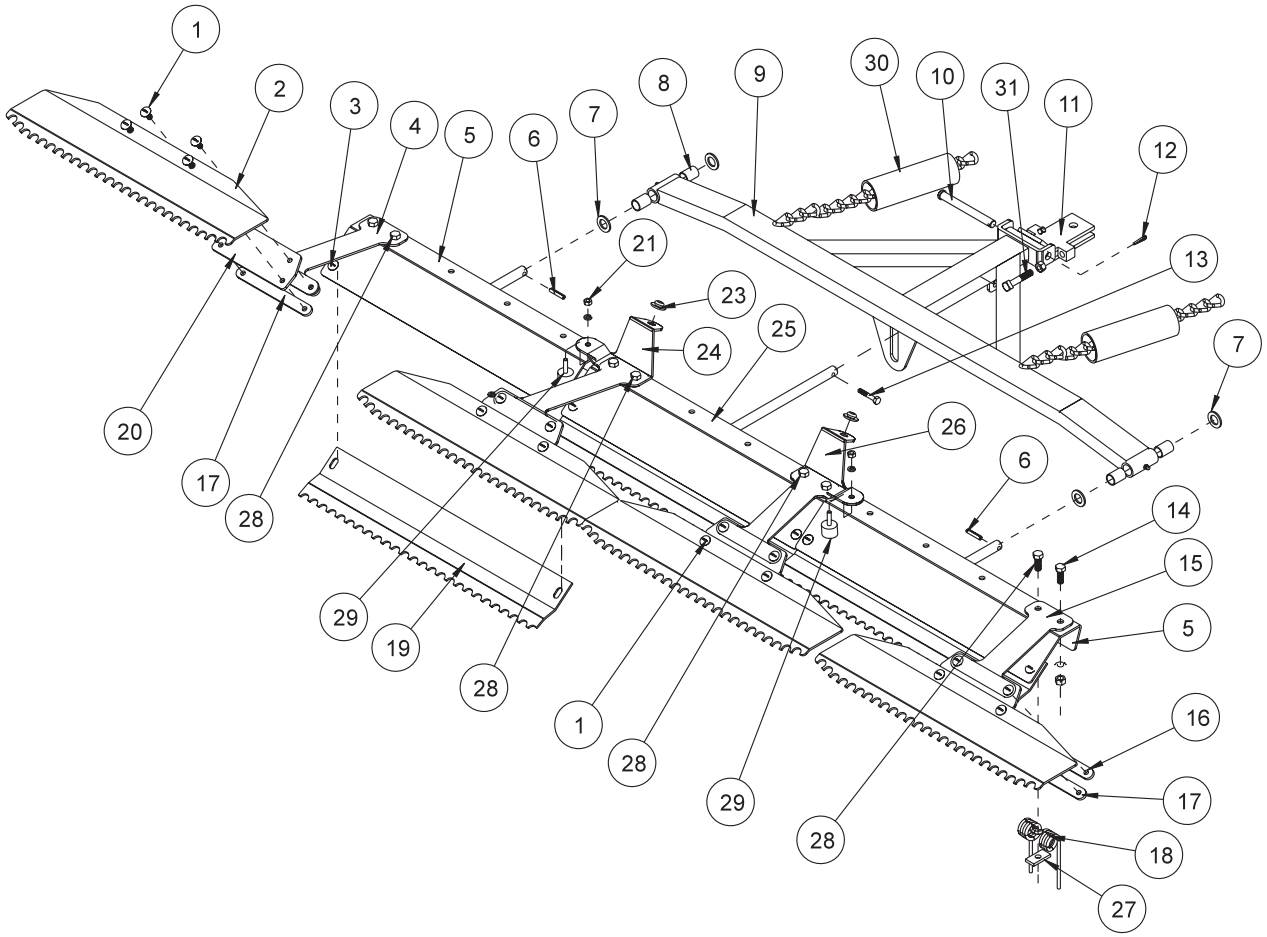
42-128 72" (183 CM) STAINLESS STEEL TOURNAMENT RAKE DRAWING



42-128 72" (183 CM) STAINLESS STEEL TOURNAMENT RAKE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HSTS-516-18-100	Stainless Steel Truss Head Screw 5/16 - 18 x 1	16
	HWL-516	Lock Washer 5/16	16
	HN-516-18	Nut 5/16 - 18	16
2	42-137	Finishing Blades	4
3	HSTS-516-18-100	Stainless Steel Truss Head Screw 5/16 - 18 x 1	6
	HW-516	Washer 5/16	6
	HWL-516	Lock Washer 5/16	6
	HN-516-18	Nut 5/16 - 18	6
4	42-111	Left Outside Mount	1
5	42-140	Outside Rake	2
6	HRP-14-100	Roll Pin 1/4 x 1	2
7	HMB-58-14	Machine Bushing 5/8 x 14GA	4
8	20-018	Oilite Bushing (comes with 42-141)	4
9	42-141	Draw Bar	1
10	HCP-12-450	Clevis Pin 1/2 x 4 1/2	1
11	13-647	Hitch	1
	HCP-12-150	Clevis Pin 1/2 x 1 1/2	1
	HHP-18	Bridge Pin 1/8	1
12	HP-18-100	Cotter Pin 1/8 x 1	1
13	HB-14-20-175	Bolt 1/4 - 20 x 1 3/4	1
	HNTL-14-20	Lock Nut 1/4 - 20	1
14	HSTPS-516-18-125	Stainless Steel Phillips Truss Head Screw 5/16 - 18 x 1 1/4	4
	HWL-516	Lock Washer 5/16	4
	HN-516-18	Nut 5/16 - 18	4
15	42-109	Outside Trowel Mount	1
16	42-105	Top Strap	4
17	42-106	Bottom Strap	4
18	42-122	Rake Spring	12
19	42-138	Groomer Blades	3
20	42-107	Matting	4
21	HNC-14-20	Cap Nut 1/4 - 20	2
	HWL-14	Lock Washer 1/4	2
23	42-116	Rubber Insert	2
24	42-110	Left Inside Mount	1
25	42-139	Center Rake	1
26	42-108	Inside Trowel Mount	1
27	42-177	Spring Holder	12
28	HSTPS-516-18-125	Stainless Steel Phillips Truss Head Screw 5/16 - 18 x 1 1/4	12
	HWL-516	Lock Washer 5/16	12
	HN-516-18	Nut 5/16 - 18	12
29	15-013	Rubber Bumper	2
30	8892-6	Hose Wrap	2
31	HSSQ-38-16-200	Square Head Set Screw 3/8 - 16 x 2 (comes with 13-647)	2
	HN-38-16	Nut 3/8 - 16 (comes with 13-647)	2

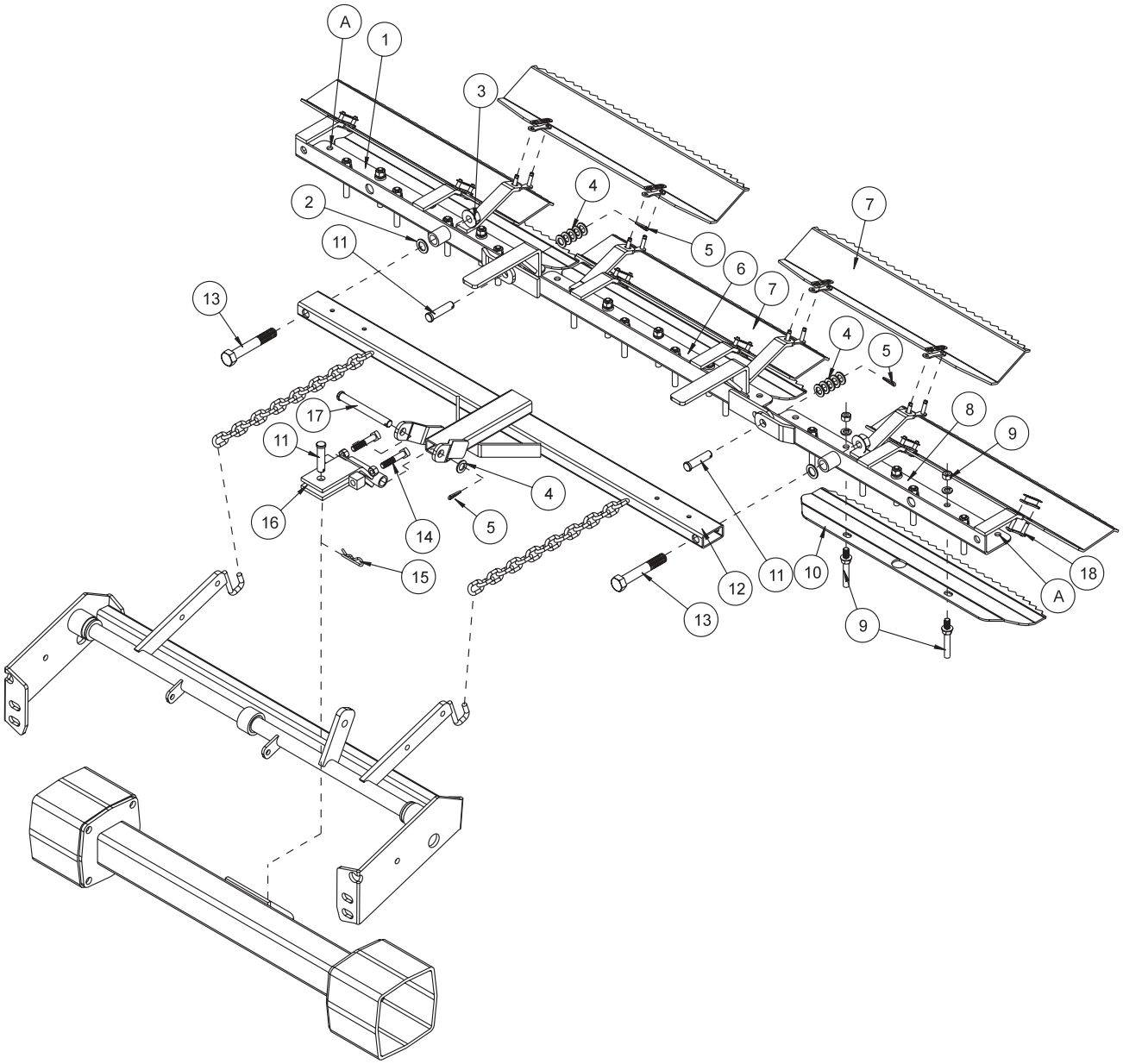
42-128 72" (183 CM) STAINLESS STEEL TOURNAMENT RAKE DRAWING



1. Attach drawbar (Ref 9) to hitch (Ref 11) using clevis pin (Ref 10) and cotter pin (Ref 12).
2. Attach rubber bumper (Ref 29) using cap nut and lock washer (Ref 21). Attach the rubber inserts (Ref 23) to the inside mounts (Ref 24 and 26).
3. Attach the left outside mount (Ref 4), the left inside mount (Ref 24), the outside trowel mount (Ref 15), and the inside trowel mount (Ref 26) to the outside and center rakes (Ref 5 and 25) as shown. Use the $1^{1}/_{4}$" stainless steel truss head screws (Ref 14) on the outside hole of each rake.
4. Use the spring holder (Ref 27) and the $1^{1}/_{4}$" stainless steel truss head screws (Ref 28) to attach rake springs (Ref 18) to the rakes.
5. Slide a machine bushing onto outside rake frames then slide the outside rake frames (Ref 5) into the tubing on the end of the drawbar. Hold in place with another machine bushing and a roll pin (Ref 6).
6. Attach center rake (Ref 25) to draw bar (Ref 9) as shown, using the $^{1}/_{4}$ - 20 - $1^{3}/_{4}$ bolt and lock nut (Ref 13) with the shaft of the center rake between the tabs on the bottom of the drawbar.
7. Attach the matting (Ref 20) and the top strap (Ref 16) to the inside and outside mounts using stainless steel truss head screw $^{5}/_{16}$ - 18 x 1 (Ref 1). Attach four finishing blades (Ref 2) to the matting on the inside and outside mounts with the stainless steel truss head screw $^{5}/_{16}$ - 18 x 1 (Ref 1) going through the finishing blade, matting, and bottom strap (Ref 17).
8. Place the three groomer blades (Ref 19) under the three rake assemblies as shown, using (Ref 3).
9. Attach the rake hitch (Ref 11) to the trap rake hitch.
10. The end links of chain on the drawbar are to be hooked to the hooks of the trap rake lift.
11. With the rake on the ground pull the rake to the right side until it is 2-3 inches from the tire.
12. Using the adjustment screw (Ref 31) on the right side of hitch, adjust the screw until it hits the trap rake hitch, located on rear axle. Lock nut so adjustment will not change.
13. Repeat steps 8 and 9 on left side.
14. Turn machine on and test for operation of rake assembly by raising and lowering the rake assembly. Also with rake down, turn sharp corners to check that rake does not touch wheels.

NOTE: Test rake in sand to assure tire tracks are covered by the rake when turning sharp corners in either direction. If there are tire tracks, readjust using the adjusting screws on the hitch, so the rake comes closer to the tire.

13-438 RAKE ASSEMBLY WITH FINISHING BLADES DRAWING



13-438 RAKE ASSEMBLY WITH FINISHING BLADES PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	13-441	Right Rake	1
2	HMB-58-14	Machine Bushing 5/8 x 14GA	2
3	HNCL-58-11	Lock Nut 5/8 - 11	2
4	HMB-12-14	Machine Bushing 1/2 x 14GA	11
5	HP-18-100	Cotter Pin 1/8 x 1	3
6	13-440	Center Rake	1
7	13-443	Finishing Blade	5
8	13-439	Left Rake	1
9*	19-106	Rake teeth	25
10	13-442	Groomer Blade	3
11	HCP-12-150	Clevis Pin 1/2 - 1 1/2	3
12	13-365	Drawbar	1
13	HB-58-11-400	Bolt 5/8 - 11 x 4	2
14	HSSQS-38-16-200	SS Square Head Set Screw 3/8 -16 x 2 (comes with 13-647)	2
	HN-38-16	Nut 3/8 - 16 (comes with 13-647)	2
15	HHP-18	Bridge Pin 1/8	1
16	13-647	Hitch (includes Ref 14)	1
17	HCP-12-450	Clevis Pin 1/2 - 4 1/2	1
18	13-417	Connector Link	10
*	13-445	Rake Teeth Kit (25 Studs and Hardware)	1

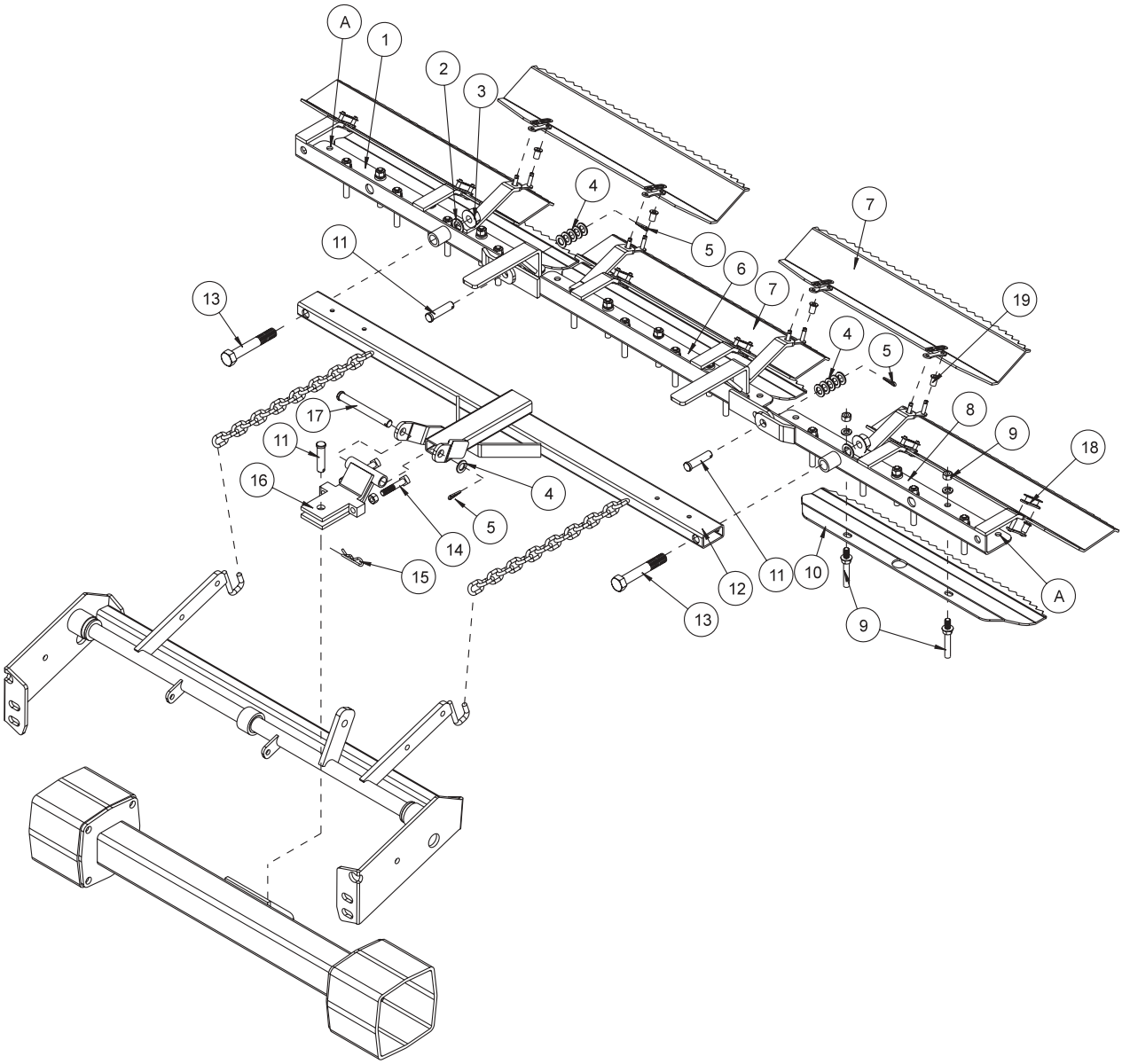
INSTALLATION INSTRUCTIONS

1. Attach drawbar (Ref 12) to hitch (Ref 16) using clevis pin, machine bushing and cotter pin (Ref 17, 4 and 5).
2. Bolt rake teeth (Ref 9) to frames, keeping all the same length. Leave the two outside holes on right and left rake open (Ref A).
3. Lay out rake frames (Ref 1,6 and 8). Connect them using clevis pin, machine bushing and cotter pin (Ref 11, 4 and 5).
4. Attach drawbar to left and right frames using bolt, machine bushing, and nut (Ref 13, 2 and 3).
5. Attach five finishing blades (Ref 7) to the tabs of the rake frames using master link (Ref 18). Blades may be mounted with saw tooth up or down, depending on the desired finish of the sand trap.
6. Attach the rake hitch (Ref 16) to trap rake hitch on the rear axle using a clevis pin and bridge pin (Ref 11 and 15).
7. The end links of chain on the drawbar are to be hooked to the hooks of the trap rake lift.
8. With the rake on the ground pull the rake to the right side until it is 2-3 inches from the tire.
9. Using the adjustment screw (Ref 14) on the right, adjust the screw until it hits the trap rake hitch, located on rear axle. Lock jam nut so adjustment will not change.
10. Repeat steps 8 and 9 on left side.
11. Turn machine on and test for operation of rake assembly by raising and lowering the rake assembly. Also with rake down, turn sharp corners to check that rake does not touch wheels.
12. **NOTE:** Test rake in sand to assure tire tracks are covered by the rake when turning sharp corners in either direction. If there are tire tracks, readjust using the adjusting screws on the hitch, so the rake comes closer to the tire.

GROOMER BLADES - GOLF COURSE USE ONLY.

1. Place the three groomer blades (Ref 10) under the three rake assemblies (Ref 1, 6 and 8) .
2. Center blades below rear most row of rake teeth. The blade is designed to miss the outside two “teeth’ and fit around the center ‘tooth’.
3. Remove the two ‘teeth’ that line up with slots of each groomer blade. Move blade up and into position and reattach ‘teeth’. Blade thickness should be accounted for by shortening the ‘teeth’ an equal length.

13-606 RAKE ASSEMBLY WITH LEXAN BLADES DRAWING



13-606 RAKE ASSEMBLY WITH LEXAN BLADES PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	13-441	Right Rake	1
2	HMB-58-14	Machine Bushing 5/8 x 14GA	2
3	HNCL-58-11	Lock Nut 5/8 - 11	2
4	HMB-12-14	Machine Bushing 1/2 x 14GA	11
5	HP-18-100	Cotter Pin 1/8 x 1	3
6	13-440	Center Rake	1
7	13-605	Lexan Blade (with weight & hardware)	5
8	13-439	Left Rake	1
9*	19-106	Rake teeth	25
10	13-442	Groomer Blade	3
11	HCP-12-150	Clevis Pin 1/2 - 1 1/2	3
12	13-365	Drawbar	1
13	HB-58-11-400	Bolt 5/8 - 11 x 4	2
14	HSSQS-38-16-200	SS Square Head Set Screw 3/8 -16 x 2 (comes with 13-647)	2
	HN-38-16	Nut 3/8 - 16 (comes with 13-647)	2
15	HHP-18	Bridge Pin 1/8	1
16	13-647	Hitch (includes Ref 14)	1
17	HCP-12-450	Clevis Pin 1/2 - 4 1/2	1
18	13-417	Connector Link	10
19	18-272	Nylon Bushing	10
*	13-445	Rake Teeth Kit (25 Studs and Hardware)	1

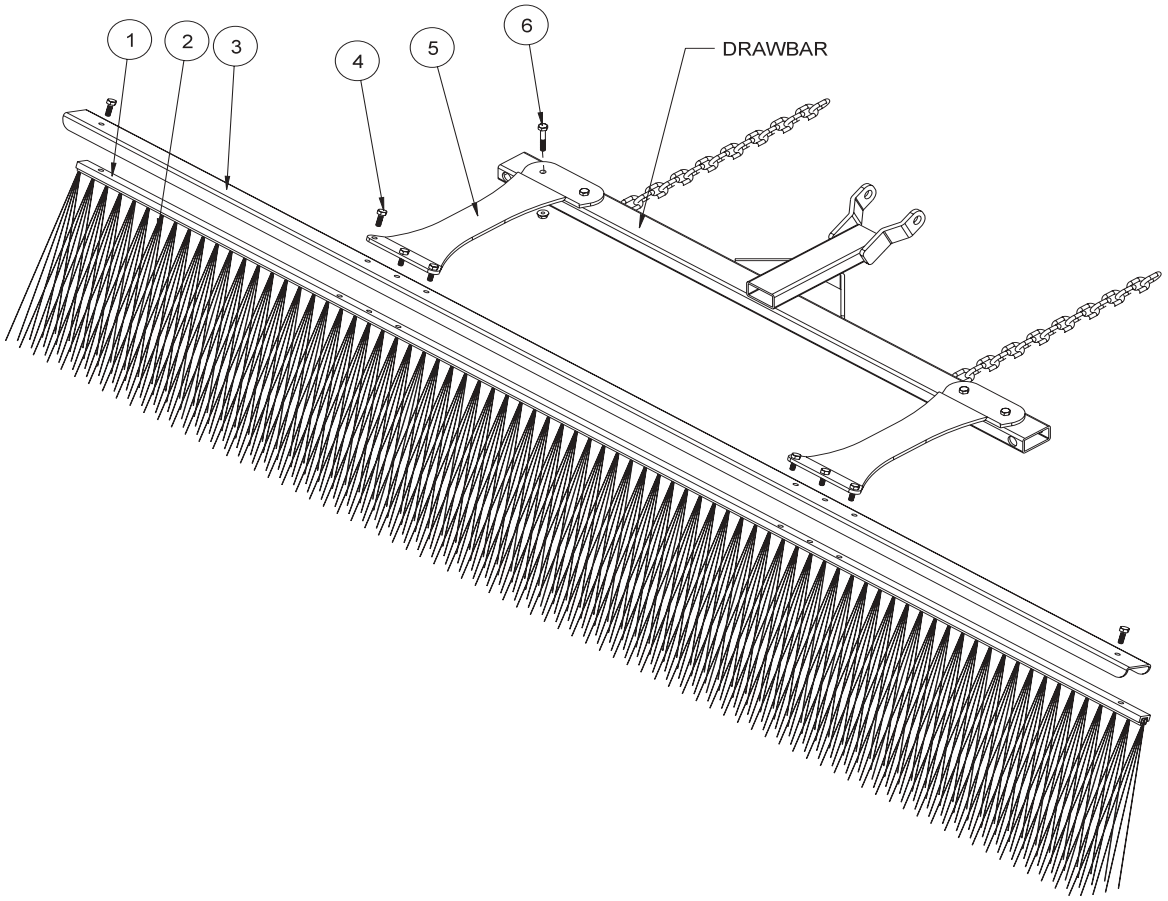
INSTALLATION INSTRUCTIONS

1. Attach drawbar (Ref 12) to hitch (Ref 16) using clevis pin, machine bushing and cotter pin (Ref 17, 4 and 5).
2. Bolt rake teeth (Ref 9) to frames, keeping all the same length. Leave the two outside holes on right and left rake open (Ref A).
3. Lay out rake frames (Ref 1,6 and 8). Connect them using clevis pin, machine bushing and cotter pin (Ref 11, 4 and 5).
4. Attach drawbar to left and right frames using bolt, machine bushing, and nut (Ref 13, 2 and 3).
5. Attach five lexan blades (Ref 7) to the tabs of the rake frames using master link (Ref 18) and nylon bushings (Ref 19). Blades may be mounted with saw tooth up or down, depending on the desired finish of the sand trap.
6. Attach the rake hitch (Ref 16) to trap rake hitch on the rear axle using a clevis pin and bridge pin (Ref 11 and 15).
7. The end links of chain on the drawbar are to be hooked to the hooks of the trap rake lift.
8. With the rake on the ground pull the rake to the right side until it is 2-3 inches from the tire.
9. Using the adjustment screw (Ref 14) on the right, adjust the screw until it hits the trap rake hitch, located on rear axle. Lock jam nut so adjustment will not change.
10. Repeat steps 8 and 9 on left side.
11. Turn machine on and test for operation of rake assembly by raising and lowering the rake assembly. Also with rake down, turn sharp corners to check that rake does not touch wheels.
12. **NOTE:** Test rake in sand to assure tire tracks are covered by the rake when turning sharp corners in either direction. If there are tire tracks, readjust using the adjusting screws on the hitch, so the rake comes closer to the tire.

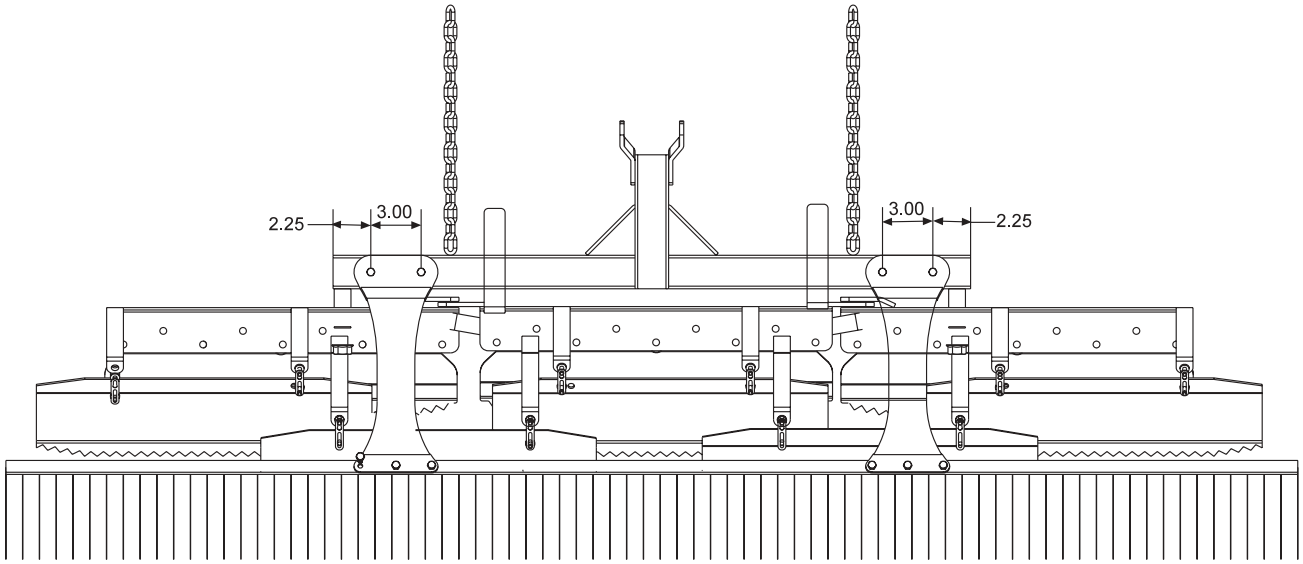
GROOMER BLADES - GOLF COURSE USE ONLY.

1. Place the three groomer blades (Ref 10) under the three rake assemblies (Ref 1, 6 and 8) .
2. Center blades below rear most row of rake teeth. The blade is designed to miss the outside two “teeth’ and fit around the center ‘tooth’.
3. Remove the two ‘teeth’ that line up with slots of each groomer blade. Move blade up and into position and reattach ‘teeth’. Blade thickness should be accounted for by shortening the ‘teeth’ an equal length.

13-684 SAND RAKE BRUSH KIT DRAWING



HOLE LOCATION



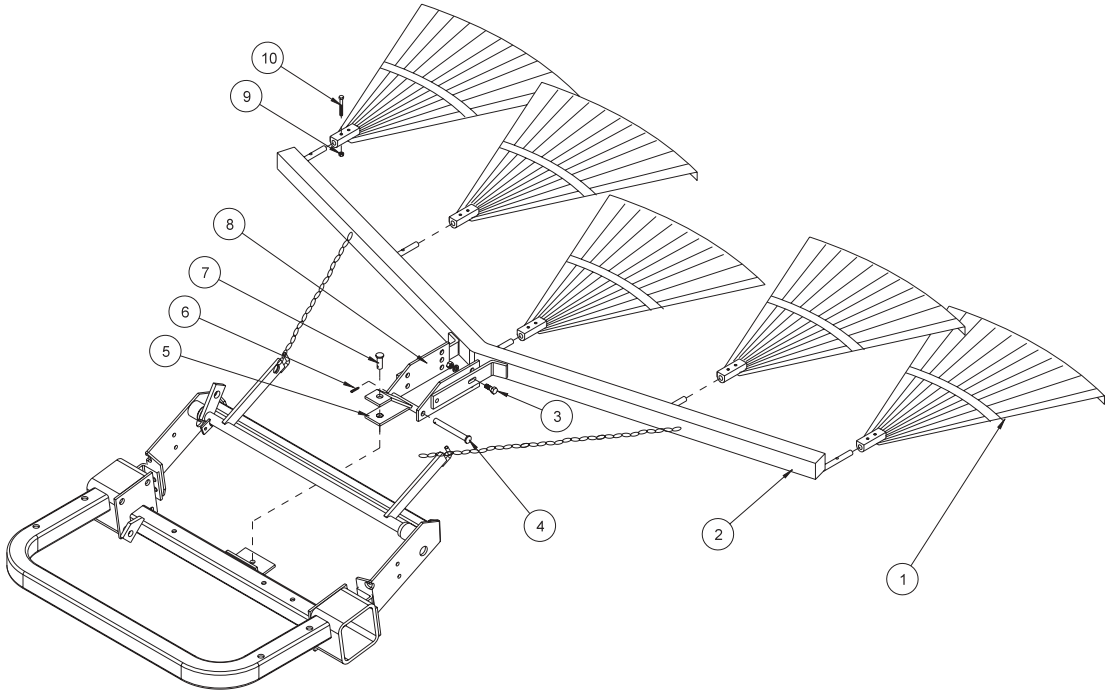
13-684 SAND RAKE BRUSH KIT PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	13-683	Brush Track	1
2	13-682	Brush 77 x 11	1
3	13-688	Brush Channel	1
4	HB-14-20-075	Bolt 1/4 - 20 x 3/4	6
	HNFL-14-20	Flange Whiz-Lock Nut 1/4 - 20	6
5	13-681	Mounting Brackets	2
6	HB-14-20-150	Bolt 1/4 - 20 x 1 1/2	4
	HNFL-14-20	Flange Whiz-Lock Nuts 1/4 - 20	4

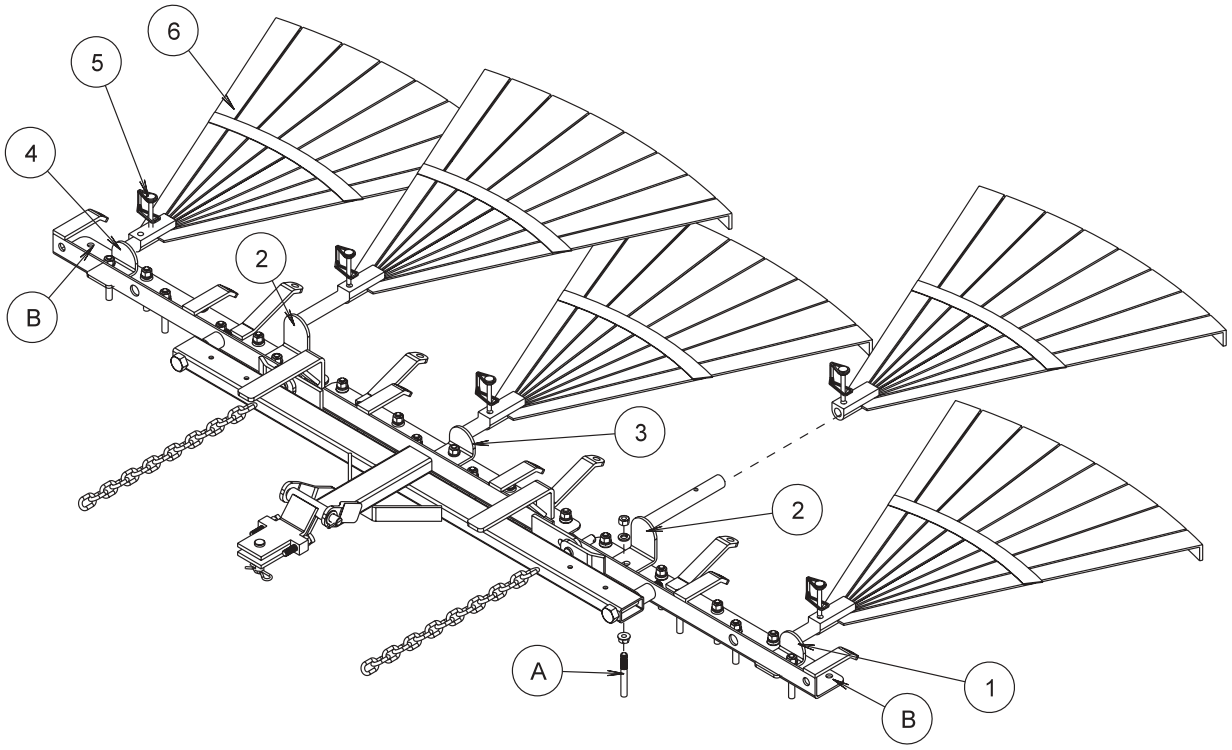
INSTALLATION INSTRUCTIONS

1. Place the brush (Ref 2) into the brush track (Ref 1). Place the brush channel (Ref 3) between the brush track and the mounting brackets. Now bolt the mounting brackets (Ref 5) to the brush track using the 3/4" bolts and flange whiz-lock nuts (Ref 3).
2. Two holes need to be drilled into the drawbar of the rake to install the brush. Drill two .281 holes 2 1/4" in from each end and 3" apart (see drawing).
3. Mount the brush assembly to the drawbar using four 3/4" bolts and flange whiz-lock nuts (Ref 5).

13-298 FAN RAKE ATTACHMENT DRAWING



13-319 FAN RAKE KIT



13-298 FAN RAKE ATTACHMENT PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	13-310	Rake	5
2	13-306	Frame	1
3	HB-38-16-100	Bolt 3/8 - 16 x 1	4
	HN-38-16	Nut 3/8 - 16	4
	HWL-38	Lockwasher 3/8	4
4	HCP-12-450	Clevis Pin 1/2 x 4 1/2	1
5	19-107	Drawbar	1
6	HP-18-100	Cotter Pin 1/8 x 1	1
7	HCP-12-150	Clevis Pin 1/2 x 1 1/2	1
	HHP-18	Bridge Pin 1/8	1
8	13-307	Hitch	2
9	HNCL-14-20	Center Lock Nut 1/4 - 20	5
10	HB-14-20-200	Bolt 1/4 - 20 x 2	5

INSTALLATION INSTRUCTIONS

1. Remove the complete rake assembly from the trap rake. Replace the clevis pin and bridge pin in the hitch for future use with the rake.
2. Assemble hitch (Ref 8) to frame (Ref 2) using hardware (Ref 3). Assemble drawbar (Ref 5) to the hitch using clevis pin (Ref 4) and cotter pin (Ref 6), as shown. The different holes in the hitch are for adjusting the angle of the rakes.
3. Assemble the five rakes (Ref 1) to the frame using the bolt and center lock nuts (Ref 9 and 10). Slide the fan rake assembly under the rear of the trap rake to the hitch. Attach the drawbar to the hitch using the clevis pin and the bridge pin (Ref 7).
4. Hook the chains from the frame to the hooks on the rake lift.

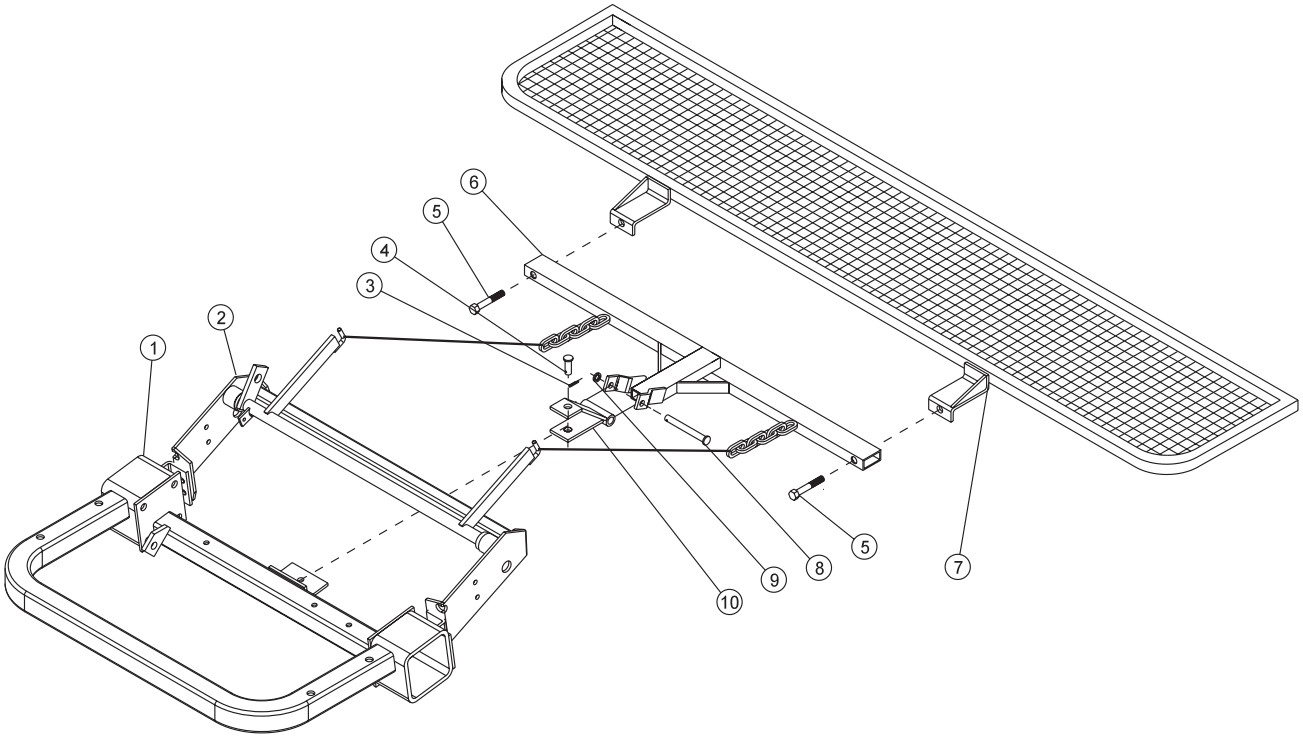
13-319 FAN RAKE KIT PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	13-326	Left Holder	1
2	13-329	Long Holder	2
3	13-327	Center Holder	1
4	13-328	Right Holder	1
5	29-541	Lock Pin	5
6	13-310	Rake	5

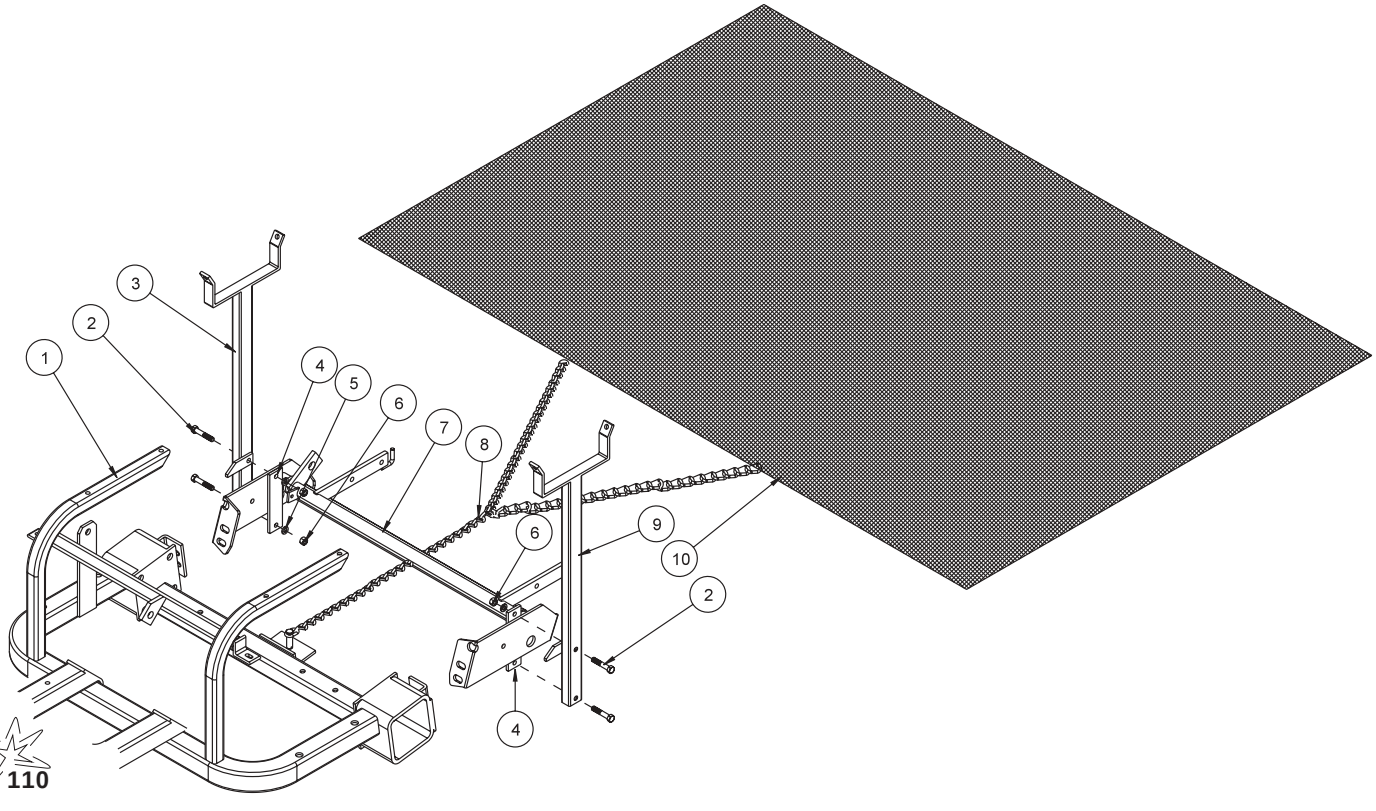
FAN RAKE KIT INSTRUCTIONS

1. Remove connector links that hold rake blades to rake frame if desired.
2. Remove groomer blades from rake frame that are held on with rake teeth studs (Ref A). Replace rake teeth studs, if desired.
3. Place left holder (Ref 1), angle side up, to the second rake tooth hole from the end and install rake tooth stud. The first rake tooth hole from each end (Ref B) have no rake teeth in them.
4. Remove the 8th rake tooth stud from the end of right and left rake frame and place long holders (Ref 2) on top, reinstall rake teeth studs.
5. Remove rake tooth in direct center of rake and install the center holder (Ref 3). Reinstall rake teeth studs.
6. Place right holder (Ref 4), angle side up, to the second rake tooth hole from the end and install rake tooth stud. The first rake tooth hole from each end (Ref B) have no rake teeth in them.
7. Slide fan rake (Ref 6) onto holders and pin with lock pin (Ref 5).

26-007 PROFESSIONAL INFIELD FINISHER DRAWING



42-185 DRAG MAT KIT DRAWING



26-007 PROFESSIONAL INFIELD FINISHER PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1		Rear Axle (part of main frame)	1
2	42-024	Rake Lift	1
3	HP-18-100	Cotter Pin 1/8 x 1	1
4	HCP-12-150	Clevis Pin 1/2 x 1 1/2	1
5	HB-58-11-300	Bolt 5/8 - 11 x 3	2
	HNCL-58-11	Center Lock Nut 5/8 - 11	2
6	13-365	Drawbar	1
7	26-045	Leveling Screen	1
8	HCP-12-450	Clevis Pin 1/2 x 4 1/2	1
9	HMB-12-14	Machine Bushing 1/2 x 14GA	1
10	19-107	Hitch	1
11	HHP-18	Bridge Pin 1/8	1

INSTALLATION INSTRUCTIONS

The Professional Field Finisher is used for smoothing and leveling fields to professional standards.

1. Attach leveling screen (Ref 7) to drawbar (Ref 6) using two bolts (Ref 5) and center lock nuts.
2. Attach hitch (Ref 10) to drawbar (Ref 6) using clevis pin (Ref 8), machine bushing (Ref 9) and a cotter pin (Ref 3).
3. Mount Professional Field Finisher to the hitch on the trap rake with a clevis pin (Ref 4) and bridge pin (Ref 11).
4. Hook chains from finisher to rake lift arms.
5. **NOTE:** When assembled properly, rake will angle down from front to back. If front of finisher is not higher than the back, damage will result to infield.

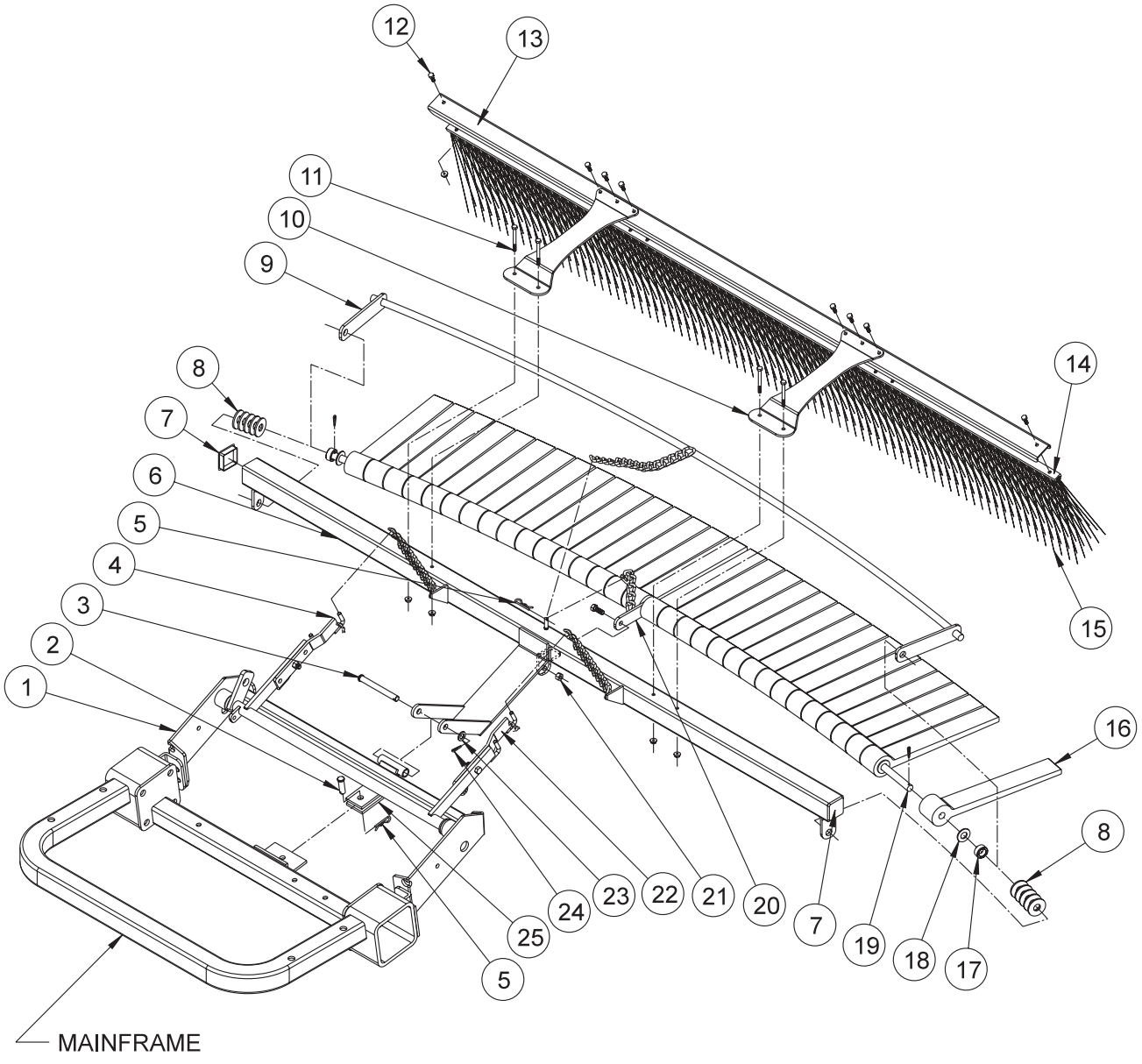
42-185 DRAG MAT KIT PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1		Main Frame	1
2	HB-38-16-225	Bolt 3/8 - 16 x 2 1/4	4
3	42-186	Right Mat Carrier	1
4	13-157	Strap	2
5	HWL-38	Lock Washer 3/8	4
6	HN-38-16	Nut 3/8 - 16	4
7	42-024	Rake Lift (part of machine)	1
8	19-605	Drag Mat Chain	1
	HHP-18	Bridge Pin 1/8	1
9	42-187	Left Mat Carrier	1
10	19-601	Steel Mat	1

INSTALLATION INSTRUCTIONS

1. Looking from the rear of the Super Star, mount the mat carrier posts (Ref 3 & 9) outside the rear corner of the rake lift with the straps (Ref 4) on the inside of the rake lift side plate. Bolt into place with 3/8 - 16 x 2 1/4 bolts, lockwasher and nuts.
2. To carry the Drag Mat, roll it up and place it in the brackets of the mat carriers.
3. To us the Drag Mat, unroll the mat flat and hook it up to the Super Star hitch with the clevis pin in the chain and the bridge pin provided.

43-002 FLEX ACTION FIELD FINISHER WITH BRUSH DRAWING

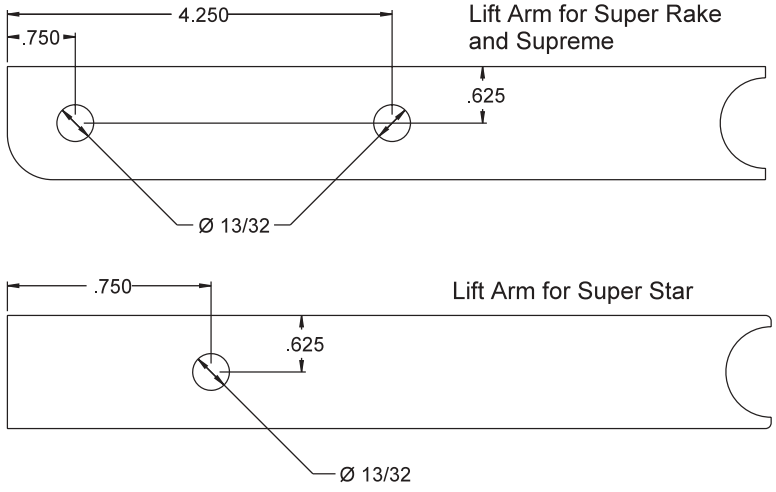


43-002 FLEX ACTION FIELD FINISHER WITH BRUSH PARTS LIST

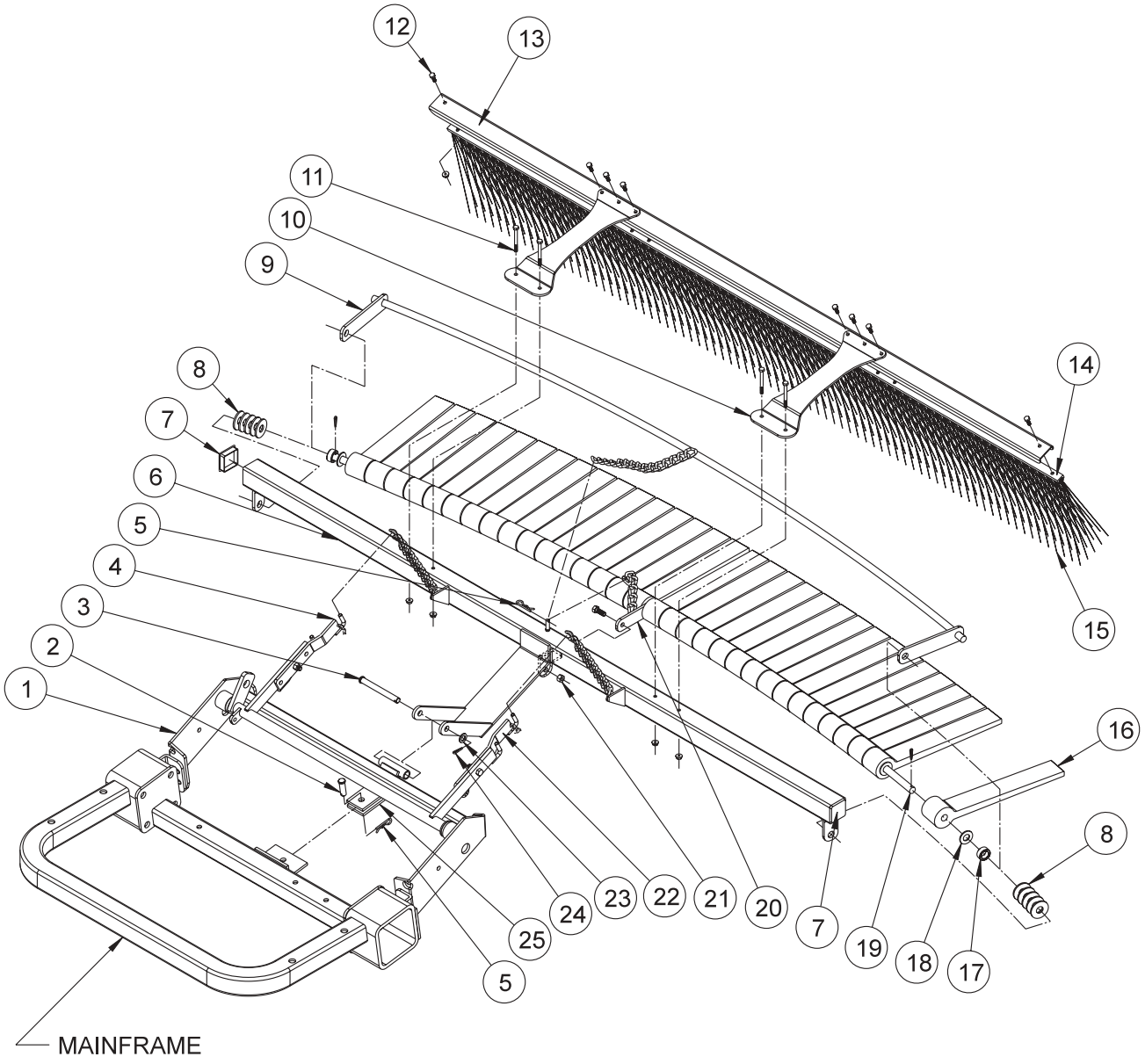
REF#	PART#	DESCRIPTION	QUANTITY
1		Rake Lift (comes with machine)	1
2	HCP-12-150	Clevis Pin 1/2 x 1 1/2	1
3	HCP-12-450	Clevis Pin, 1/2 x 4 1/2	1
4	26-116	Right Extension Arm	1
	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	1
	HNTL-38-16	Lock Nut 3/8 - 16	1
5	HHP-18	Bridge Pin, 1/8	2
6	26-046	Frame	1
7	18-297	Cap Plug	2
8	HMB-58-14	Machine Bushing 5/8 x 14GA	10
9	26-047	Leveler Bar	1
10	43-041	Mount Bracket	2
11	HB-14-20-250	Bolt, 1/4 -20 x 2 1/2	4
	HNFL-14-20	Flange Whiz-Lock Nut, 1/4 -20	4
12	HB-14-20-075	Bolt, 1/4 -20 x 3/4	8
	HNFL-14-20	Flange Whiz-Lock Nut, 1/4 -20	8
13	13-688	Brush Channel	1
14	13-683	Brush Track	1
15	13-682	Brush, 77 x 11	1
16	26-041	Rasp Flail	32
17	11-040	Spacer, 3/4"	2
18	HW-58	Washer, 5/8	32
19	26-049	Mounting Bar	1
	HP-18-100	Cotter Pin, 1/8 x 1	2
20	26-048	Flail Bar Strap	1
21	HB-38-16-100	Bolt, 3/8 - 16 x 1	1
	HNCL-38-16	Center Lock Nut, 3/8 - 16	1
22	26-117	Left Extension Arm	1
	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	1
	HNTL-38-16	Lock Nut 3/8 - 16	1
23	HMB-12-14	Machine Bushing, 1/2 - 14GA	1
24	HP-18-100	Cotter Pin, 1/8 x 1	1
25	19-107	Draw Bar Assembly	1

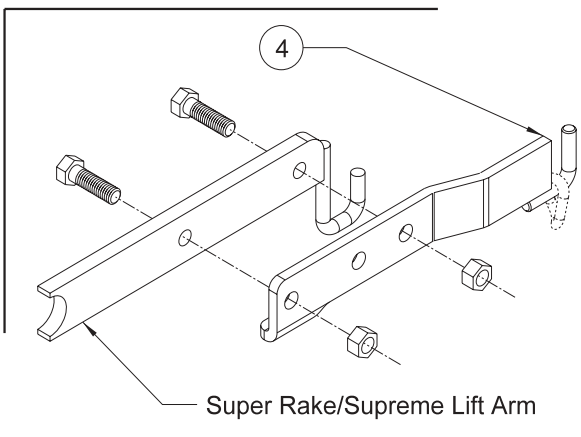
RAKE LIFT ARM HOLE PLACEMENT

If the Lift Arms on the Rake Lift are not drilled, use the following dimensions to drill Ø 13/32 holes to mount the extension arms to.



43-002 FLEX ACTION FIELD FINISHER WITH BRUSH DRAWING





43-002 FLEX ACTION FIELD FINISHER WITH BRUSH INSTRUCTIONS

ASSEMBLY INSTRUCTIONS

1. Install flail bar strap (Ref 20) to center of mounting bar (Ref 19) with chain on top of flail bar strap and mounting bar bent away from you. Apply a light coat of lubricant to overall length of mounting bar.
2. Install one rasp flail (Ref 16) with knobby side down adjacent to sides of flail bar strap (Ref 20). Now install a flat washer (Ref 18) so it sits adjacent with the outside of the rasp flail. Continue to install flails with knobby sides down with washers between until you have 16 flails and washers on each side of bar strap. Force all flails tightly toward bar strap.
3. After all 32 flails have been installed, place one spacer (Ref 17) to each end of mounting bar adjacent to washer.
4. Install leveler bar (Ref 9) to mounting bar, with curved leveler bar resting on top on the smooth sides of flails. If all flails and washers do not fit snugly at this time, remove leveler bar and install enough machine bushings to ensure a snug fit. Then reinstall leveler bar.
5. Lay the frame (Ref 6) on the floor or bench with welded tabs facing up. Install ends of assembled mounting bar, with knobby sides of flails up, into welded tabs on each end of frame and secure with $^{1}/_{8}$ x 1 cotter pin.
6. Install flail bar strap (Ref 20) to center tab on frame with $^{3}/_{8}$ -16 x 1 bolt and $^{3}/_{8}$ -16 center lock nut. Loose fit is required. Do not over tighten.
7. Flip assembly over so knobby sides of flails are now facing down. Install hitch (Ref 25) to frame with clevis pin (Ref 3) and cotter pin (Ref 24). The hitch should be attached to the frame as shown.
8. Install bar strap chain over welded pin on frame. Install leveler bar chain on to pin and secure in place with bridge pin. Use last bridge pin and clevis pin to hitch field finisher to your machine.
9. Add extension arms (Refs 4 & 22) to rake lift. **Super Star -** use the center hole and only (1) $^{3}/_{8}$-16 x $1^{1}/_{4}$ bolt per arm. **Supreme & Super Rake(see sidebar)** - use the two outside holes on the extension arms and (2) $^{3}/_{8}$-16 x $1^{1}/_{4}$ bolts per arm. Hook lift chains to extension arms (Refs 4 & 22).

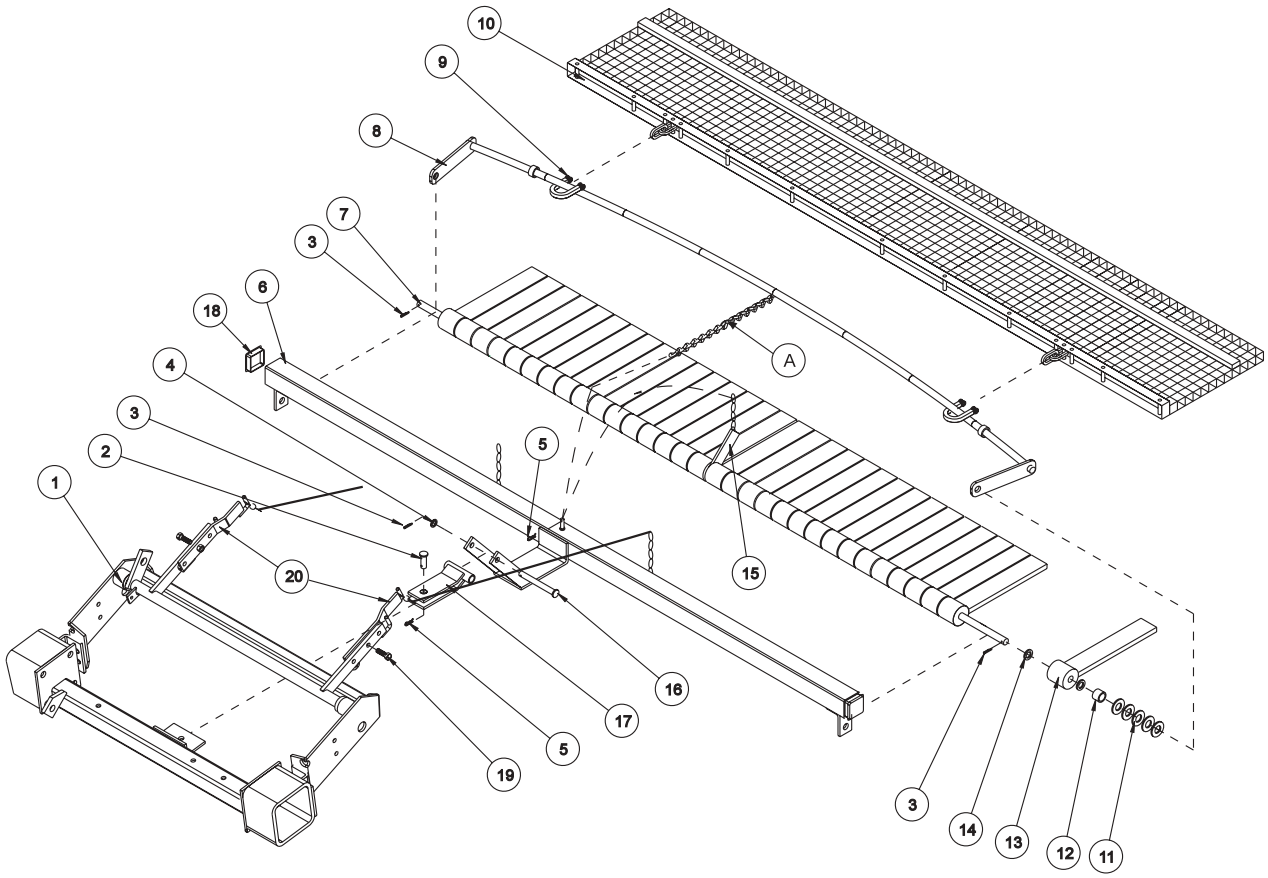
OPERATING INSTRUCTIONS

Running attachment with all flails down, flat on the surface, will provide a leveling function. Running attachment partially raised and flails at a 20° - 40° angle in relation to the level surface, will provide a finishing function. The flails increase down pressure for desired finish. Drive in wide circular patterns and increase or decrease ground speed to achieve desired finish.

BRUSH ASSEMBLY

1. Place the brush (Ref 15) into the brush track (Ref 14). Place the brush channel (Ref 13) between the brush track and the mounting brackets. Now bolt the mounting brackets (Ref 10) to the brush track using the $^{1}/_{4}$-20 x $^{3}/_{4}$ bolts and $^{1}/_{4}$-20 flange whiz-lock nuts (Ref 12).
2. Mount the brush assembly to the frame using the (4) $^{1}/_{4}$-20 x $2^{1}/_{2}$ bolts and $^{1}/_{4}$-20 flange whiz-lock nuts (Ref 11).

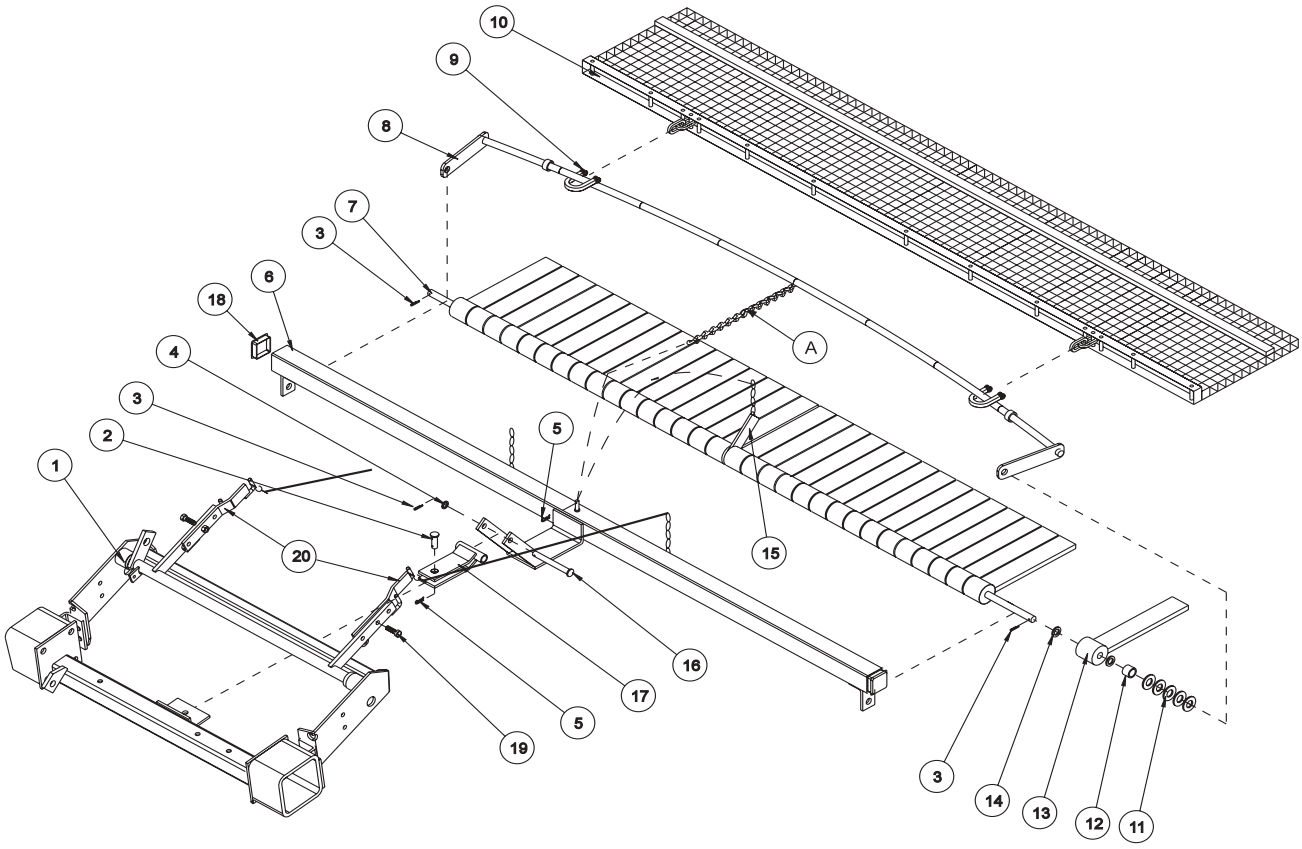
26-008 FLEX ACTION FIELD FINISHER DRAWING



26-008 FLEX ACTION FIELD FINISHER PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	42-024	Rake Lift (comes with machine)	1
2	HCP-12-150	Clevis Pin 1/2 x 1 1/2	1
3	HP-18-100	Cotter Pin 1/8 x 1	3
4	HMB-12-14	Machine Bushing 1/2 - 14GA	1
5	HHP-18	Bridge Pin 1/8	2
6	26-046	Frame	1
7	26-049	Mounting Bar	1
8	26-047	Leveler Bar	1
9	21-260	3/8 Chain Clevis	2
10	26-115	Mesh Finisher	1
11	HMB-58-14	Machine Bushing 5/8 x 14GA	10
12	11-040	Spacer 3/4"	2
13	26-041	Rasp Flail	32
14	HW-58	Washer 5/8	32
15	26-048	Flail Bar Strap	1
	HB-38-16-100	Bolt 3/8 - 16 x 1	1
	HNCL-38-16	Center Lock Nut 3/8 - 16	1
16	HCP-12-450	Clevis 1/2 x 4 1/2	1
17	19-107	Hitch	1
18	18-297	Cap Plug	2
19	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	4
	HNTL-38-16	Lock Nut 3/8 - 16	4
20	26-116	Right Extension Arm	1
	26-117	Left Extension Arm	1

26-008 FLEX ACTION FIELD FINISHER DRAWING



1. Install flail bar (Ref 15) strap to center of mounting bar (Ref 7) with chain on top of flail bar strap and mounting bar bent away from you. Apply a light coat of lubricant to overall length of mounting bar.
2. Install one rasp flail (Ref 13) with knobby side down adjacent to sides of flail bar strap (Ref 15). Now install a flat washer (Ref 14) so it sits adjacent with the outside of the rasp flail. Continue to install flails with knobby sides down with washers between until you have 16 flails and washers on each side of bar strap. Force all flails tightly toward bar strap.
3. After all 32 flails have been installed, place one spacer (Ref 12) to each end of mounting bar adjacent to washer.
4. Install leveler bar (Ref 8) to mounting bar, with curved leveler bar resting on top on the smooth sides of flails. If all flails and washers do not fit snugly at this time, remove leveler bar and install enough machine bushings to ensure a snug fit. Then reinstall leveler bar.
5. Lay the frame (Ref 6) on the floor or bench with weld tabs facing up. Install ends of assembled mounting bar, with knobby sides of flails up, into welded tabs on each end of frame and secure with cotter pin (Ref 3).
6. Install flail bar strap (Ref 15) to center tab on frame with $^{3}/_{8}$ -16 x 1 bolt and $^{3}/_{8}$ -16 center lock nut. Loose fit is required. No not over tighten
7. Flip assembly over so knobby sides of flails are now facing down. Install hitch (Ref 17) to frame with clevis pin (Ref 16) and cotter pin (Ref 3) . The hitch should be attached to the frame as shown.
8. Install bar strap chain over welded pin on frame. Install leveler bar chain on to pin and secure in place with bridge pin. Use last bridge pin and clevis pin to hitch field finisher to your machine.
9. Add extension arms (Ref 20) to rake lift. **Super Star -** use the center hole and only (2) $1^{1}/_{4}$ bolts (Ref 19). **Supreme & Super Rake** - use the two outside holes on the extension arms and (4) $1^{1}/_{4}$ bolts. Hook lift chains to extension arms (Ref 20).

OPERATING INSTRUCTIONS

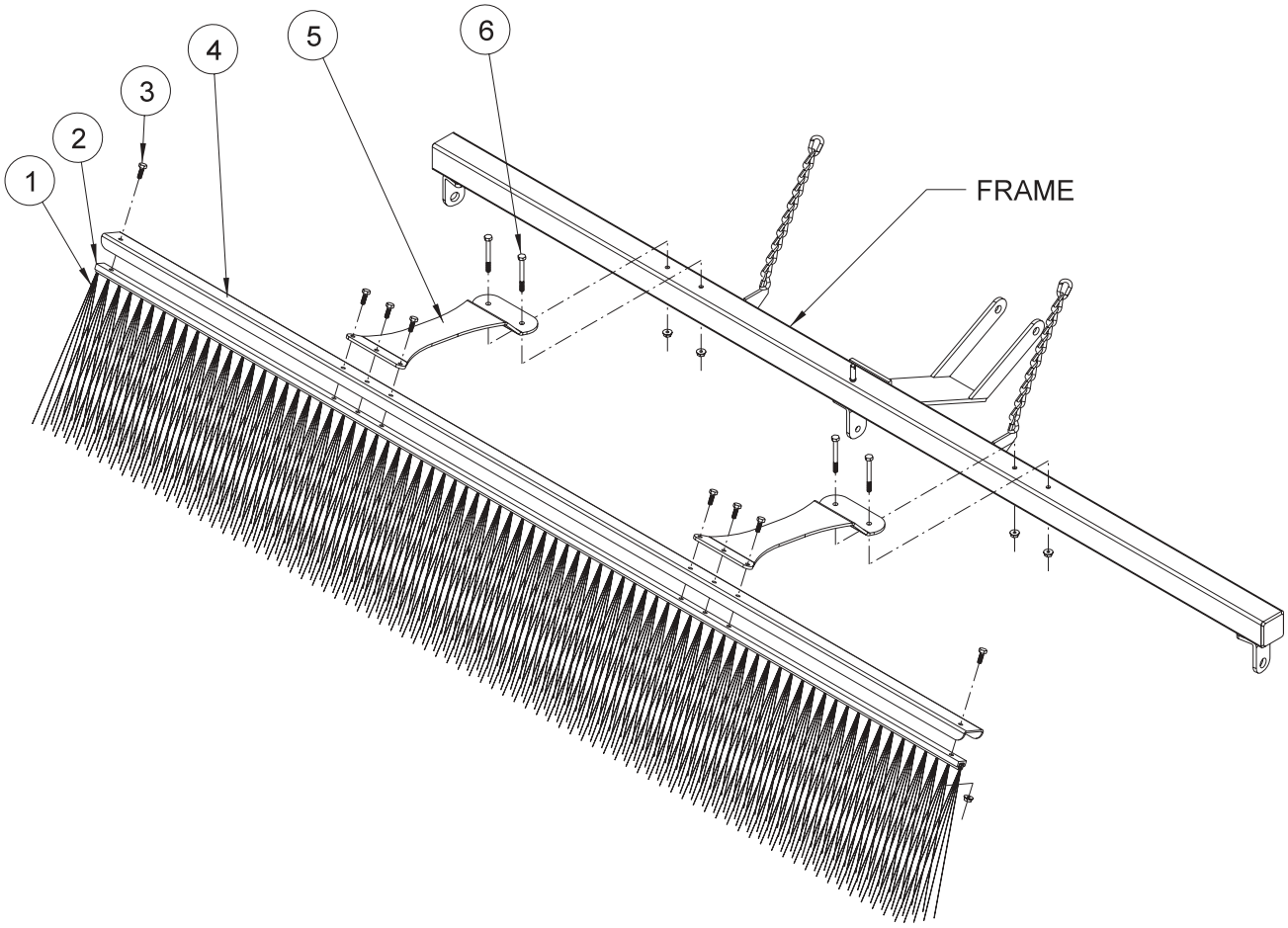
Running attachment with all flails down, flat on the surface, will provide a leveling function. Running attachment partially raised and flails at a 20° - 40° angle in relation to the level surface, will provide a finishing function. The flails increase down pressure for desired finish. Drive in wide circular patterns and increase or decrease ground speed to achieve desired finish.

MESH FINISHER

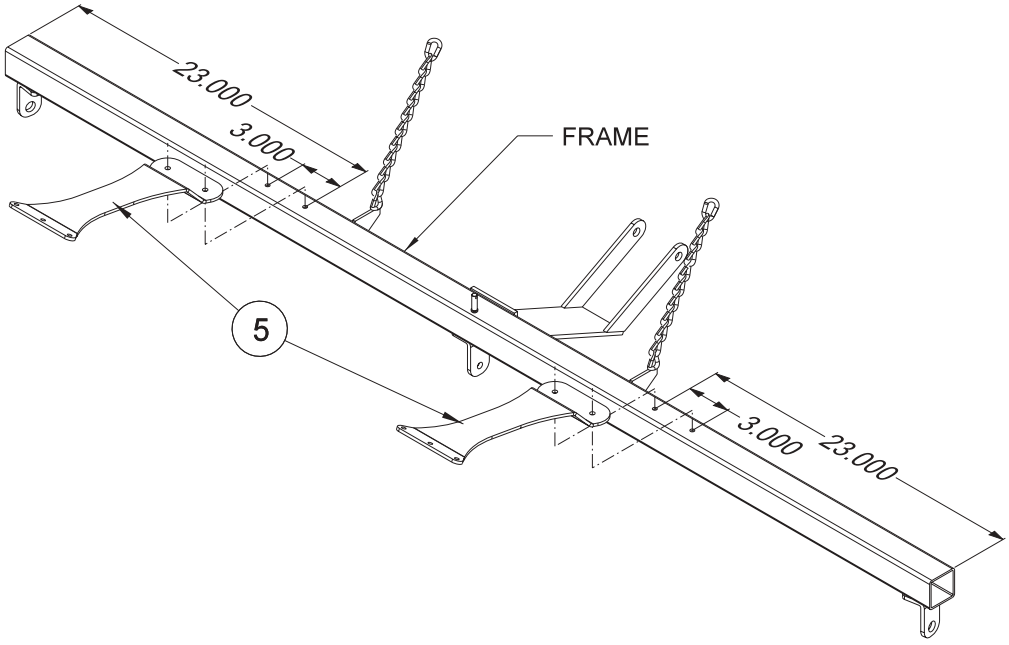
To get a smoother finish, Install a Mesh Finisher onto your Flex Action Field Finisher.

1. If the 26-008 flex action field finisher is on your machine, lower it to the ground. You may have to pull machine ahead slightly so the field finisher is lying flat on the ground or floor.
2. Lay mesh finisher behind field finisher with weight bar facing up and chain hooks towards field finisher.
3. Take the two chain clevis' and hook onto leveler bar and then thorough the chain hooks on mesh finisher. The clevis pin that comes with the chain clevis should go through the chain clevis, first link on chain hook (on the mesh finisher) and then through other side of the chain clevis. Insert the cotter pin.
4. Center mesh finisher with flex action field finisher.
5. Raise lift on your machine to insure proper ground clearance before driving your machine.
6. (Ref A) Chain length is to control amount of mesh trailing behind flails for wet or dry conditions. For wet conditions: Shorten chains. For dry conditions: May use maximum amount of chain to make desired finish.

43-043 FINISHING BRUSH KIT DRAWING



HOLE LOCATION



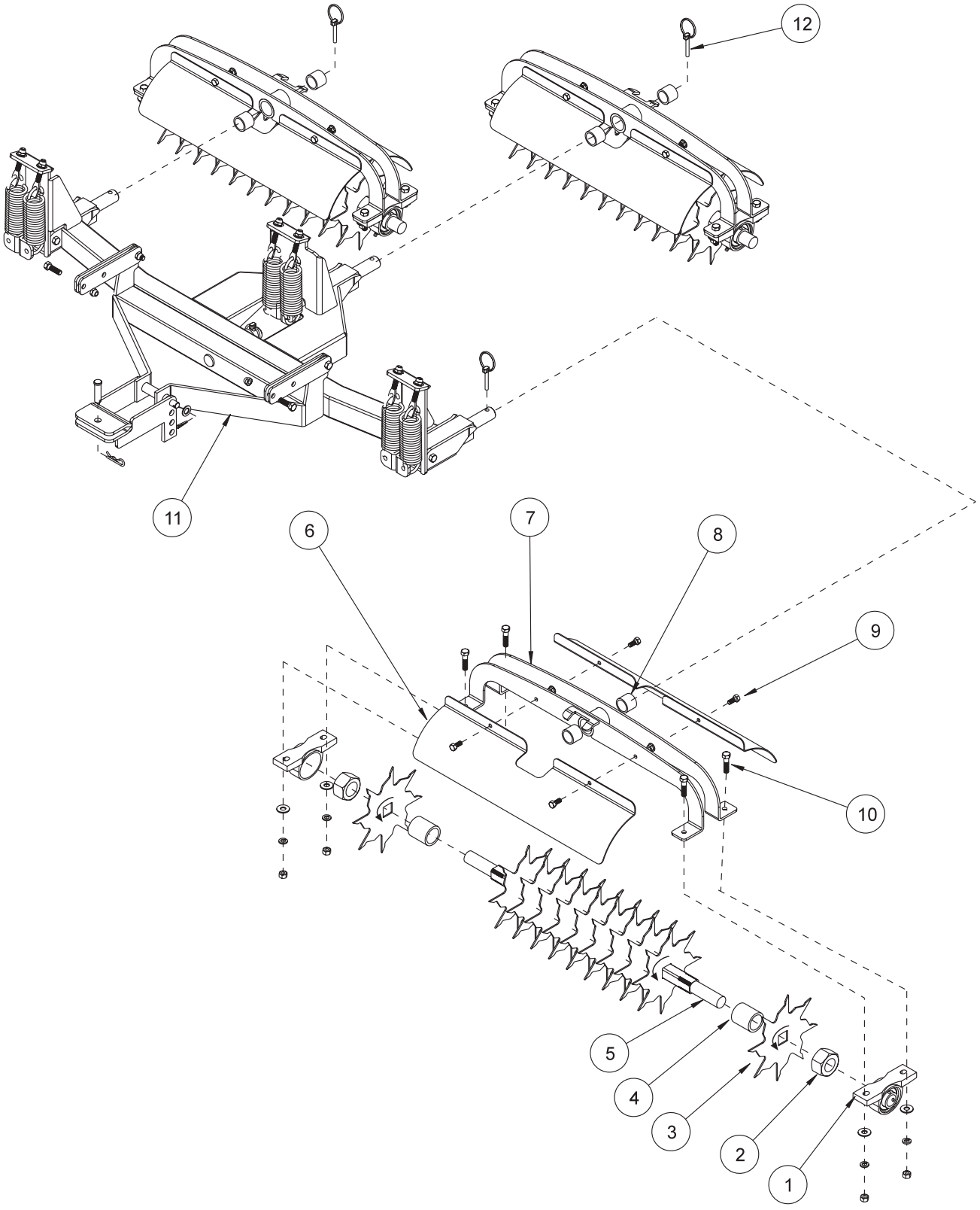
43-043 FINISHING BRUSH KIT PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	13-682	Brush, 77 x 11	1
2	13-683	Brush Track	1
3	HB-14-20-075	Bolt, 1/4 - 20 x 3/4	8
	HNFL-14-20	Flange Whiz-Lock Nut, 1/4 - 20	8
4	13-688	Brush Channel	1
5	43-041	Mount Bracket	2
6	HB-14-20-250	Bolt, 1/4 - 20 x 2 1/2	4
	HNFL-14-20	Flange Whiz-Lock Nut, 1/4 - 20	4

INSTALLATION INSTRUCTIONS

1. Remove the mesh finisher from your unit, it will not be used with the brush.
2. Place the brush (Ref 1) into the brush track (Ref 2). Place the brush channel (Ref 4) between the brush track and the mounting brackets (Ref 5). Now bolt the mounting brackets (Ref 5) to the brush track using the 1/4 - 20 x 3/4" bolts and 1/4 - 20 flange whiz-lock nuts (Ref 3).
3. Four holes need to be drilled into the frame of the Flex Action Finisher to mount the brush. Drill two Ø9/32 holes 23" in from each end and 3" apart (see Reference drawing).
4. Mount the brush assembly to the frame using the four 1/4 - 20 x 2 1/2" bolts and 1/4 - 20 flange whiz-lock nuts (Ref 5).

42-582 GREEN STAR RBS SPIKER SET (3) DRAWING



42-582 GREEN STAR RBS SPIKER SET (3) DRAWING

REF#	PART#	DESCRIPTION	QUANTITY
1	11-094	Pillow Block	6
2	HNJ-114-12	Jam Nut 1 1/4 - 12	6
3	42-583	Spiker Blade	33
4	8965-1.875	Spiker Blade Spacer (1.875")	30
5	42-554	Spiker Shaft	3
6	42-578	Spiker Cover	6
7	42-574	Fork	3
8	18-295	Oilite Bushing (part of 42-574)	6
9	HB-516-18-075	Bolt 5/16 - 18 x 3/4	12
	HNTL-516-18	Lock Nut 5/16 - 18	12
10	HB-38-16-150	Bolt 3/8 - 16 x 1 1/2	12
	HWL-38	Lock Washer 3/8	12
	HW-38	Washer 3/8	24
	HN-38-16	Nut 3/8 - 16	12
11	42-586	Green Star RBS Main Frame	1
12	42-539	Lynch Pin 5/16 (part of main frame)	3

ADJUSTMENTS AND OPERATION INSTRUCTIONS

ADJUSTMENT

The springs are preset for maximum down pressure, and should not need to be adjusted. If you feel the need to adjust the springs please call for further instructions. The unit comes pre-adjusted for most models. When installing spiker system use lower mounting holes on hitch.

Tire pressure should be 4 psi in the front and 7 psi in the rear tire for best traction.

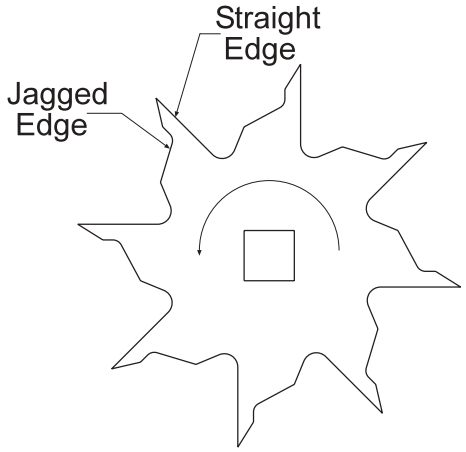
OPERATION

Make sure the spiker system has been installed and adjusted properly for your model of bunker rake. Always transport in fully raised position. Always remove flag pole before spiking green. Do not stop on green while spiking. Do not spike up steep slopes or loss of traction may result. Do not turn while spiking.

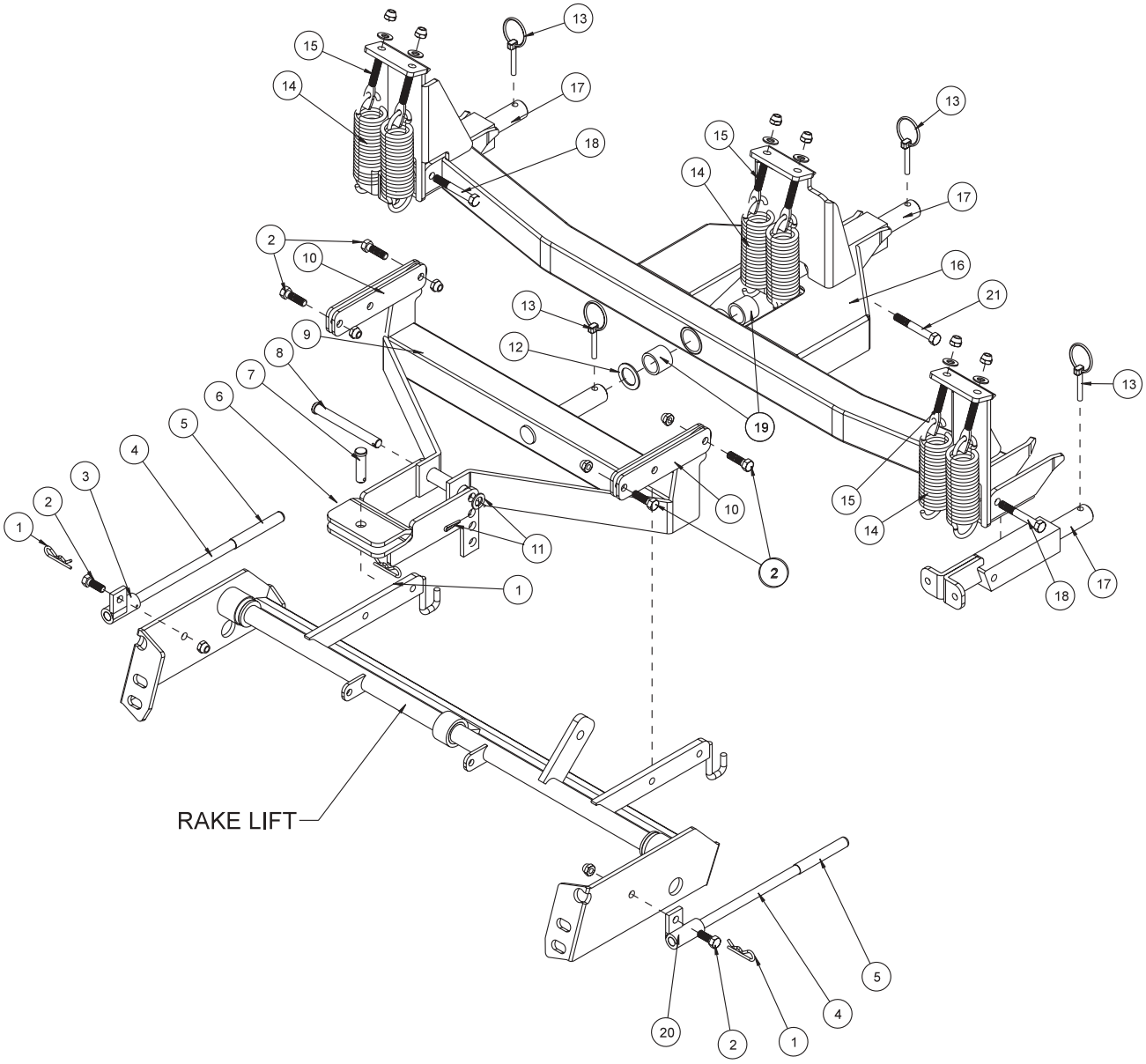
To begin spiking, lower unit all the way down as you come across collar and continue straight across green until reaching other collar and raise as you come off of green. Overlap stripes the same as if you were mowing.

INSTALLATION

Spiker blades must be installed so that the jagged side of the tooth cuts into the turf first. This allows only a piercing of the turf, whereas if the straight edge of the spiker blades enters first it will act more as a cutting effect.



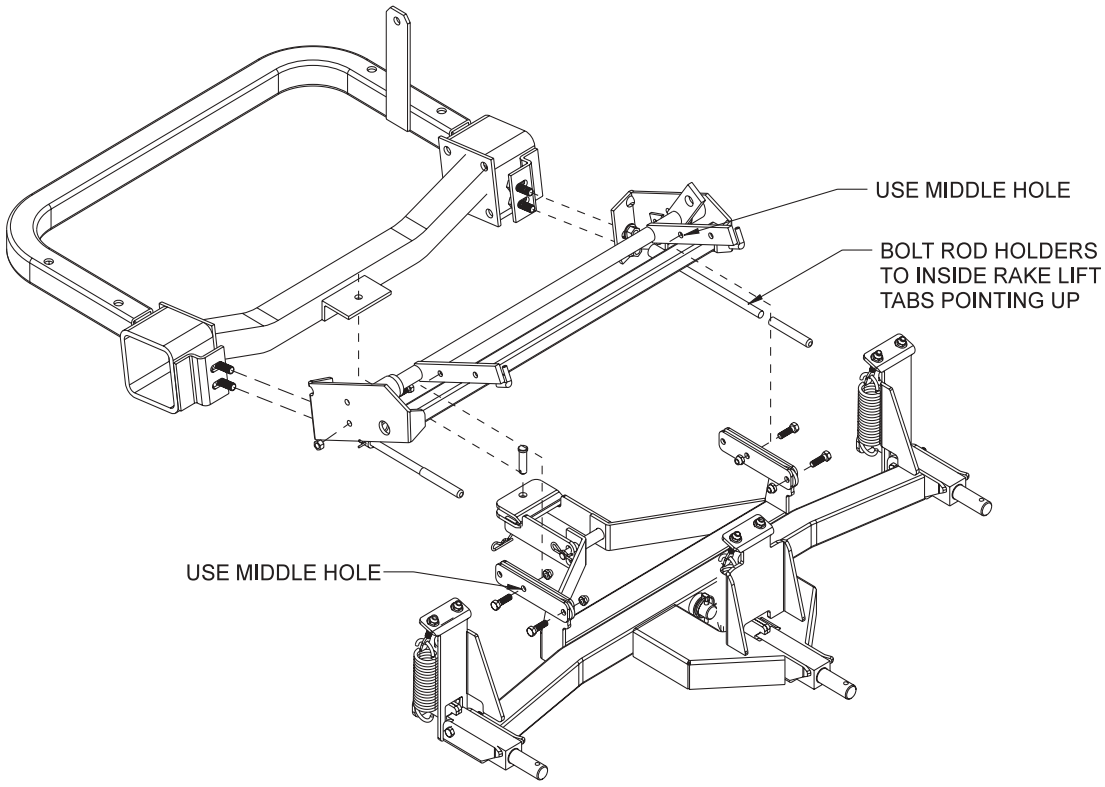
42-586 GREEN STAR RBS MAIN FRAME DRAWING



42-586 GREEN STAR RBS MAIN FRAME PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HHP-18	Bridge Pin 1/8	3
2	HB-38-16-125	Bolt 3/8 - 16 x 1 1/4	6
	HNTL-38-16	Lock Nut 3/8 - 16	6
3	42-525	Right Rod Holder	1
4	42-580	Stabilizer Rods	2
5	13-499	Grip	2
6	42-565	Hitch	1
7	HCP-12-175	Clevis Pin 1/2 - 1 3/4	1
8	HCP-12-450	Clevis Pin 1/2 - 4 1/2	1
9	42-575	Three Point Hitch	1
10	42-566	Lift Strap	4
11	HMB-12-14	Machine Bushing 1/2 x 14GA	1
	HP-18-100	Cotter Pin 1/8 x 1	1
12	HMB-100-14	Machine Bushing 1 x 14GA	1
13	42-539	Lynch Pin 5/16	4
14	42-536	Spring	6
15	42-537	Spade Bolt	6
	HNTL-38-16	Lock Nut 3/8 - 16	6
16	42-577	Frame	1
17	42-576	Spring Tower	3
18	HB-38-16-275	Bolt 3/8 - 16 x 2 3/4	2
	HNTL-38-16	Lock Nut 3/8 - 16	2
19	18-295	Oilite Bushing (part of 42-577)	2
20	42-524	Left Rod Holder	1
21	HB-38-16-250	Bolt 3/8 - 16 x 2 1/2	1
	HNCL-38-16	Center Lock Nut 3/8 - 16	1

GREEN STAR RBS MOUNT FOR SMITHCO SUPER STAR



NOTES

DECAL LIST

This is a list of decals located on the Super Star. Part number, description and location will help in reordering decals.

13-556	Decal, Warning	1	Left Side Below Seat
25-277	Decal, Battery	1	Bottom Seat
25-286	Decal, Pinch Point	1	Bottom Seat Panel
25-298	Decal, Warning Hot	2	Bottom Seat Panel. Oil Filter Bracket
25-333	Decal, Emissions	1	Engine
25-337	Decal, Speed Boss	1	Hang from Steering
25-344	Decal, Smithco 3" Star	1	Steering Column
25-349	Decal, Foot Pedal	1	Right Side Nose Cone
25-352	Decal, By-Pass Valve	1	Hang Tag
25-354	Decal, Tire Pressure 5psi	3	Wheels
25-357	Decal, Smithco	1	Front Nose Cone
25-361	Decal, Technical Assistance	1	Main Frame
27-077	Decal, Smithco Round	1	Steering Cap
42-283	Decal, Super Star V	2	Nose Cone
42-765	Decal, Lift Control	1	Right Body Top
42-764	Decal, Control Panel	1	Left of Seat

QUICK REFERENCE REPLACEMENT PARTS

REPLACEMENT FILTERS

23-031	Hydraulic Oil Filter	
15-165-01	Air Filter Element with Pre-Cleaner	Briggs and Stratton# 5050
42-076-03	Air Filter Element Fender Mounted	
50-403	Fuel Filter	
13-531	Engine Oil Filter	Briggs and Stratton# 492932

SEAL KITS

34-109	Variable Pump
14-098	Seal Kit
42-002 and 42-039	Wheel Motors
42-002-15	Seal Kit
42-220	2-BankHydraulic Valve
14-062	Seal Kit
14-106	Relief Assembly Kit
14-203	Spring Centering Assembly Kit (1 per bank)
42-227	3-Bank Hydraulic Valve
14-205	Seal Kit
14-106	Relief Assembly Kit
14-203	Spring Centered Assembly Kit (1 per bank)
10-135	Hydraulic Cylinder (Attachment Lift Cylinder)
13-357	Hydraulic Cylinder for Rake Lift
13-292	Hydraulic Cylinder for Sand Plow Lift
14-267	Seal Kit

FLUIDS

Engine Oil	Refer to Engine Manual
Hydraulic Fluid	SAE 10W-40 API Service SJ or higher Motor Oil

OTHER PARTS

	Spark Plugs	RC12YC (Gap 0.030 inch (0.76mm))

LIMITED WARRANTY

SMITHCO warrants this product to be free from defects in material and workmanship under normal use for one year from the date of purchase by the original user. (60 days if product is used for rental purposes.) All warranty claims must be handled through a SMITHCO authorized dealer or by SMITHCO, INC. All transportation charges must be paid by the purchaser.

There is no further express warranty. All implied warranties, including those of merchantability and fitness for a particular purpose, are limited to one year, (60 days if product is used for rental purposes) from the date of purchase by the original user, and to the extent permitted by law any and all implied warranties are excluded and disclaimed after the expiration of such period.

All incidental and consequential damages, including pickup and delivery of the unit, communication, mileage charges and/or rental of a replacement unit during repair, are not covered under this warranty, nor is any loss of income and/or other loss resulting from the failure of the product to function due to a warranty defect.

The following items are not covered under the SMITHCO warranty, and are warranted by their respective manufacturer.

(a) Engine and engine parts, including starters, generators, alternators and filters.
(b) Transaxle, differentials, gear boxes and mechanical pumps.
(c) Hydrostatic transmissions, hydraulic pumps and motors.
(d) Batteries.
(e) Wheels and tires.

A copy of the warranty for the above items is furnished if necessary with each SMITHCO product.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitations of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other rights, which may vary from state to state.

Federal law now requires disclosure of the warranty which applies to this product prior to the sale to a customer. Please leave this statement attached to the product and allow the buyer to remove it after purchase.

SMITHCO
Wayne, Pennsylvania 19087

SMITHCO